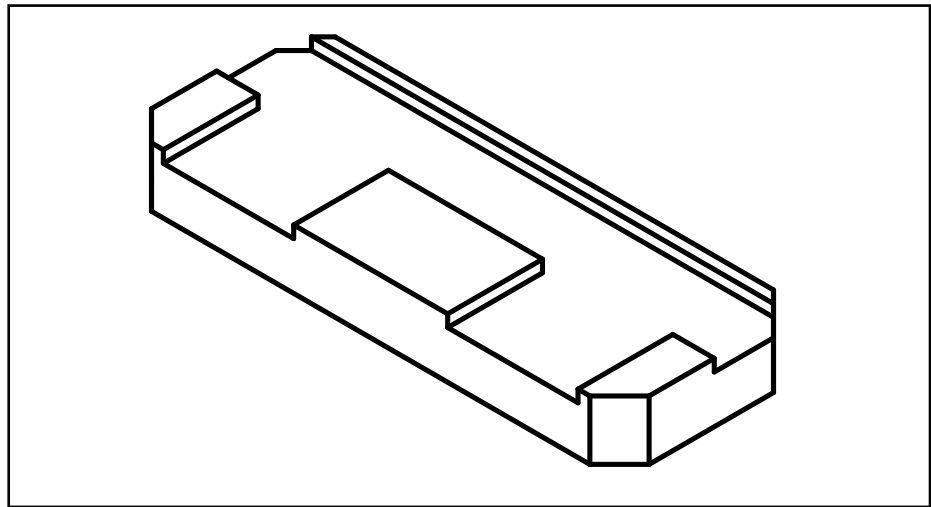
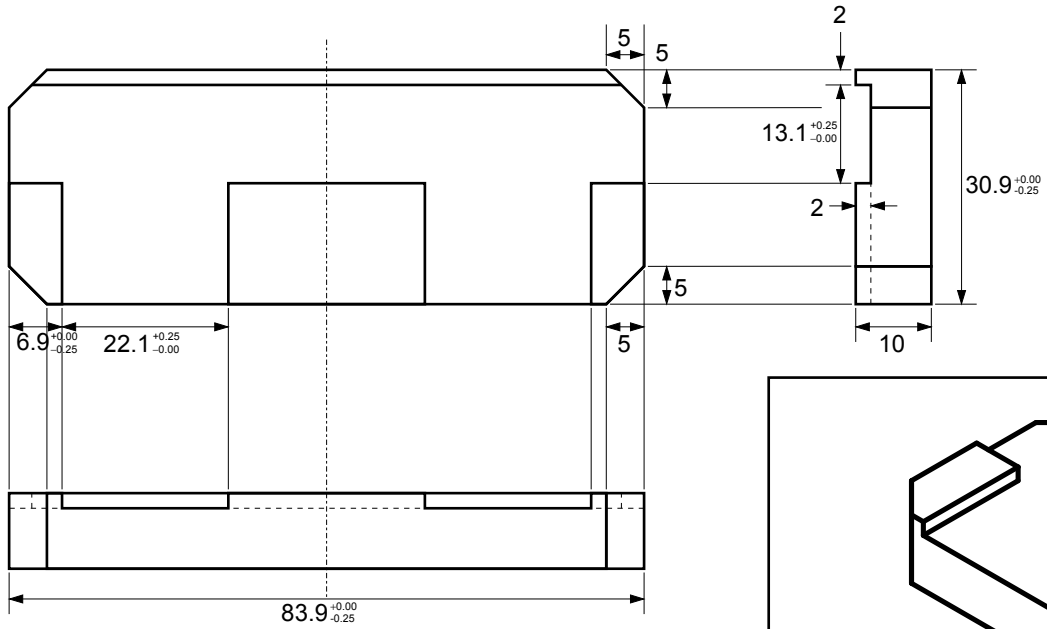




REV.	DATE	DCN #	DRAWING TREE #
00		Initial Release	



NOTES: (UNLESS OTHERWISE SPECIFIED)

- DO NOT SCALE FROM DRAWING
- REMOVE ALL SHARP EDGES, R.02 MAX.
- ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)
- ④ SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER, REVISION ON NOTED SURFACE OF PART AND THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE 2 mm HIGH CHARACTERS. A VIBRATORY TOOL MAY BE USED. EXAMPLE: D020188-00 SN 001

DIMENSIONS IN MILLIMETERS		
TOLERANCES:		
.X	± 0.2	
.XX	± 0.05	
ANGULAR ± 0.5 °		
MATERIAL		
5803 Alloy		
FINISH		
32 μ inch		
	NAME	DATE
DRAWN	Koji Arai	15 Feb 10
CHECKED		
APPROVED		

 CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
SYSTEM	LIGO 40M
SUBSYSTEM	Passive Tip-Tilt
NEXT ASSY	Tip-Tilt Structure
PARTNAME	
ECD Locator 2	
SIZE	DWG. NO.
A	D1000388
REV.	v1
SCALE: 1:1	PROJECTION: 
SHEET OF 1	