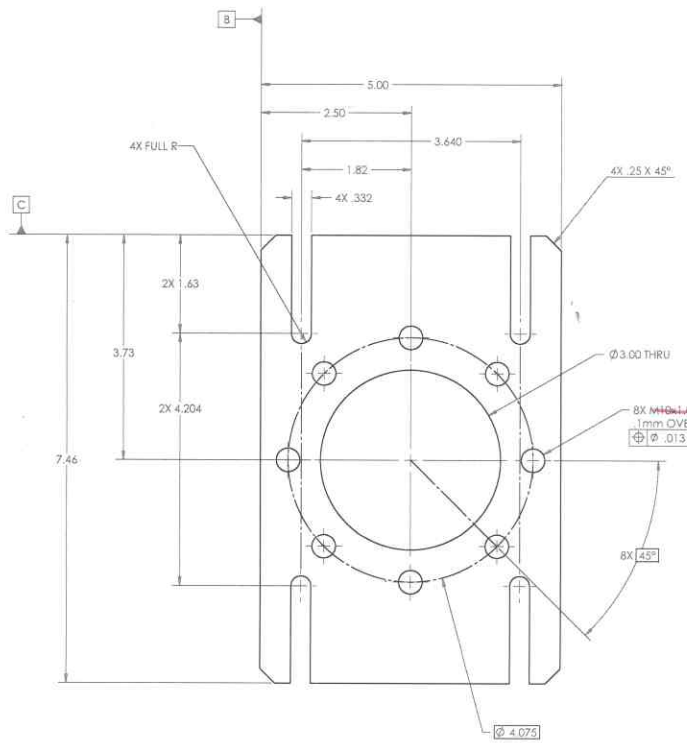
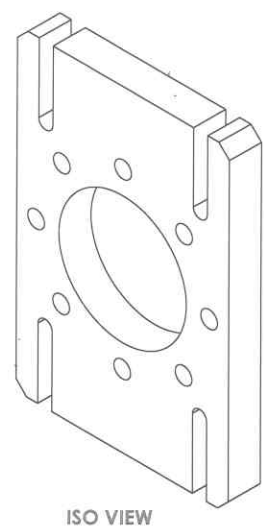
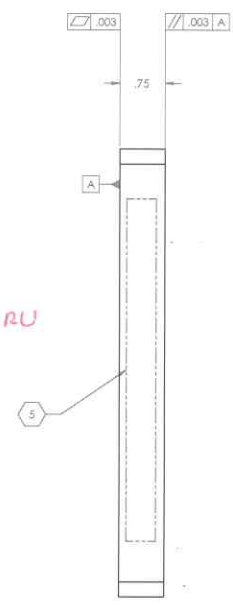


NOTES CONTINUED:
 Ⓢ SCRIBE, ENGRAVE OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR TYPE # APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED.
 EXAMPLE: D1000000-V1, TYPE-XX, S/N XXX

REV.	DATE	DCN #	DRAWING TREE #
v1	26 MAY 2010	E1000182-v1	-
-	-	-	-
-	-	-	-



7/16x14 THRU



DRAWING BY: AOS, DATE: 07 MAY 2010, TIME: 10:00 AM, FILE: D1000182-V1.DWG, DRAWING: D1000182-V1

DIMENSIONS ARE IN INCHES
 TOLERANCES:
 .XX ± .01
 .XXX ± .005
 ANGULAR ± 1.0°

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)
 1. INTERPRET DRAWING PER ASME Y14.5-1994.
 2. REMOVE ALL SHARP EDGES, R.02 MIN.
 3. DO NOT SCALE FROM DRAWING.
 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.
 MATERIAL: 304 SSTL

FINISH: 63 μin/100
 NEXT ASSY: D1000308

CALIFORNIA INSTITUTE OF TECHNOLOGY
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY
 SYSTEM: ADVANCED LIGO
 SUB-SYSTEM: AOS

PART NAME: ALIGO AOS OPLEV TX MOUNTING BASE
 DESIGNER: C. CONLEY
 DRAFTER: N. KILPATRICK
 CHECKER:
 APPROVAL:
 DATE: 07 MAY 2010
 SIZE: D
 DWG. NO.: D1000428
 SCALE: 1:1
 PROJECTION:
 SHEET 1 OF 1

REV. v1 v2