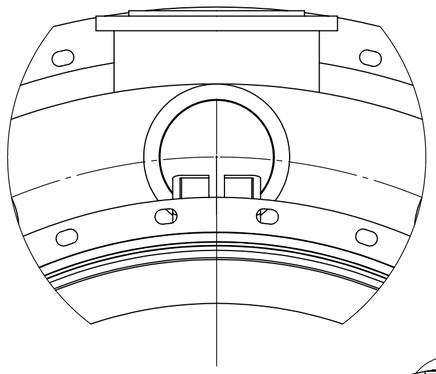
NOTES CONTINUED:

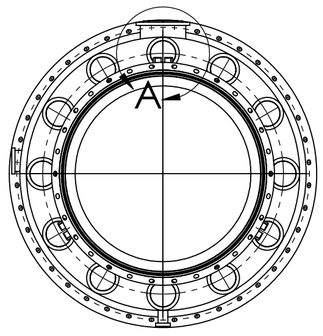
⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

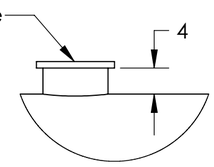
REV.	DATE	DCN #	DRAWING TREE #
-	-	-	-
-		-	-
-	-	-	-

-

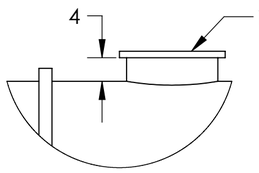


DETAIL A
SCALE 1 : 8

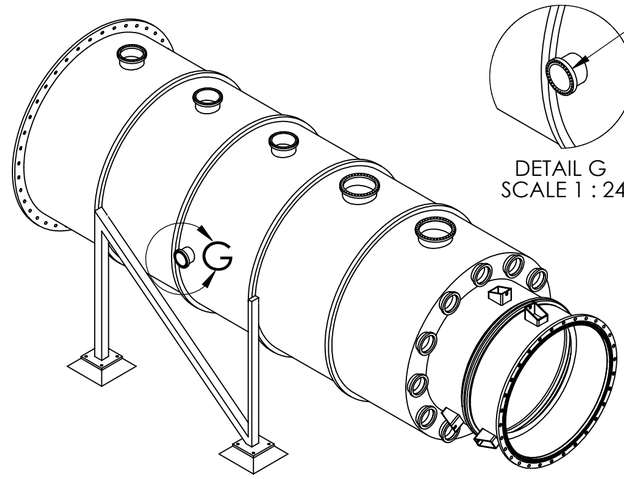


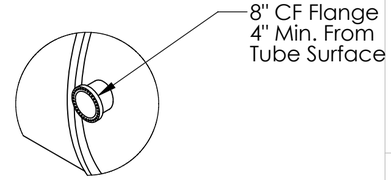


DETAIL B
SCALE 1 : 18

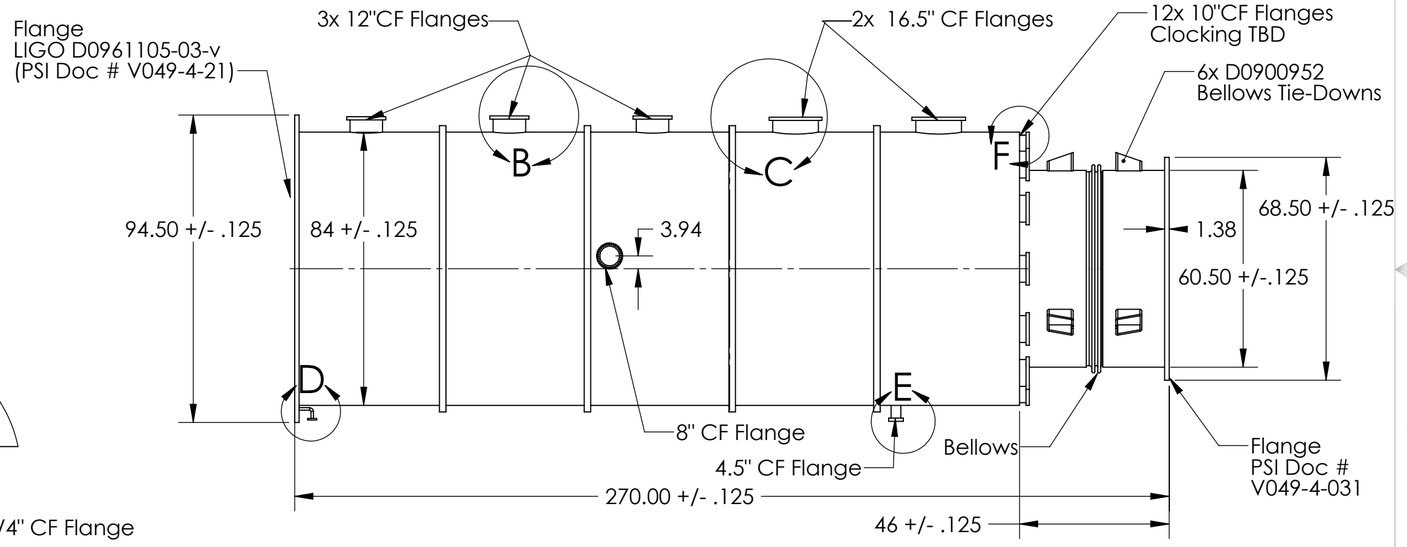


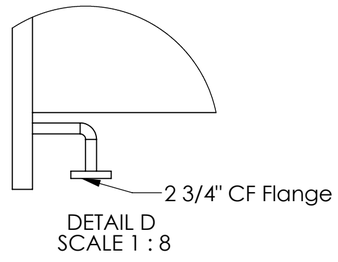
DETAIL C
SCALE 1 : 18



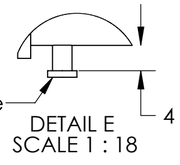


DETAIL G
SCALE 1 : 24

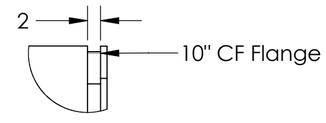




DETAIL D
SCALE 1 : 8

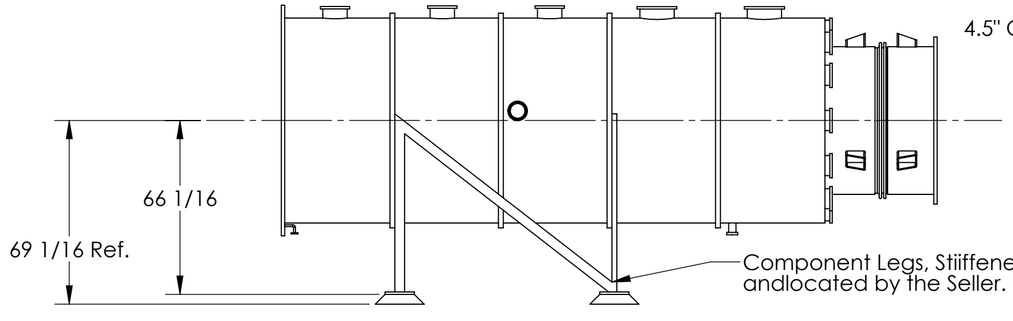


DETAIL E
SCALE 1 : 18



DETAIL F
SCALE 1 : 18

6 Required, Tag Numbers:
WAMCB1
WAMCB2
WAMCB3
WAMCB4
LAMCB1
LAMCB2



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN

TOLERANCES:
.XX ±
.XXX ±

ANGULAR ± °

1. REMOVE ALL SHARP EDGES, R.02 MIN.
2. DO NOT SCALE FROM DRAWING.
3. DESIGN AND FABRICATE THIS COMPONENT PER LIGO SPECIFICATION E0900411-V1

MATERIAL AISI 304

FINISH µinch

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM | **SUB-SYSTEM** | **NEXT ASSY**

PART NAME ADLIGO MCB Tube Section

DESIGNER		SIZE	DWG. NO. / REV.
DRAFTER		c	D092631-V1
CHECKER			
APPROVAL		SCALE: 1:36	PROJECTION: SHEET 1 OF 1

d06 spoolports MCB, PART PDM REV: , DRAWING PDM REV: