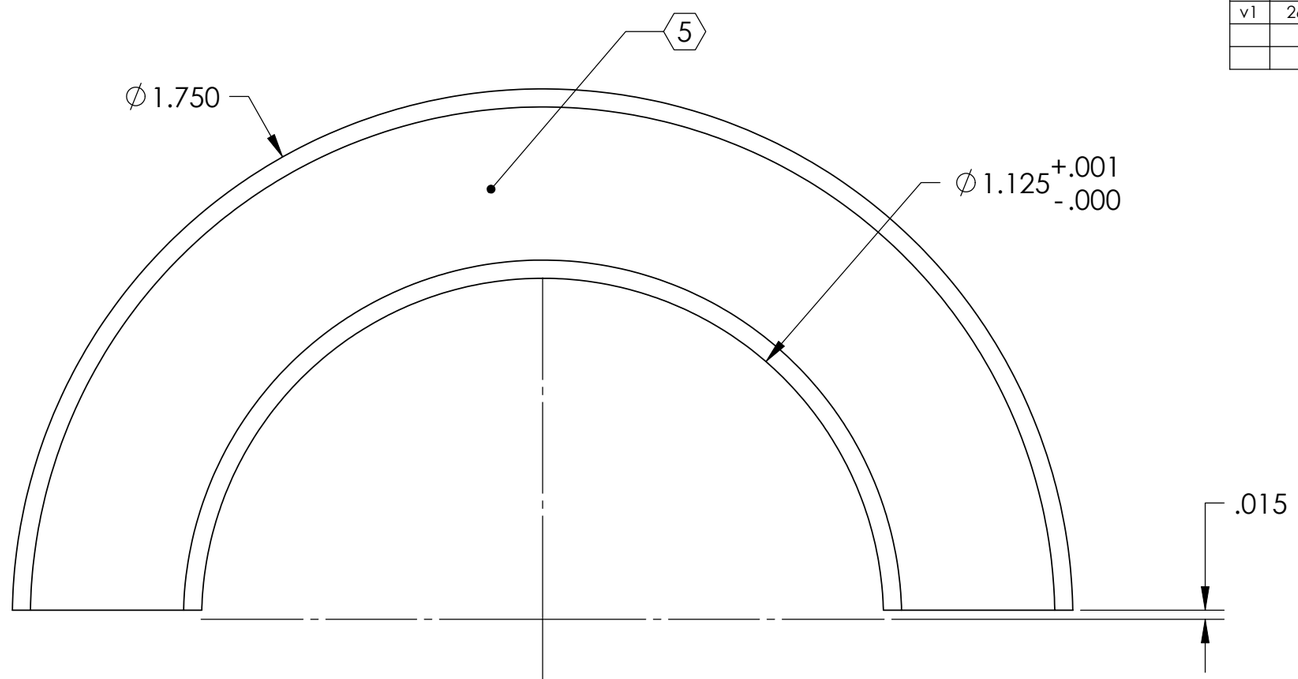
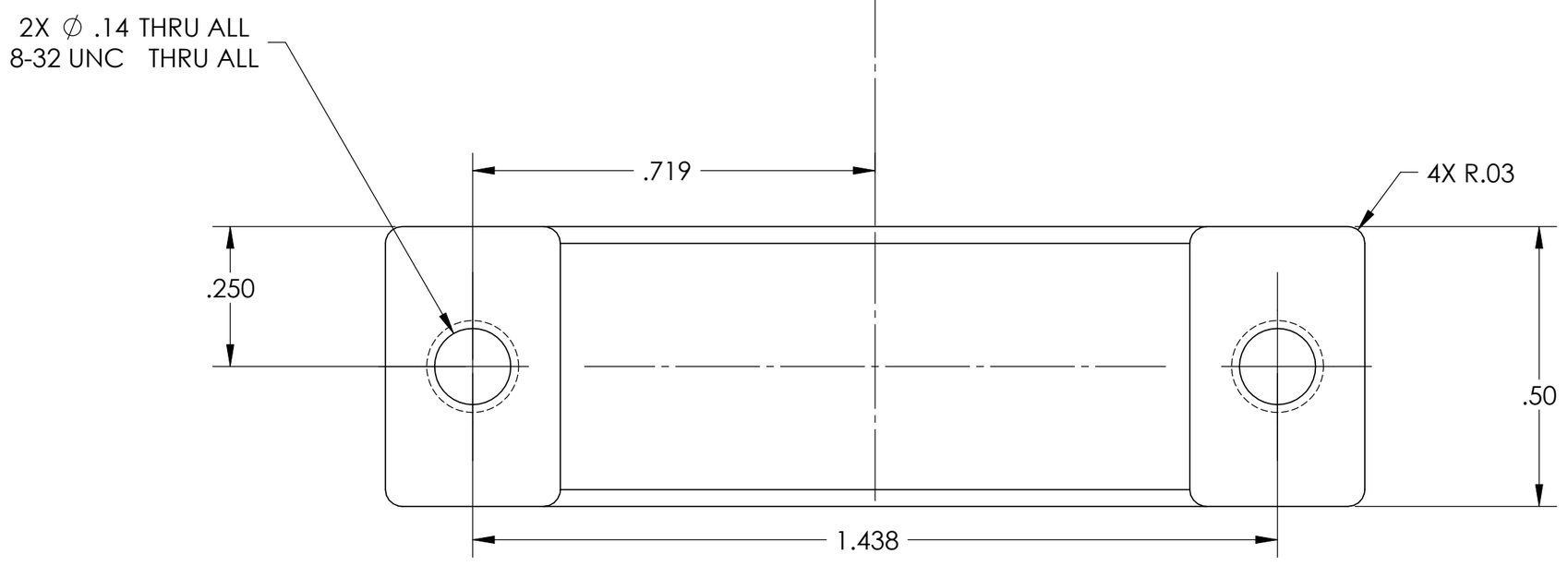
NOTES CONTINUED:

5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICAL AND PROCEED CONSECUTIVELY. USE .07 HIGH CHARACTERS. EXAMPLE DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.
6. APPROXIMATE WEIGHT = 0.10 LB.
7. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH, USE OF ABRASIVE REMOVAL TECHNIQUES IS NOT ALLOWED.
8. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.

REV.	DATE	DCN #	DRAWING TREE #
v1	26 Feb. 2010	E1000022	E1000025





NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)								
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .015 .XXX ± .005 ANGULAR ± .5°	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.	MATERIAL: 316 SSTL	FINISH: 32 µinch	LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	SYSTEM: ADVANCED LIGO	SUB-SYSTEM: SEI	NEXT ASSY: D0901504	PART NAME: FLEXURE ROD SHAFT COLLAR TAPPED SIDE, STAGE 0-1, aLIGO BSC ISI

DESIGNER	C.RAMET	01 Feb. 2010	SIZE: B	DWG. NO.: D0902420	REV.: v1	
DRAFTER	M.HILLARD	01 Feb. 2010				
CHECKER	F.MATICHARD	01 Feb. 2010				
APPROVAL	K.MASON	01 Feb. 2010	SCALE: 4:1	PROJECTION:	SHEET 1 OF 1	

D0902420 Flexure Rod Shaft Collar Tapped Side, Stage 0-1, aLIGO BSC ISI, PART PDM REV: X-009, DRAWING PDM REV: X-003