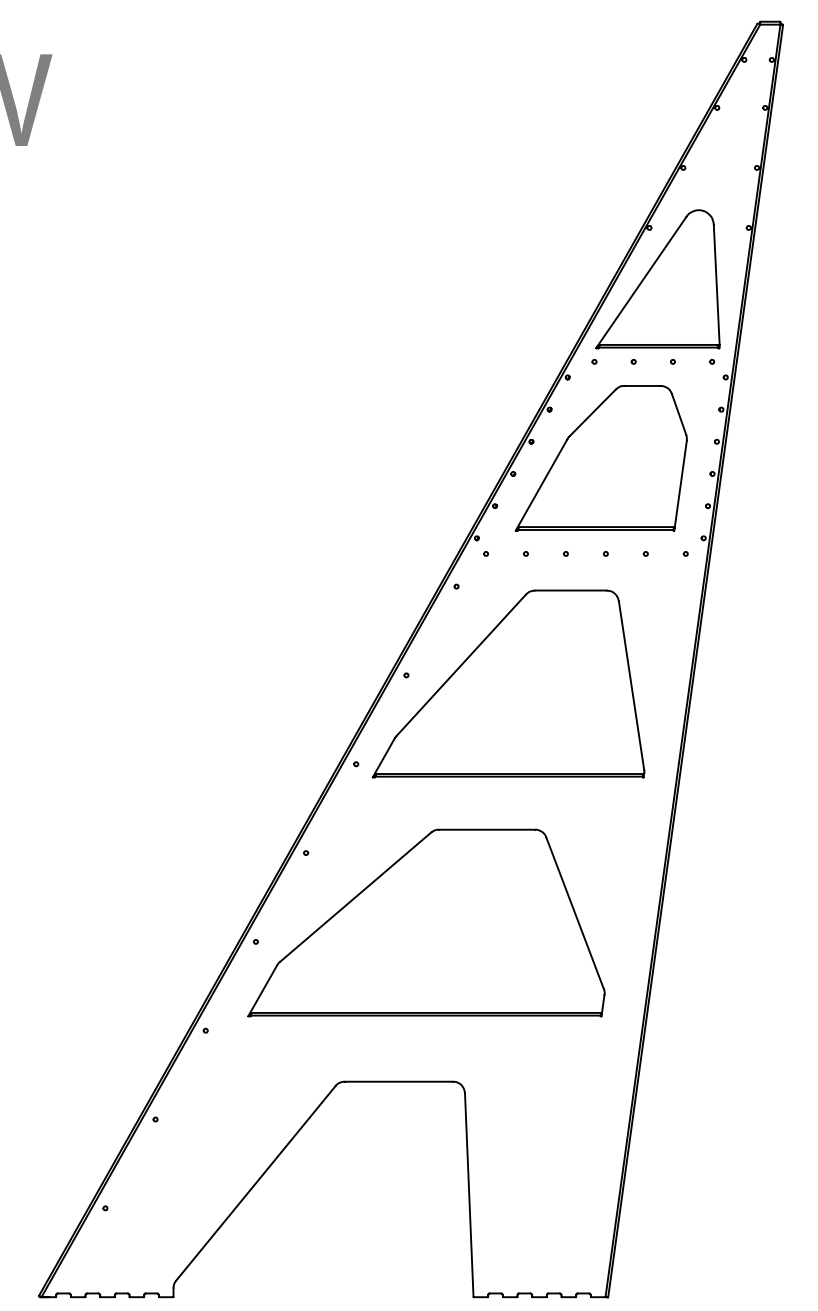
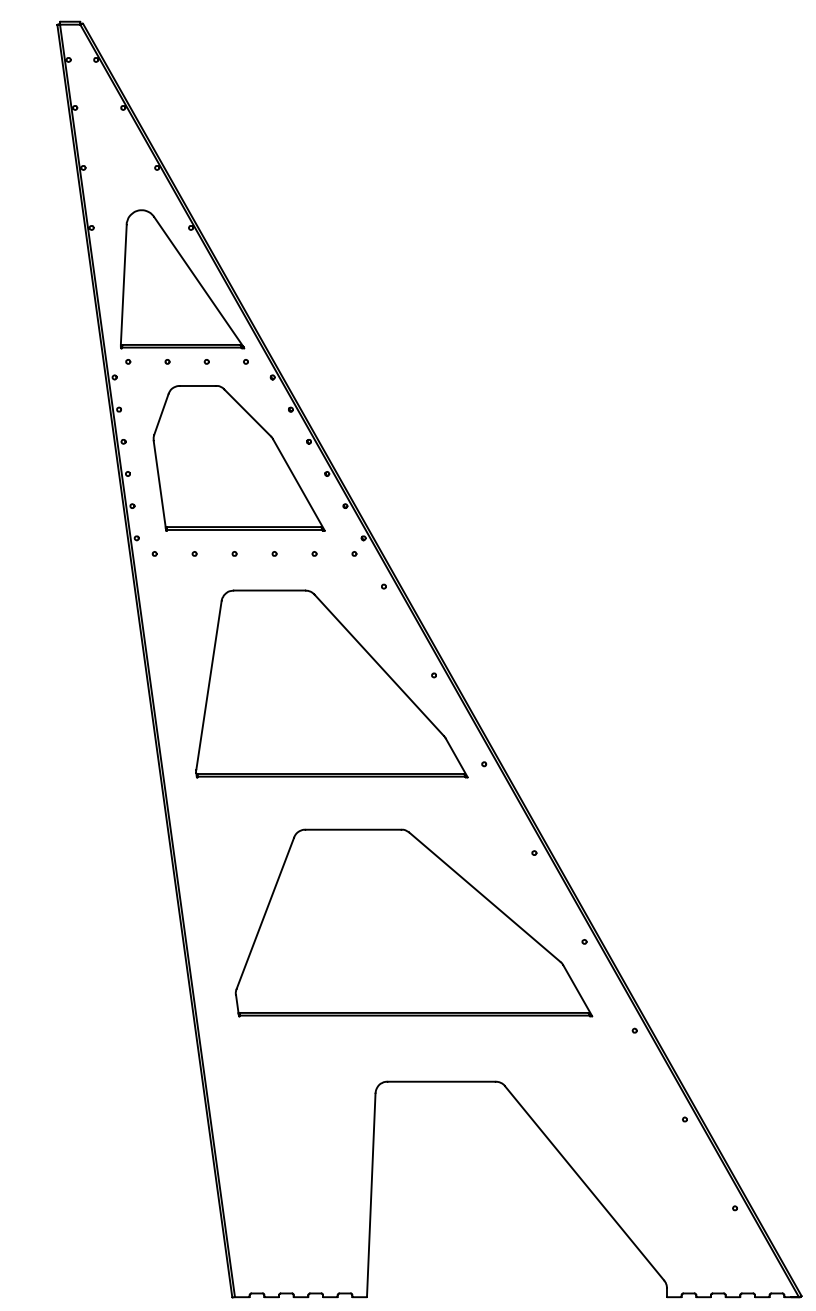
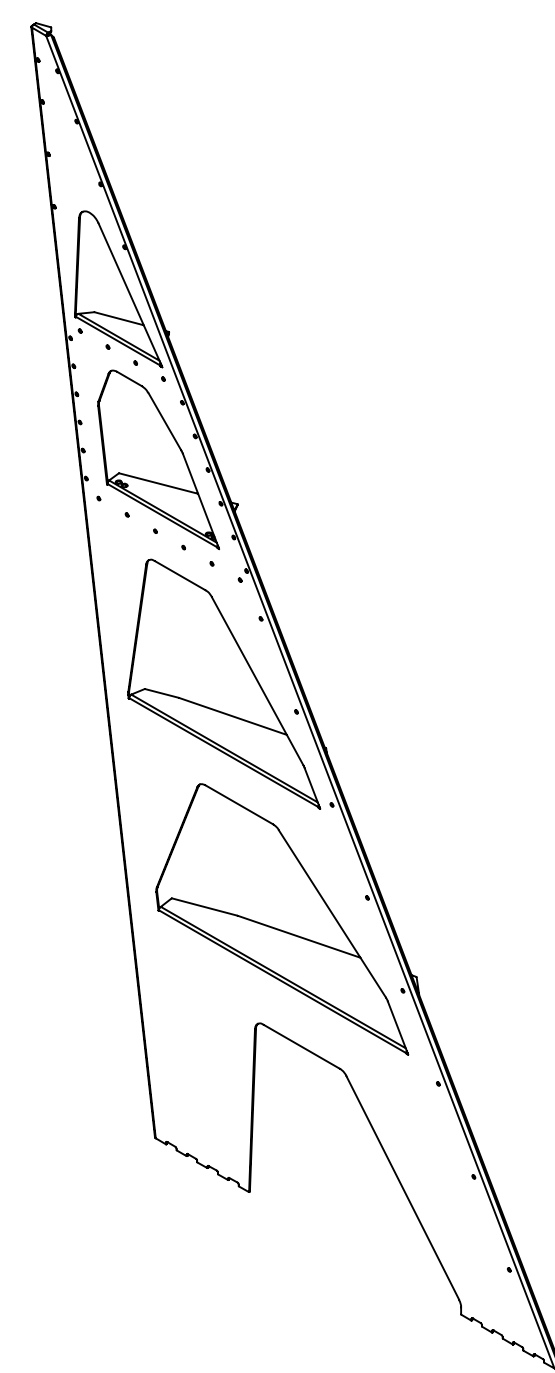
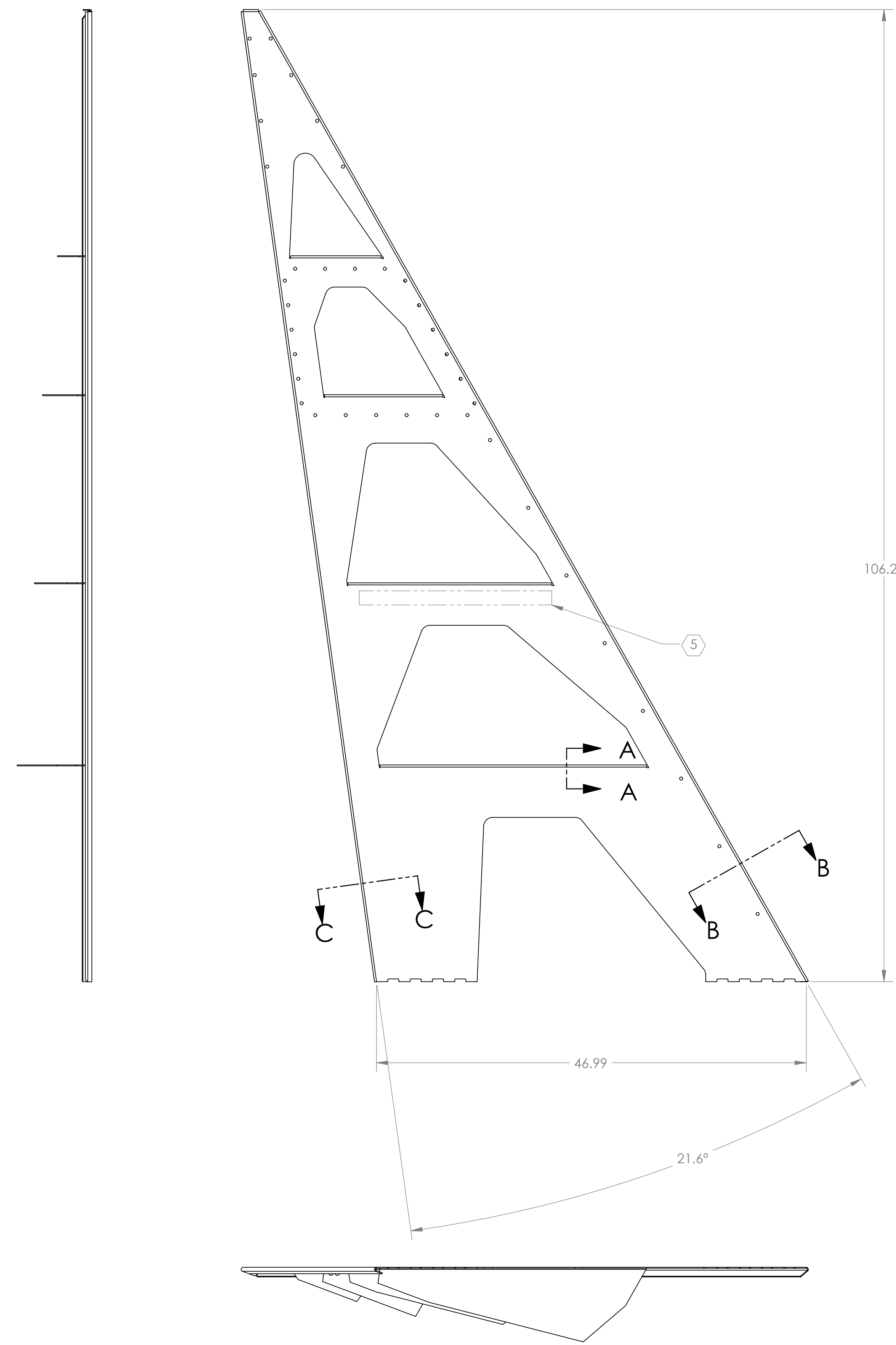
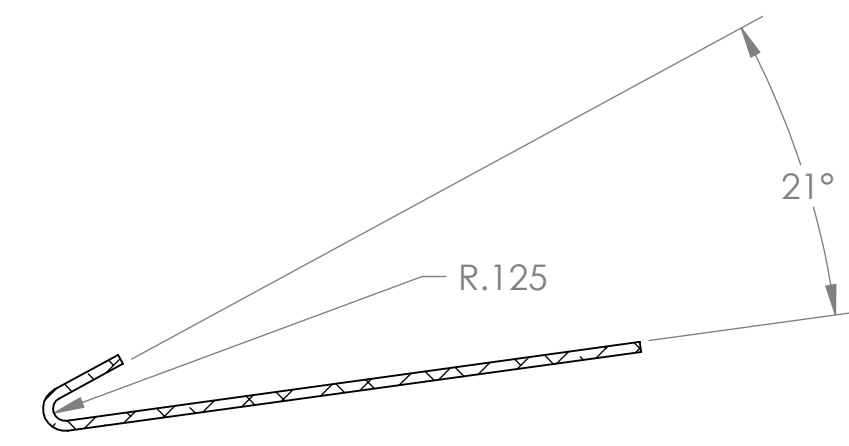
