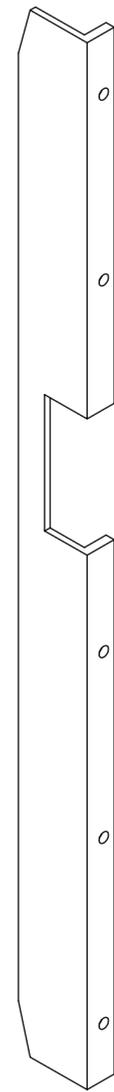
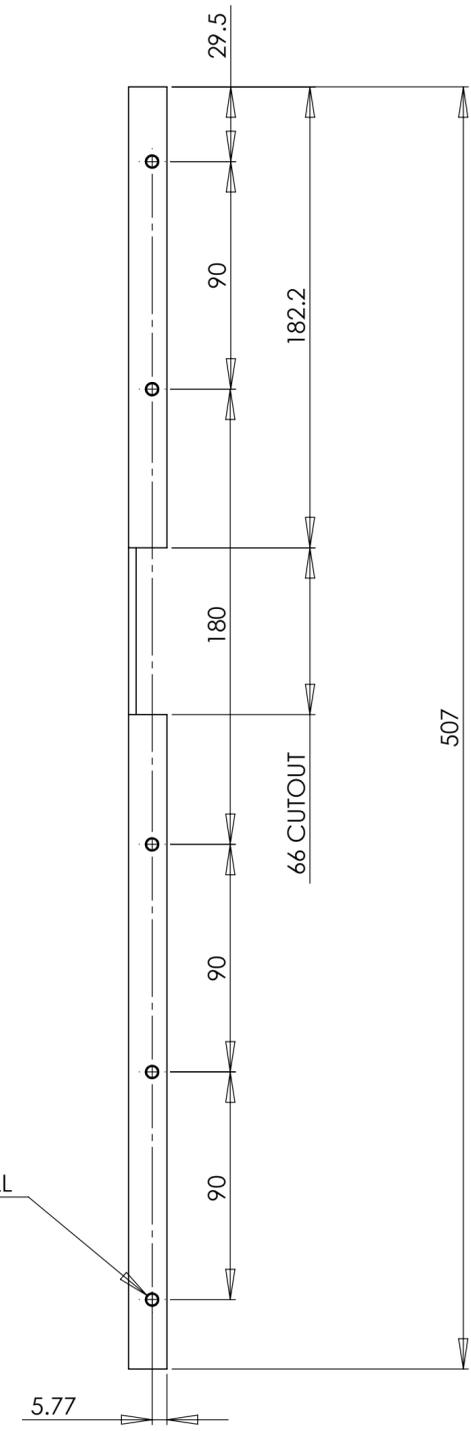
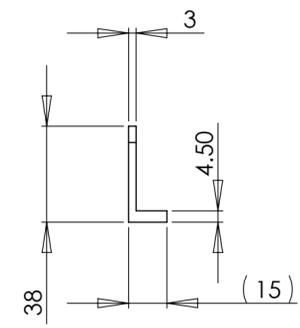
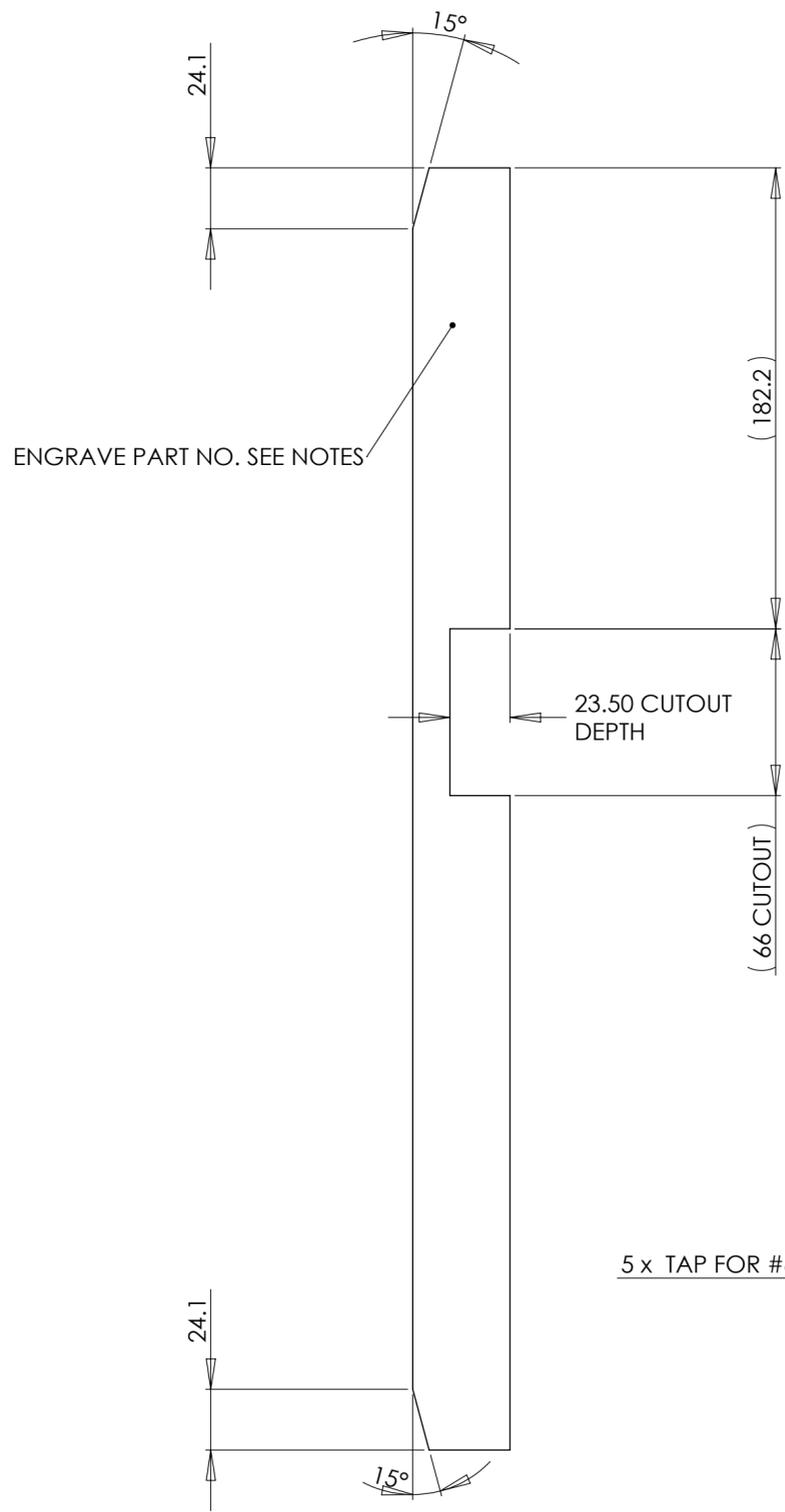


NOTES CONTINUED:
 ⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

⑥ MACHINE ALL SURFACES.

REV.	DATE	DCN #	DRAWING TREE #



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED) 1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME FIBRE GUARD SEPERATOR											
DIMENSIONS ARE IN MILLIMETERS TOLERANCES: .XX ± .10 .XXX ± .010 ANGULAR ± 0.2°		MATERIAL 6061-T6 (SS)		FINISH 0.8 μm		SYSTEM ADVANCED LIGO		SUB-SYSTEM SUS		DESIGNER L CUNNINGHAM 28/06/10 DRAFTER L CUNNINGHAM 30/06/10 CHECKER APPROVAL		SIZE c DWG. NO. D0902508		REV. v3	
SCALE: 1:2		PROJECTION:		SHEET 1 OF 1		SHEET 1 OF 1		SHEET 1 OF 1		SHEET 1 OF 1		SHEET 1 OF 1			