

Originator	Cognizant Engineer	Ext./Phone#	Project	Account Number
Derek Bridges	Derek Bridges	686-3189	HLTS	

Dwg/Part Number	Rev	Part Description / Material	Serial Number	Qty
D070338	V3	Metal Test Mass, HLTS (Aluminum)	001	1
D080124	V2	Prism Breakoff, Lower Wire, Test Mass (SSTL)	001-003	3
D970075	V1	Dumbbell Standoff (Aluminum – CAUTION: very small)	-	20
-	-	SHCS, #4-40 X 0.5, Vented (SSTL)	-	10
PW1-1037-UV (CVI Laser)	-	Laser Grade Window (Fused Silica)	-	1
Y1-1037-0 (CVI Laser)	-	High Power Nd-YAG Laser Mirror (BK7 Glass)	-	1

Used In (next higher assembly): HAM Large Triple Suspension (HLTS) prototype

Vendor Name	PO/Contract Number

Data Package, Receiving/Inspection Remarks:

Inspection Required Y/N	Visual Damage Y/N	Comments	Name/ Initials	Date Comp.

Process Flow:

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
1	Clean					
2	Wrap & Tag vacuum clean parts					

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
3	Ship and Deliver/File paperwork			Please send to: File one copy of traveler with the DCC. Note: Ship original traveler with these parts.		
END: Go to Traveler or procedure associated with next higher assembly processing						

Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:

These parts are for the HLTS prototype and should not be entered into the Advanced LIGO inventory system. These parts should also be stored separately from production Advanced LIGO parts.

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.