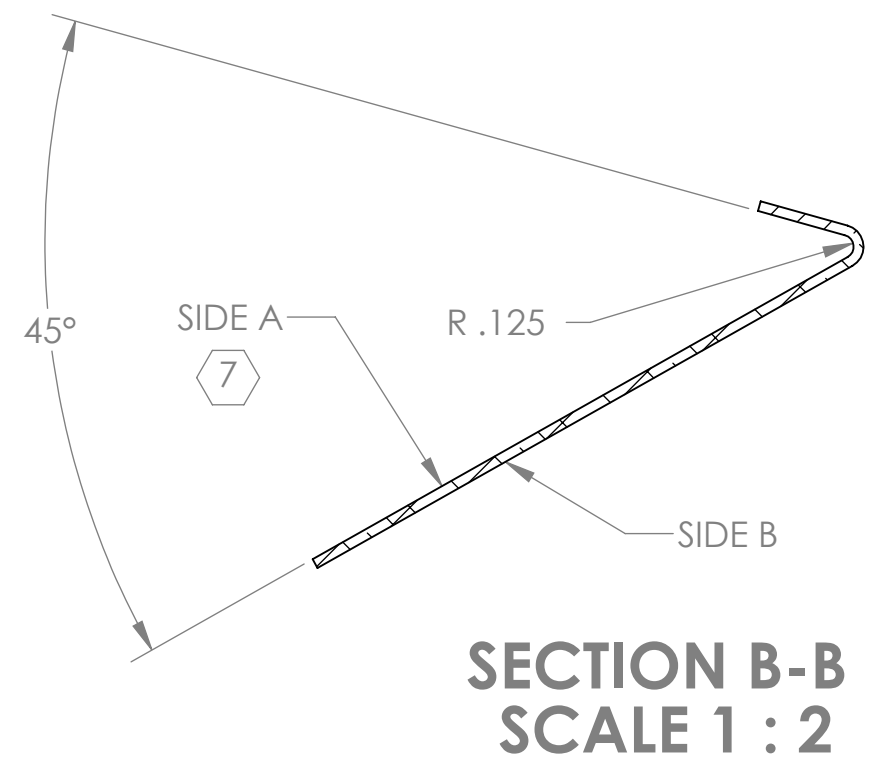
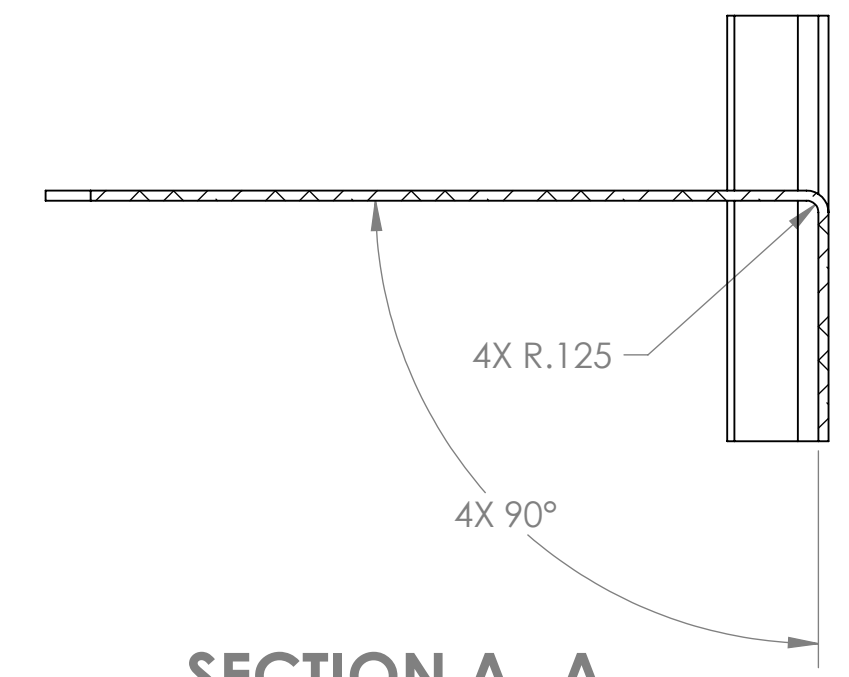


NOTES CONTINUED:
 5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR TYPE IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED. EