

8

7

6

5

4

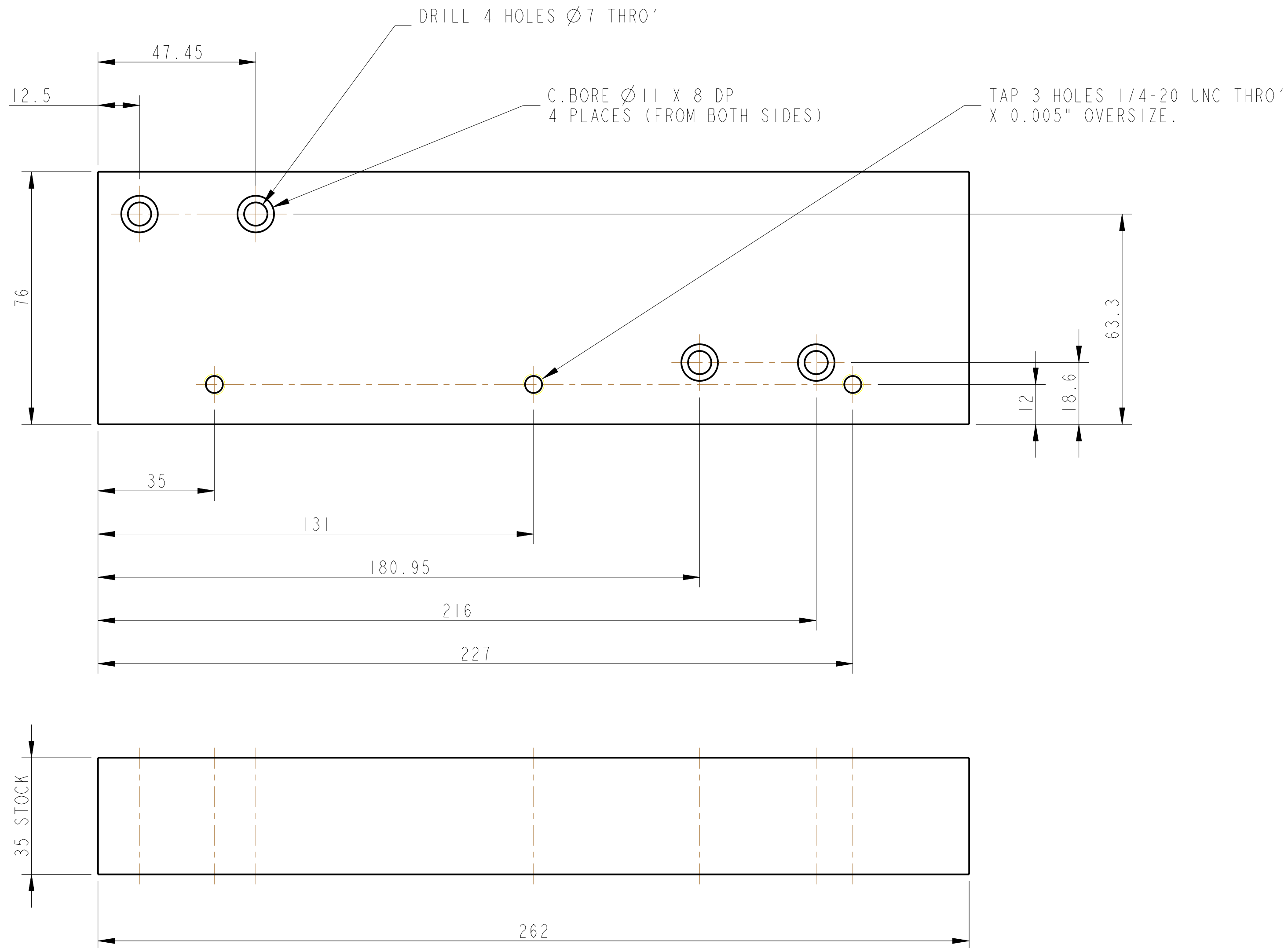
3

2

1

INTRALINK NAME: D080323

REV.	DATE	DCN #	DRAWING TREE #



NOTES: (UNLESS OTHERWISE SPECIFIED)

- REMOVE ALL SHARP EDGES, R.02 MIN.
- DO NOT SCALE FROM DRAWING.
- ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)
- SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188-001. A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN mm (INCHES)
TOLERANCES:
X.XX ± mm (INCHES)
ANGULAR ±0.25°

MATERIAL: AL ALLOY 5083 OR SIMILAR

FINISH: CLEAN, GREASE FREE
Ra = 1.6

DRAWN	J O'DELL	12/JUN/08
CHECKED	IW	
APPROVED	IW	

SCALE: 1:1 PROJECTION: SHEET 1 OF 1

CALIFORNIA INSTITUTE OF TECHNOLOGY
GLASGOW UNIVERSITY GEO 600 GROUP
RUTHERFORD APPLETON LABORATORIES

SYSTEM: **ADVANCED LIGO**
SUB-SYSTEM: **SUS**
NEXT ASSY: **QUAD GLASS ALIGNMENT TOOLING**
PART NAME: **UI MASS SUSPENSION SPACER**

DRG. NO. **D080323** REV. **J**