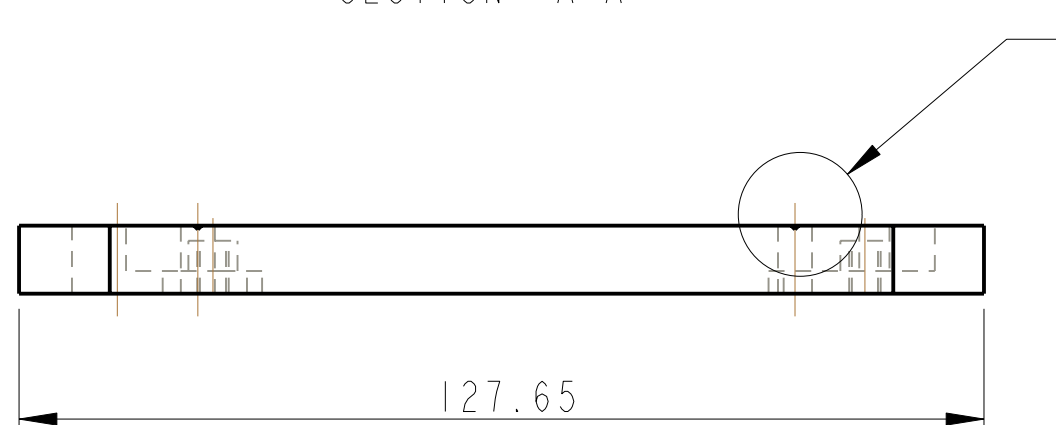
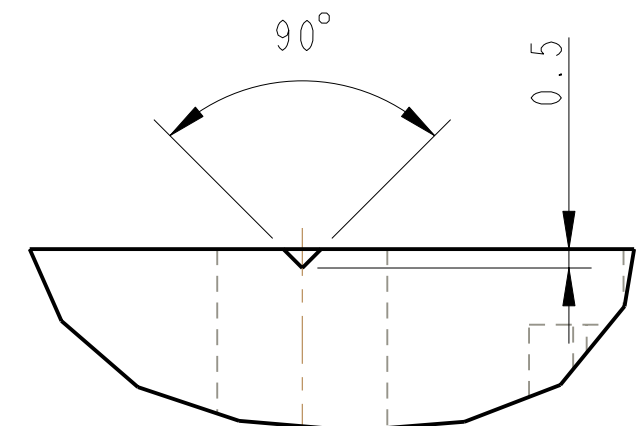
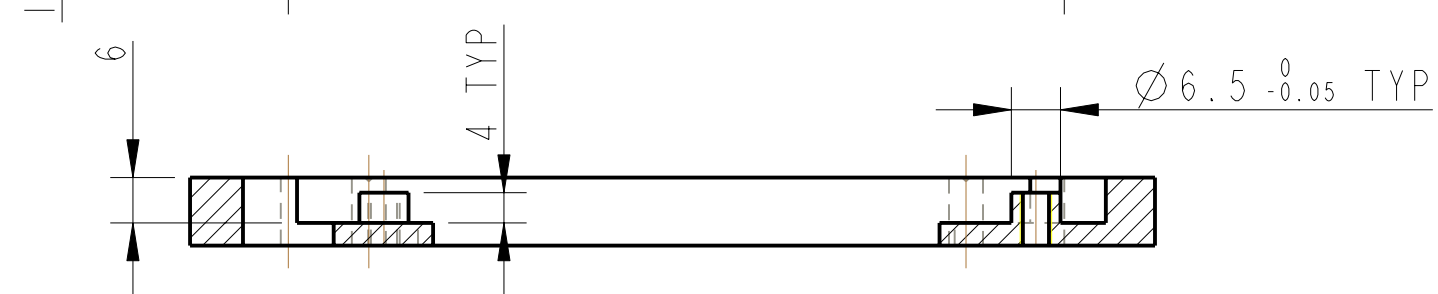
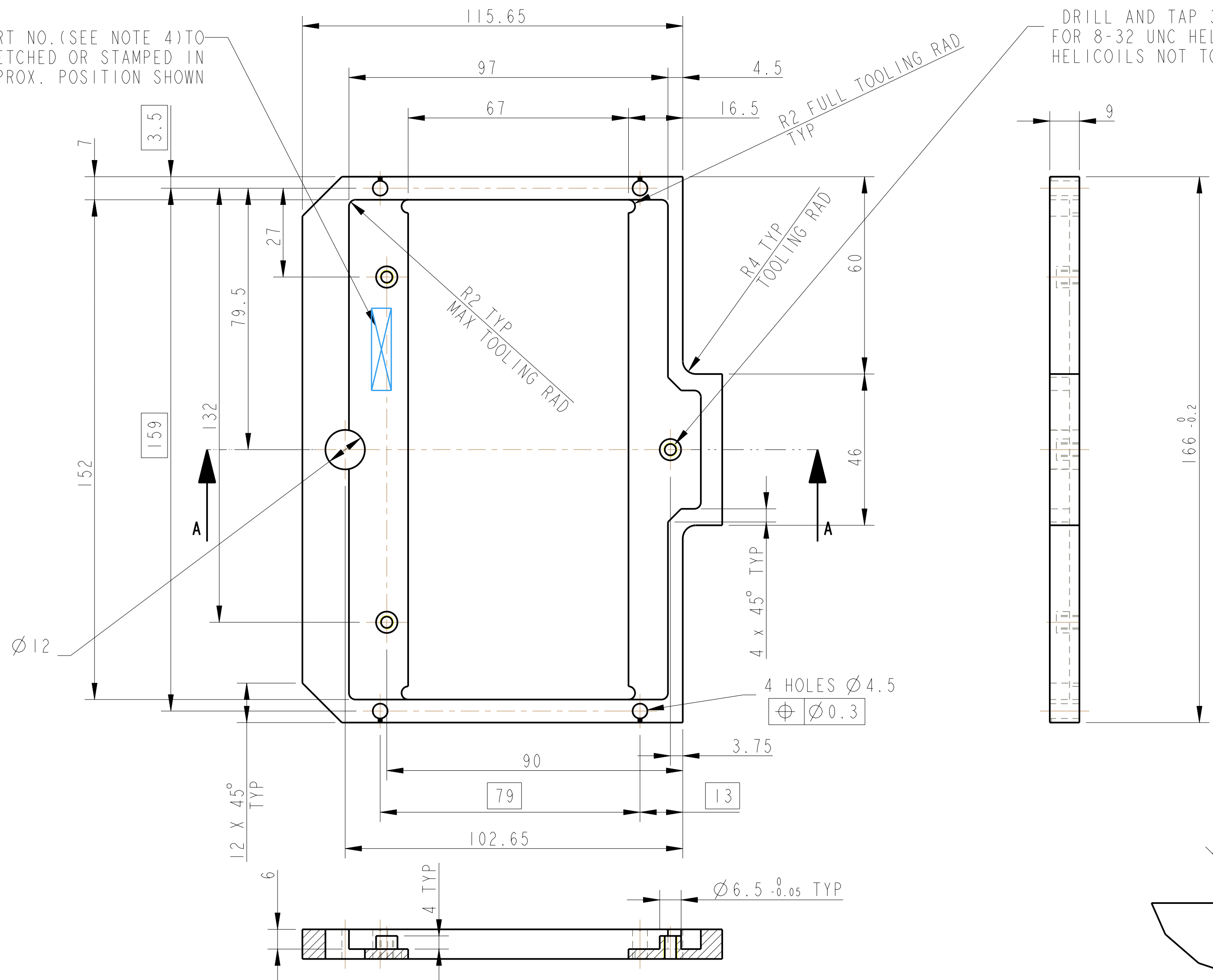


