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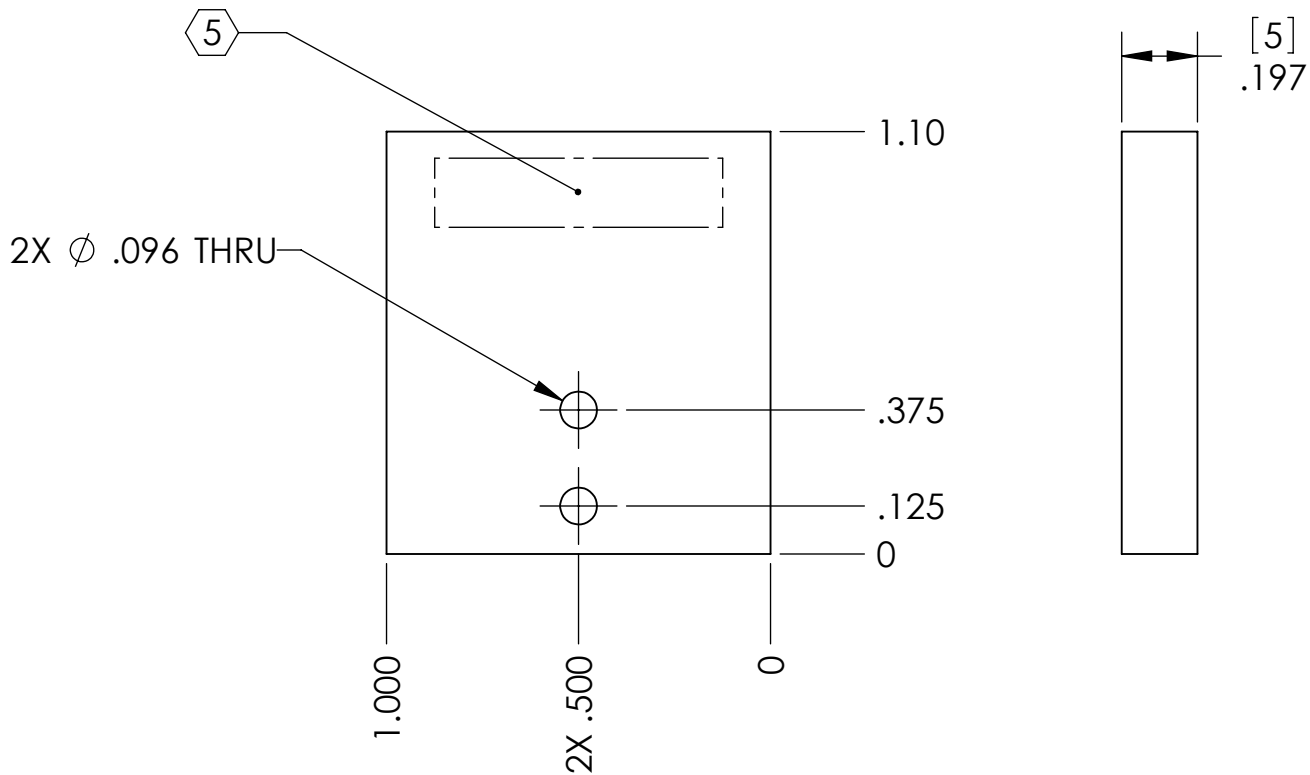
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NOTES CONTINUED:

⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

REV.	DATE	DCN #	DRAWING TREE #
v1	22 OCT 2009	E0900369	E080191
-	-	-	-
-	-	-	-



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES [MM]

TOLERANCES:
 .XX ± .01
 .XXX ± .005

ANGULAR ± 0.5°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL: 6061-T6 Al
 FINISH: 32 μinch



CALIFORNIA INSTITUTE OF TECHNOLOGY
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SYSTEM: ADVANCED LIGO
 SUB-SYSTEM: SUS

NEXT ASSY: SAPPHIRE PRISM HOLDER

PART NAME: SAPPHIRE PRISM HOLDER EXTENSION

DESIGNER	D. BRIDGES	22 NOV 2009	SIZE	DWG. NO.	REV.
DRAFTER	D. BRIDGES	22 NOV 2009	A	D0902722	v1
CHECKER	M. MEYER	23 NOV 2009	SCALE: 2:1	PROJECTION:	SHEET 1 OF 1
APPROVAL					

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