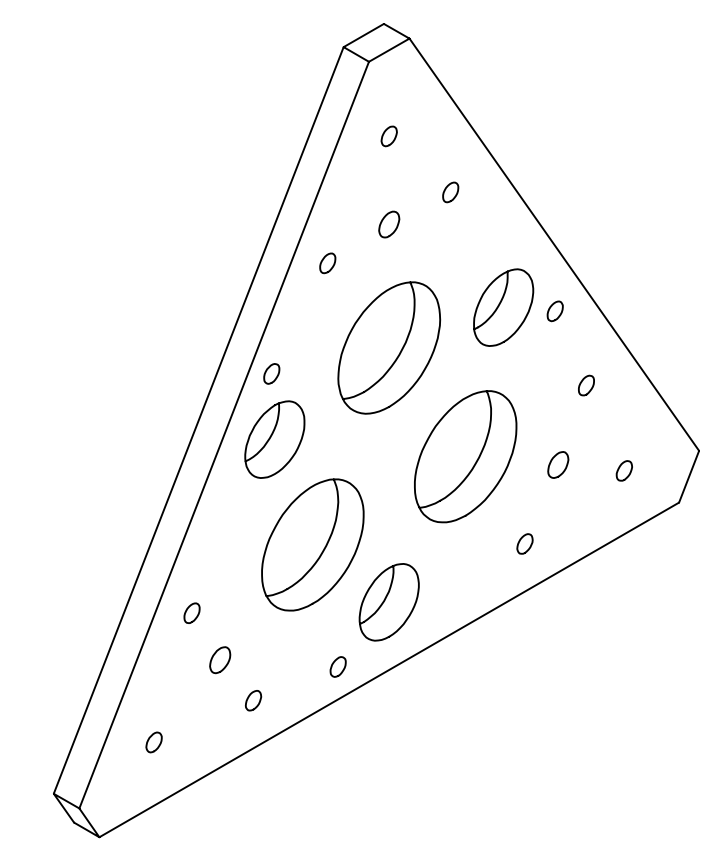
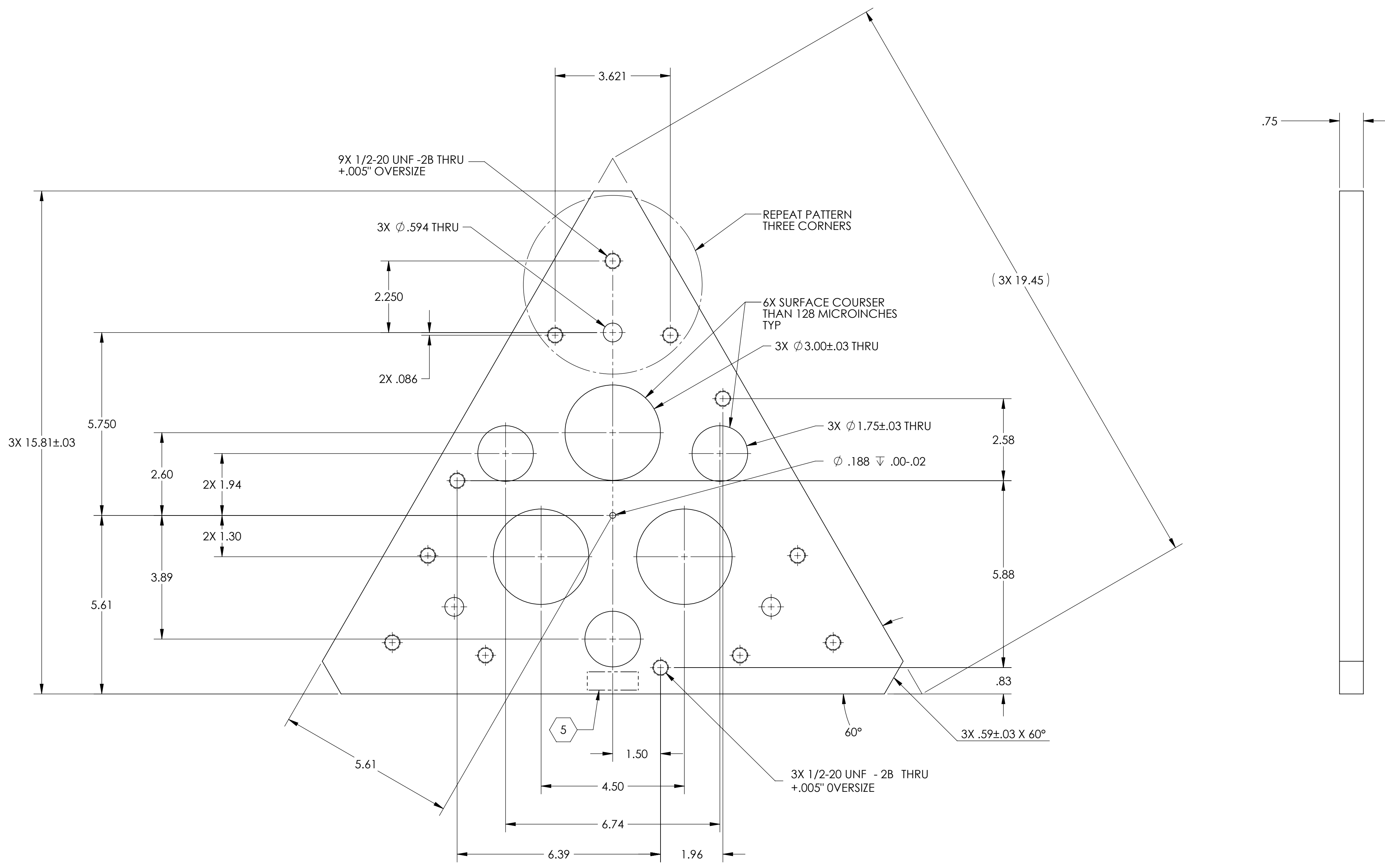


NOTES CONTINUED:
 5) SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR TYPE IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED. EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

6) RAPID CUTTING METHOD ACCEPTABLE FOR OUTER PROFILE, AND ϕ 1.75 & ϕ 3.00 HOLES.

REV.	DATE	DCN #	DRAWING TREE #
v1	24 MAY 2010	E1000182-v1	-
v2	15 OCT 2010	E1000182-V2	-
-	-	-	-



ISO VIEW

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				SYSTEM		SUB-SYSTEM		PART NAME	
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .01 .XXX ± .005 ANGULAR ± 1.0°				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		ADVANCED LIGO		AOS	
1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.				NEXT ASSY		DESIGNER: C. CONLEY 16 JUNE 2009 DRAFTER: N. KILPATRICK 21 MAY 2010 CHECKER: APPROVAL:		ALIGO AOS PIER FOOTING 1 SIZE: D DWG. NO. D1000434 SCALE: 1:2 PROJECTION:	
				MATERIAL: 302 SSSL FINISH: 63 μinch				REV. v2 SHEET 1 OF 1	

D1000434.dwg CALIGO AOS Rev: Foating 1 PART PDM REV: X-22L DRAWING PDM REV: X-019