REV.	DATE	DCN #	DRAWING TREE #

PART NO. (SEE NOTE 4) TO BE ETCHED OR STAMPED IN APPROX. POSITION SHOWN

DRILL AND TAP 3 HOLES THRO' FOR 8-32 UNC HELICOILS HELICOILS NOT TO BE FITTED



NOTES: (UNLESS OTHERWISE SPECIFIED)

- REMOVE ALL SHARP EDGES, R.02 MIN.
- DO NOT SCALE FROM DRAWING.
- ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL).
- SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188-001. A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN mm (INCHES)		TOLERANCES:	
X.XX ± 0.2 mm		ANGULAR ± 0.25°	
MATERIAL: AL ALLOY 5083 OR SIMILAR		FINISH: CLEAN, GREASE FREE	
Ra = 1.6		Ra = 1.6	
DRAWN	REV/FEL	DATE	SCALE
CHECKED	J'OD	DEC/07	1:1
APPROVED	IW	DEC/07	PROJECTION

CALIFORNIA INSTITUTE OF TECHNOLOGY		GLASGOW UNIVERSITY GEO 600 GROUP	
RUTHERFORD APPLETON LABORATORIES		RUTHERFORD APPLETON LABORATORIES	
SYSTEM		ADVANCED LIGO	
SUB-SYSTEM		SUS	
NEXT ASSY		BS TRIPPLE	
PART NAME		TABLECLOTH TOP PLATE	
DRG. NO.		D080109	
SCALE		1:1	
SHEET		1 OF 1	