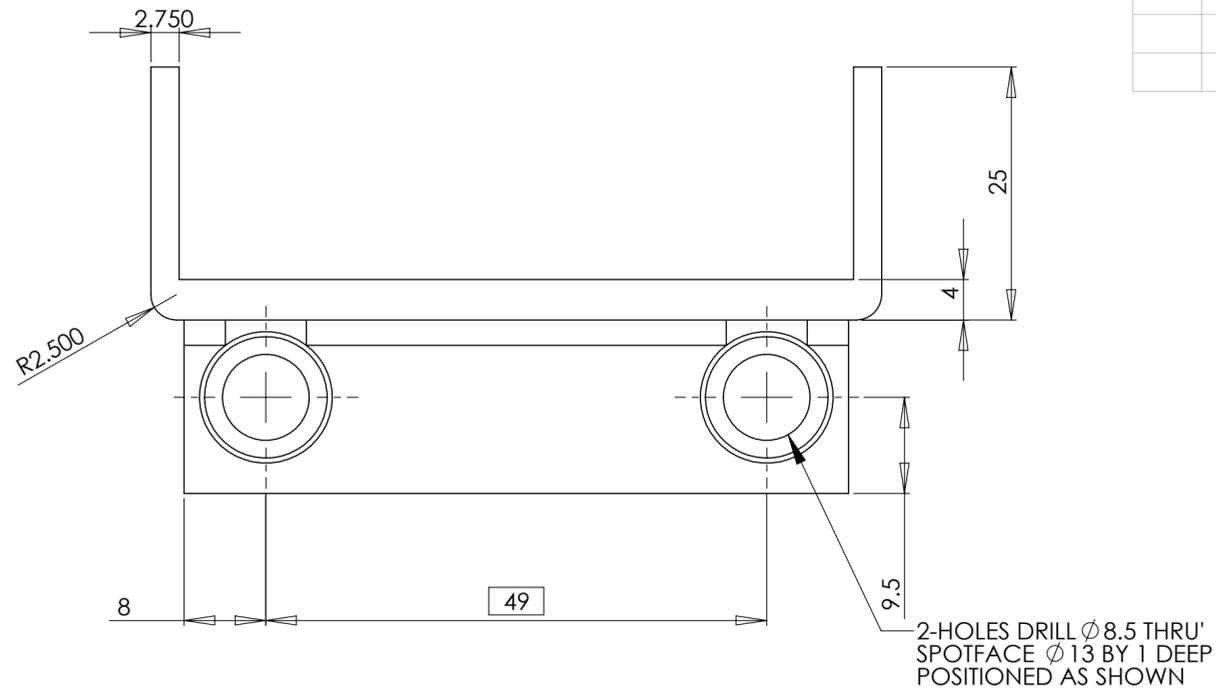
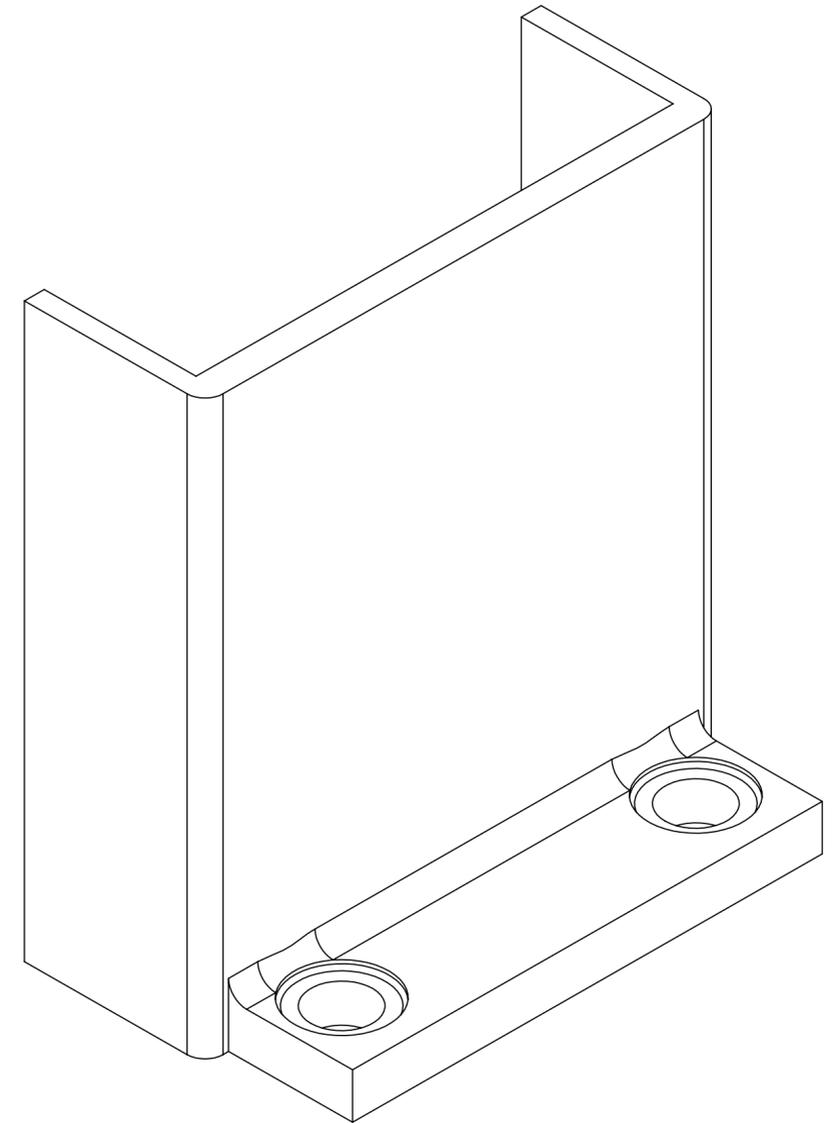
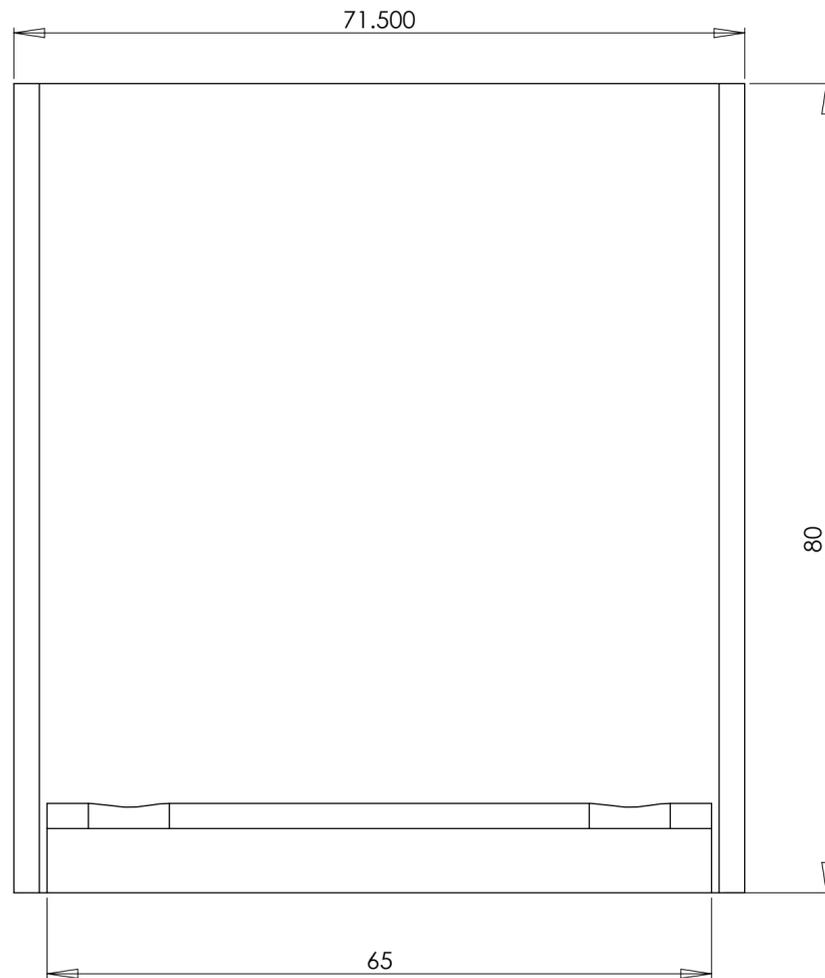
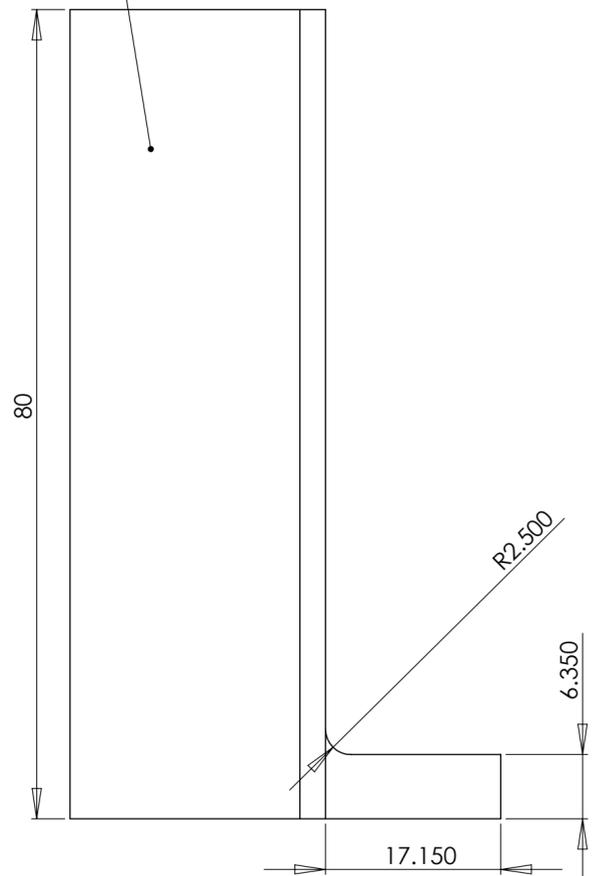


NOTES CONTINUED:
 ⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

⑥ MACHINE ALL SURFACES.



ENGRAVE PART NO. SEE NOTES



REV.	DATE	DCN #	DRAWING TREE #

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

DIMENSIONS ARE IN MILLIMETERS
 GENERAL TOLERANCE ± 0.1
 ANGULAR $\pm 0.2^\circ$

MATERIAL
 ALUMINIUM

FINISH
 1.6 μm

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM
 ADVANCED LIGO

NEXT ASSY

PART NAME

ANGLE SECTION 5

DESIGNER L CUNNINGHAM 28/06/10
DRAFTER L CUNNINGHAM 29/06/10

CHECKER
APPROVAL

SIZE c
DWG. NO. D0902513
REV. V2

SCALE: 2:1
PROJECTION: SHEET 1 OF 1