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXXX
 6. DO NOT DEBURR HOLES.
 7. FOR BOTH -1 & -2, SIDE A IS SIDE TOWARD FOLDS.
 8. STOCK FINISH/AS RECEIVED.

REV.	DATE	DCN #	DRAWING TREE #
v1	17 AUGUST 2010	E1000182-v1	-
-	-	-	-
-	-	-	-

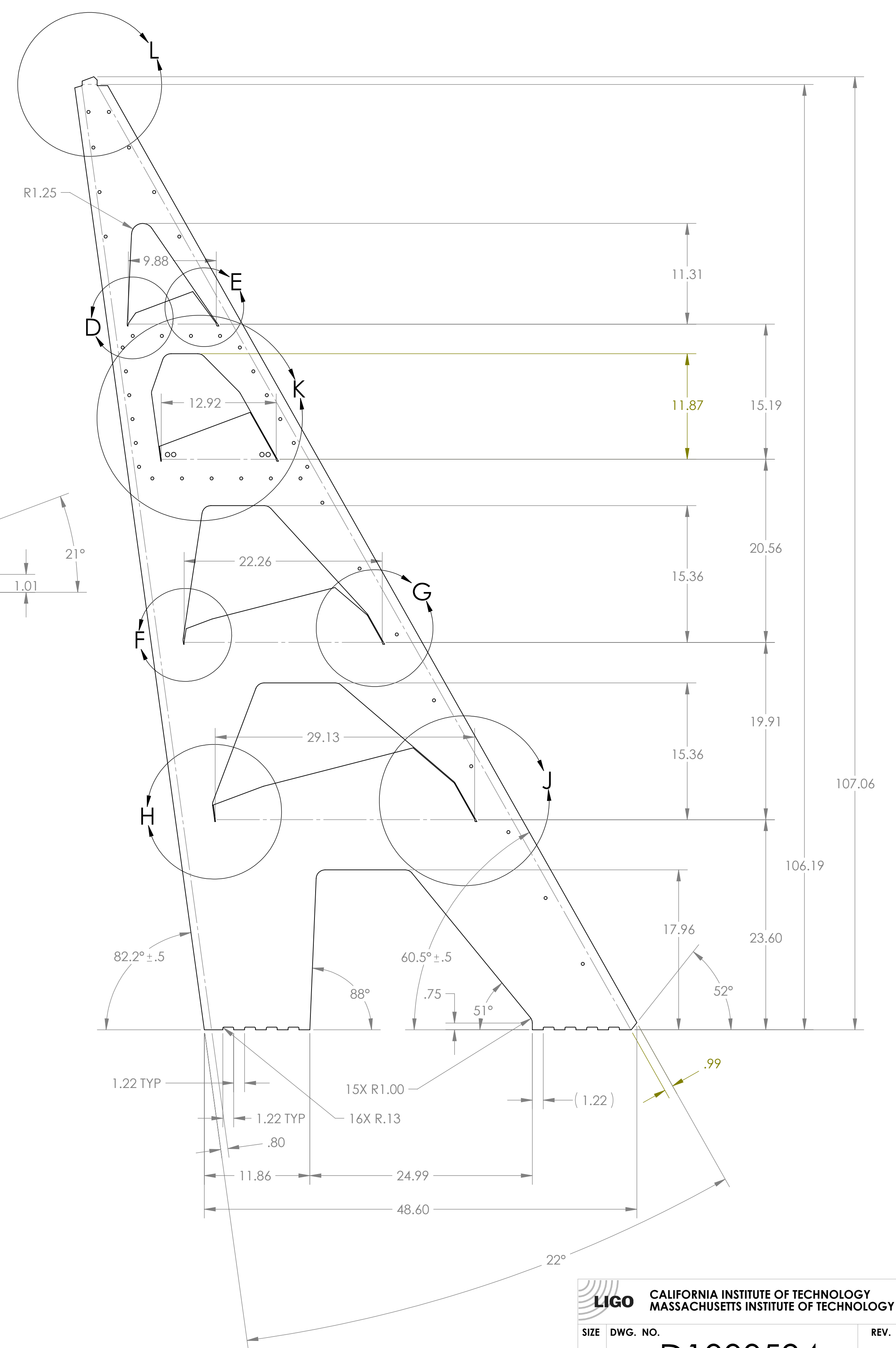
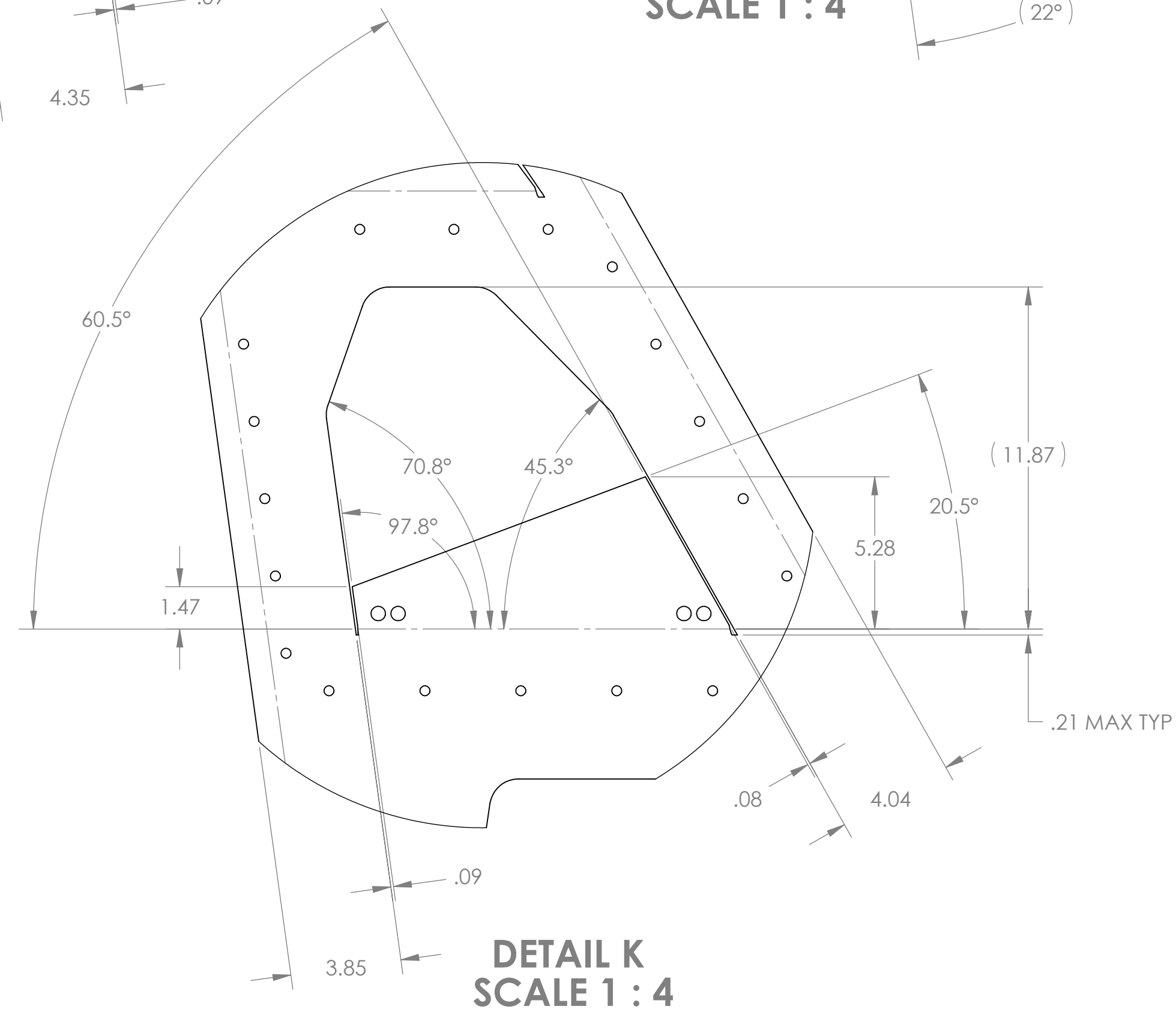
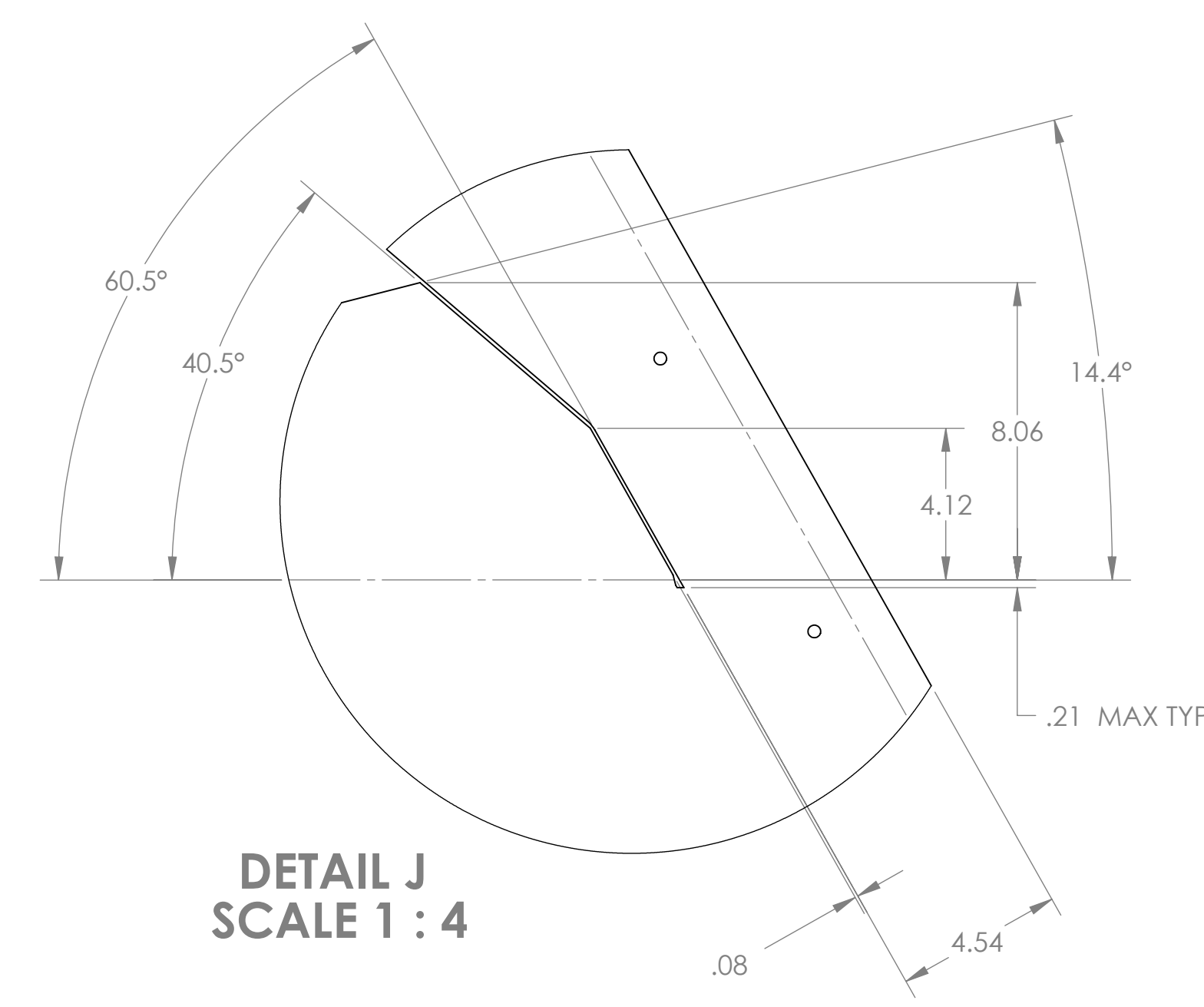
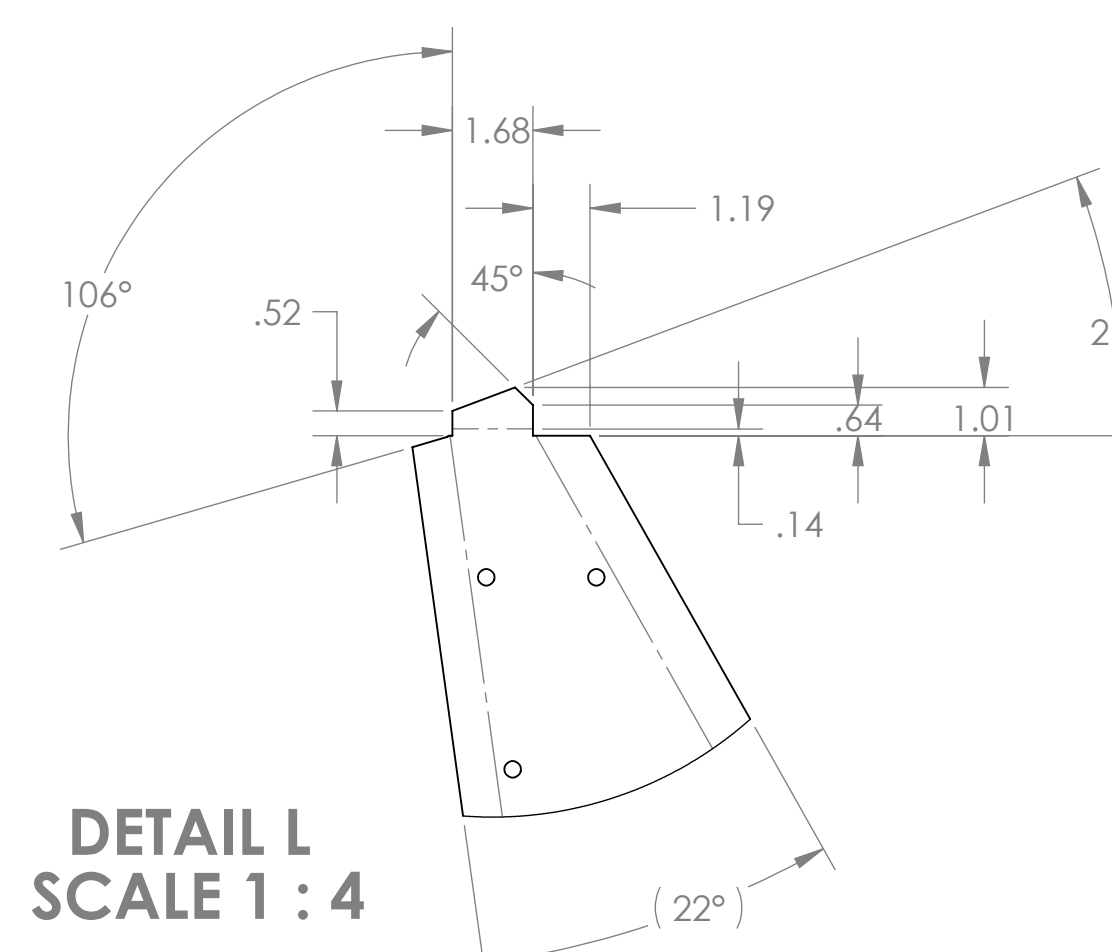
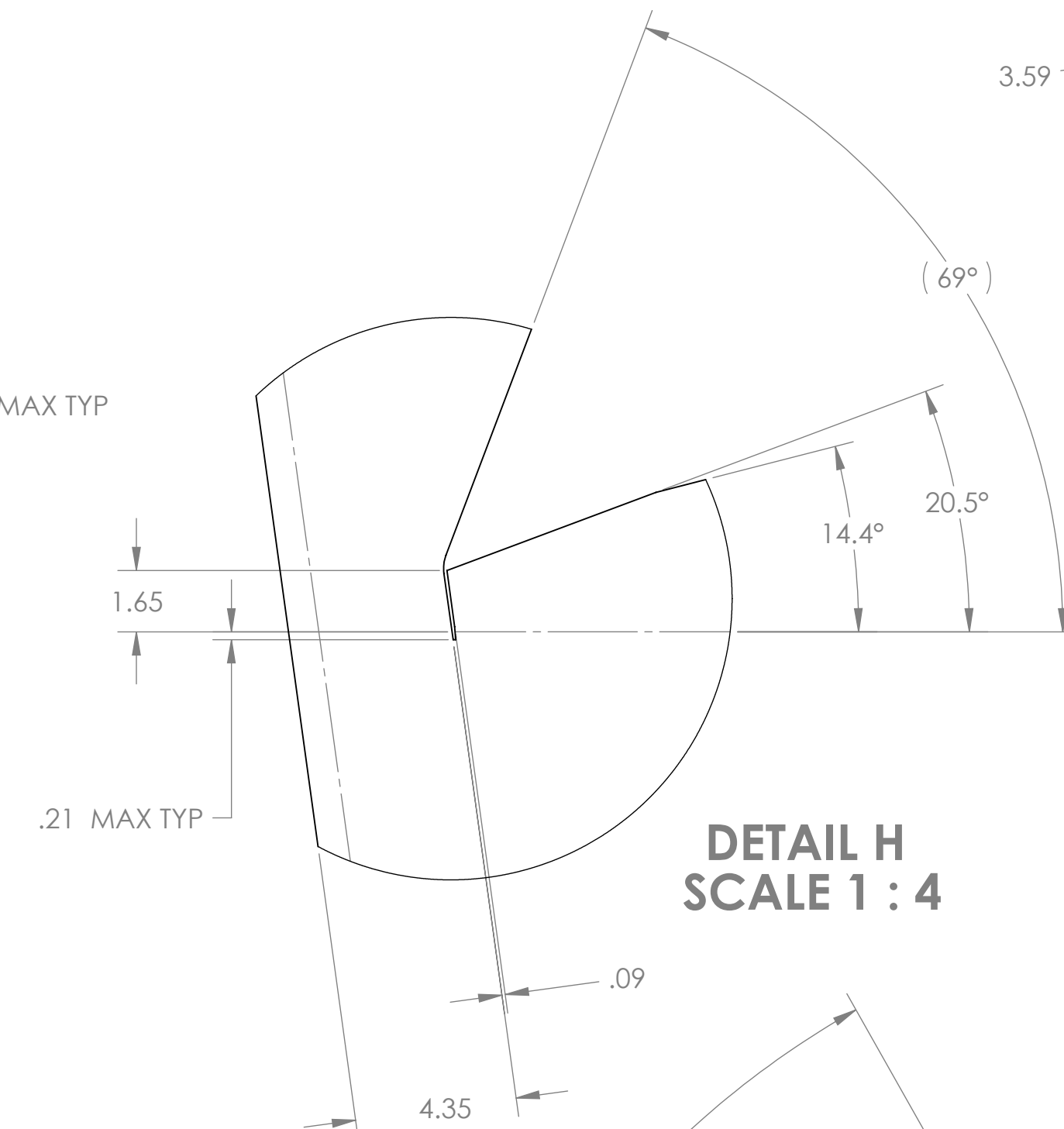
