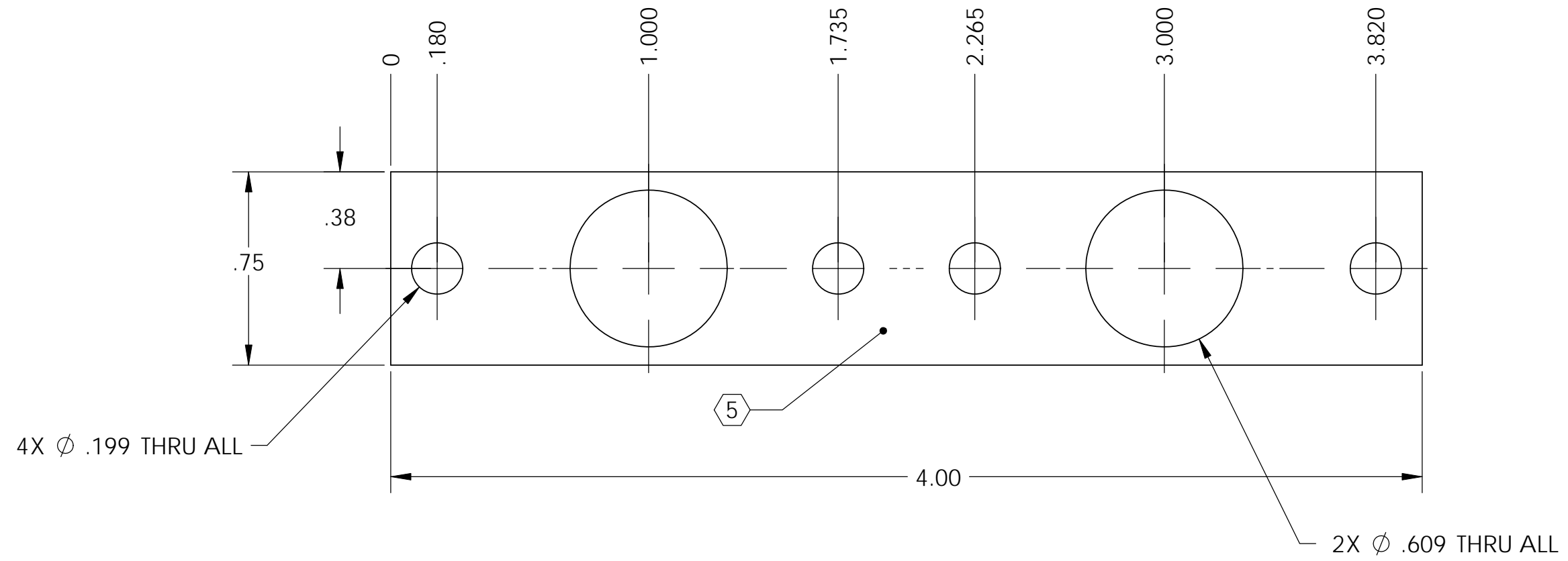


D0902671 Top Cable Tie, aLIGO BSC-ISI, PART PDM REV: X-004, DRAWING PDM REV: X-003

**NOTES CONTINUED:**  
 5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12 HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED.  
 EXAMPLE DXXXXXX-VY, TYPE-XX, S/N XXX.  
 6. APPROXIMATE WEIGHT = 0.04 LB.  
 7. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH. USE OF ABRASIVE REMOVAL TECHNIQUES (INCLUDING SANDING OR SCOURING FOR MATTIE FINISH) IS NOT ALLOWED.  
 8. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.

REV.	DATE	DCN #	DRAWING TREE #
v1	10 May 2010	E1000157	E1000025



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME			
DIMENSIONS ARE IN INCHES		1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		SYSTEM <b>ADVANCED LIGO</b>		SUB-SYSTEM <b>SEI</b>		TOP CABLE TIE, aLIGO BSC ISI	
TOLERANCES: .XX ± .015 .XXX ± .005		MATERIAL <b>6061-T6 Al</b>		FINISH <b>63 μinch</b>		NEXT ASSY <b>D0902670</b>		DESIGNER A.LEROUX 01 Mar. 2010	
ANGULAR ± .5°						CHECKER F.MATICHARD 01 Mar. 2010		APPROVAL K.MASON 01 Mar. 2010	
						SCALE: 2:1		PROJECTION:	
						SIZE DWG. NO. <b>B D0902671</b>		REV. <b>v1</b>	
						SHEET 1 OF 1			

8 7 6 5 4 3 2 1

D  
C  
B  
A

D  
C  
B  
A

8 7 6 5 4 3 2 1