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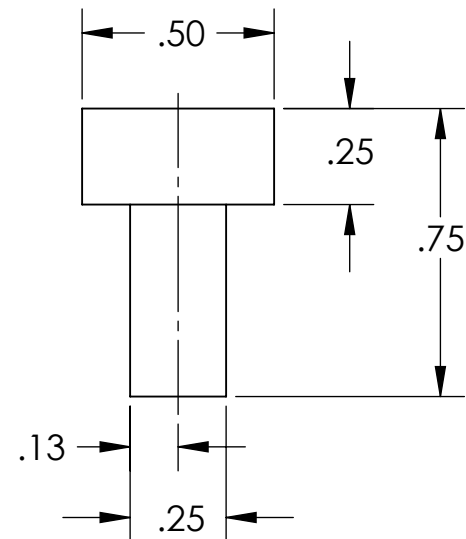
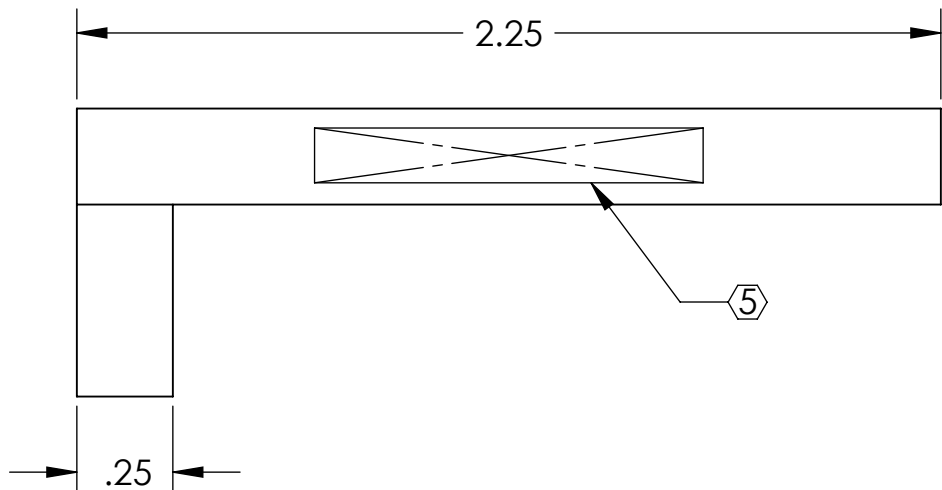
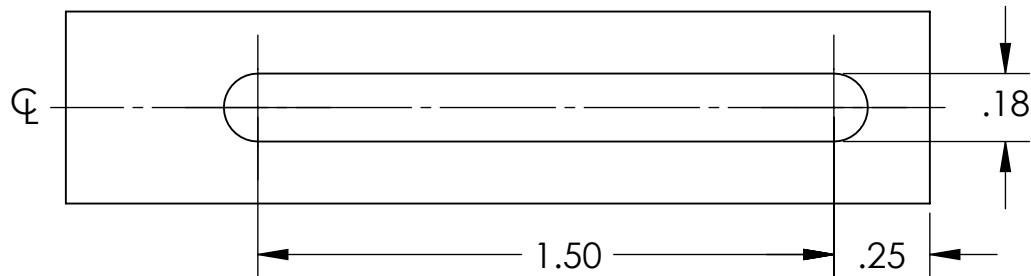
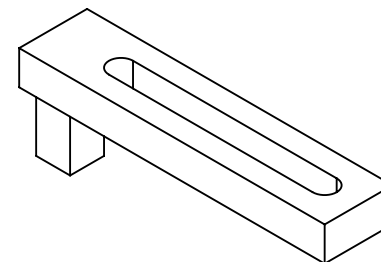
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NOTES CONTINUED:

⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED.  
 EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

REV.	DATE	DCN #	DRAWING TREE #
v1	21 DEC 2009	E0900484	-
-	-	-	-
-	-	-	-



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:  
 .XX ± .03  
 .XXX ± .005

ANGULAR ± 0.5°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. CLEAR ANODIZE PER MIL-A-8625, TYPE II.

MATERIAL  
 6061-T6 Al

FINISH  
 SEE NOTE 4

**LIGO** CALIFORNIA INSTITUTE OF TECHNOLOGY  
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM  
 ADVANCED LIGO

SUB-SYSTEM  
 VE

NEXT ASSY  
 D080367

PART NAME

CLAMP, VIEWPORT GUARD

DESIGNER	M. MEYER	17 JUL 2008
DRAFTER	M. MEYER	22 JUL 2008
CHECKER	D. BRIDGES	24 JUL 2008
APPROVAL		

SIZE	DWG. NO.	REV.
A	D080391	v1

SCALE: 2:1 PROJECTION: SHEET 1 OF 1

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