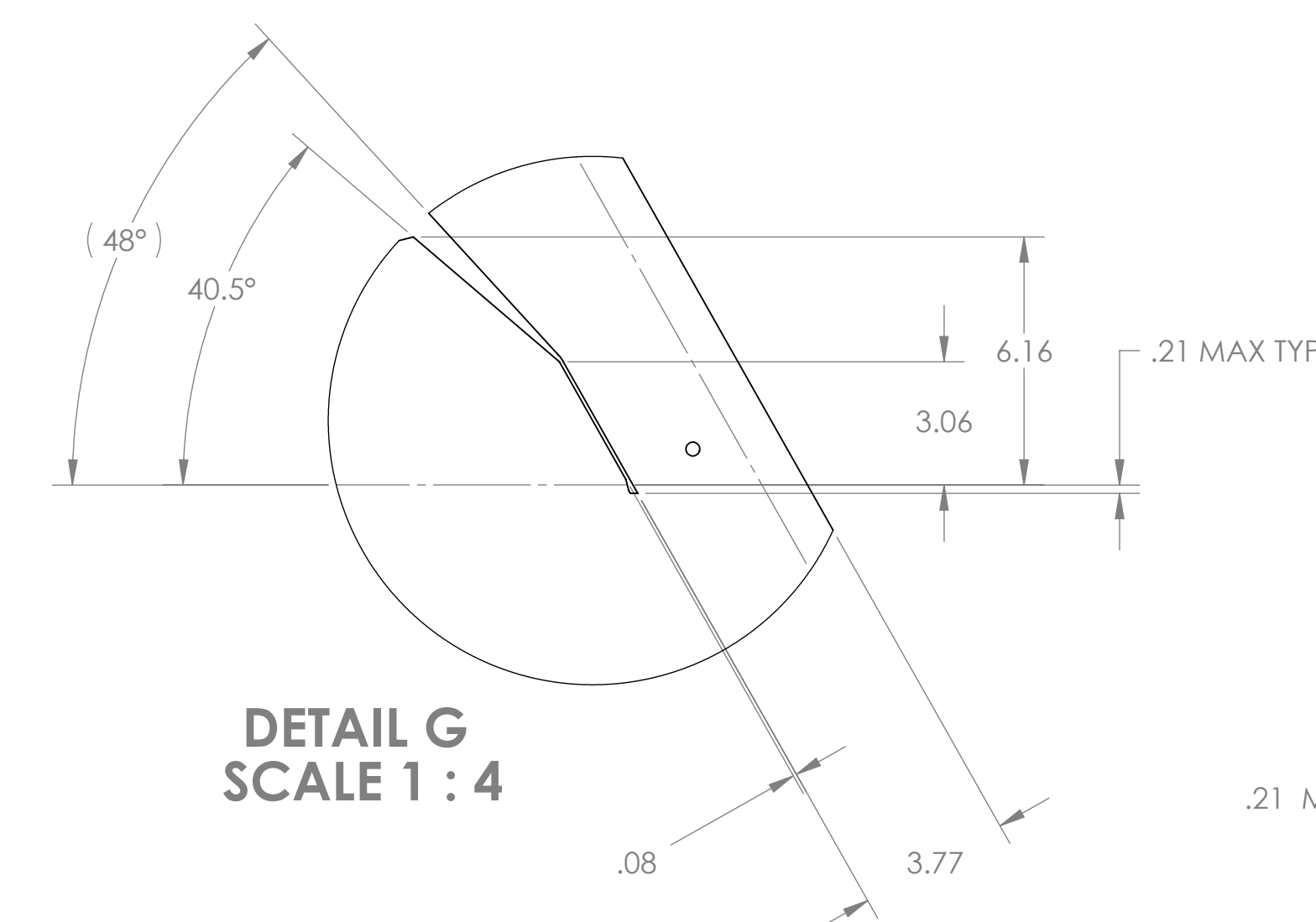
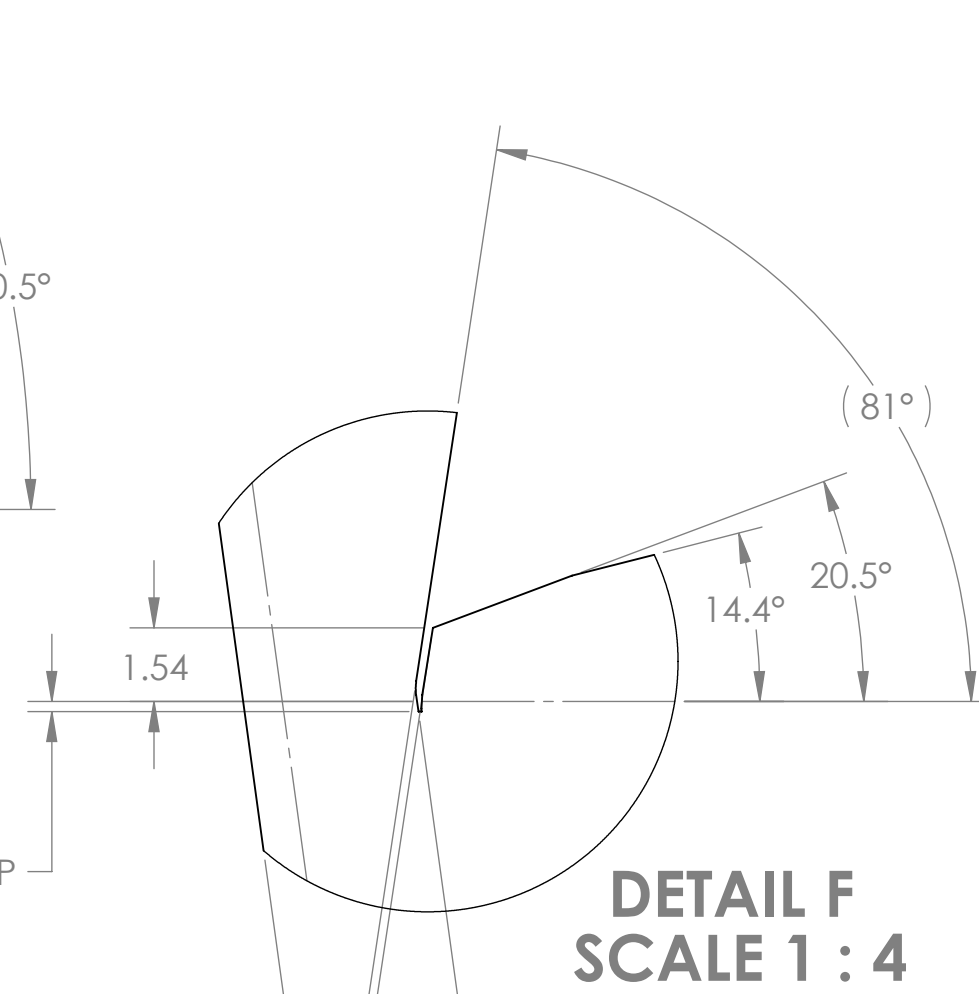
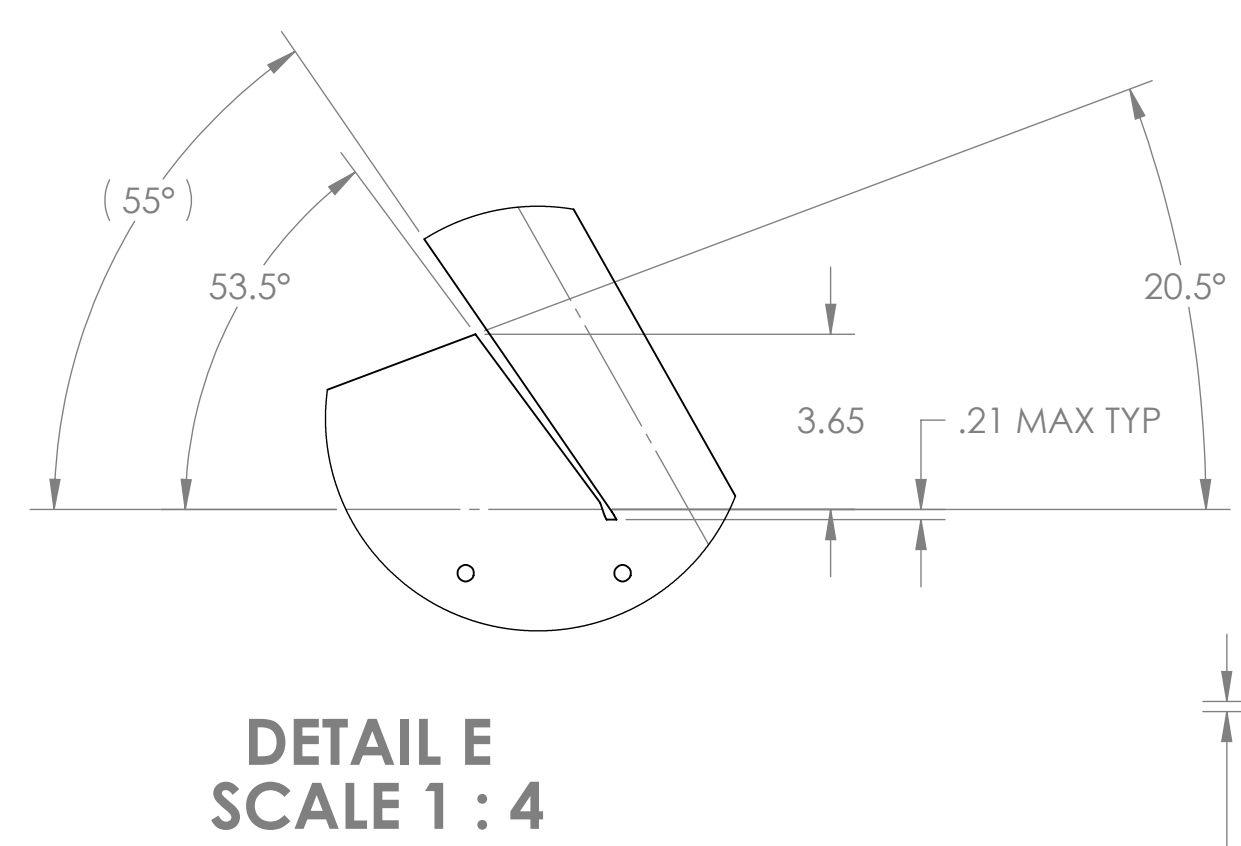
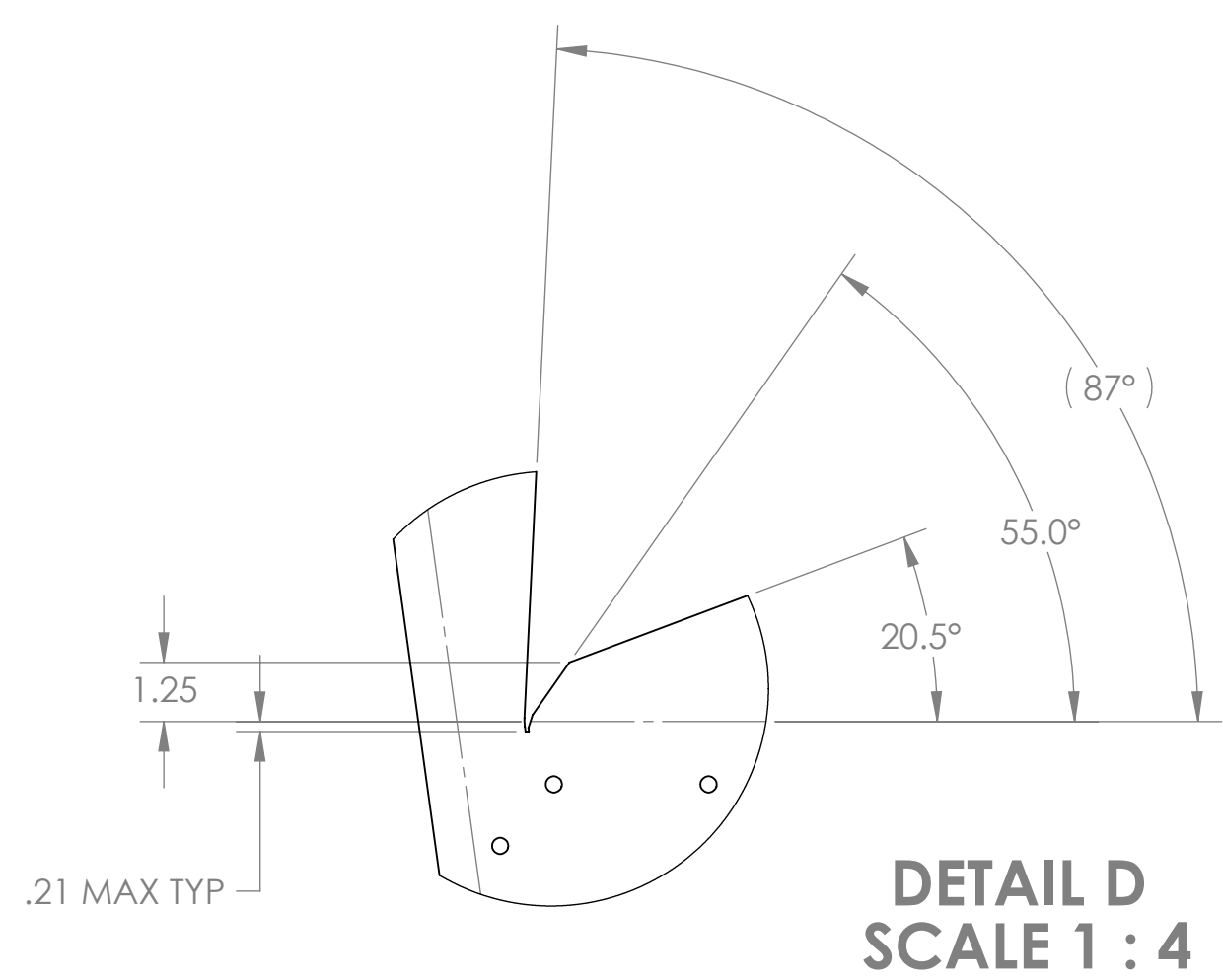
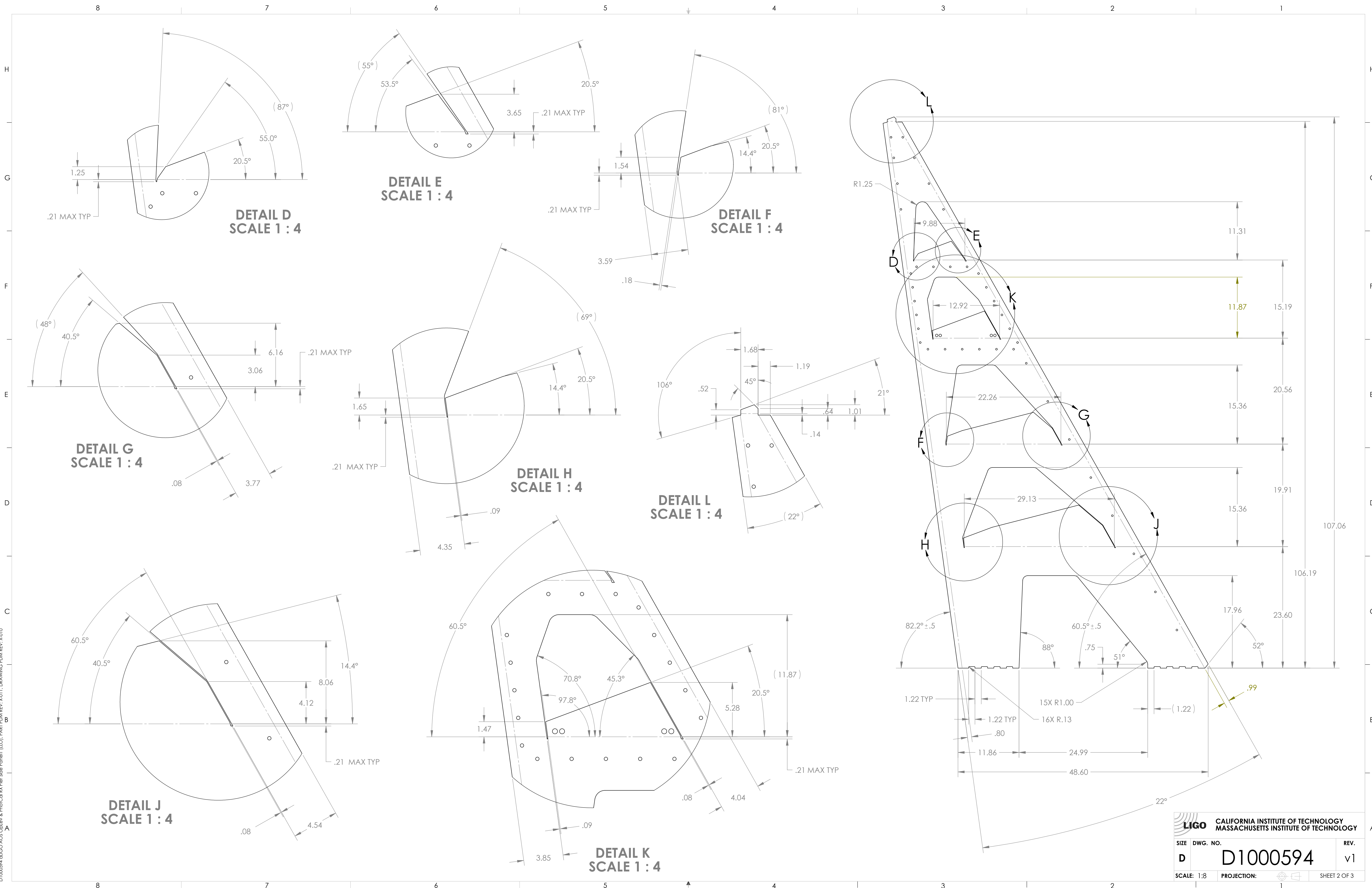


DIMENSIONS ARE IN INCHES		NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)	
TOLERANCES: .XX ± .02 .XXX ± .010		1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.	
MATERIAL	FINISH	NEXT ASSY	
304 SST SHEET, 12 GAUGE	8	D1001325	
ANGULAR ± 1.0°			

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
SYSTEM	SUB-SYSTEM	ALIGO AOS OPLEV & PHOTCAL RX PIER SIDE PANEL 1	
ADVANCED LIGO	AOS	DESIGNER	C. CONLEY
		DRAFTER	N. KILPATRICK
		CHECKER	
		APPROVAL	

-1	AS DETAILED	SIZE	DWG. NO.	REV.
-2	ALL BENDS OPPOSITE TO DETAILED	D	D1000594	v1
SCALE: 1:8		PROJECTION:	SHEET 1 OF 3	

D:\000594\ALIGO AOS Oplev & Photocal RX Pier Side Panel1 (LLO).PART.PDM.REV.X-011.DRAWING.PDM.REV.X-010

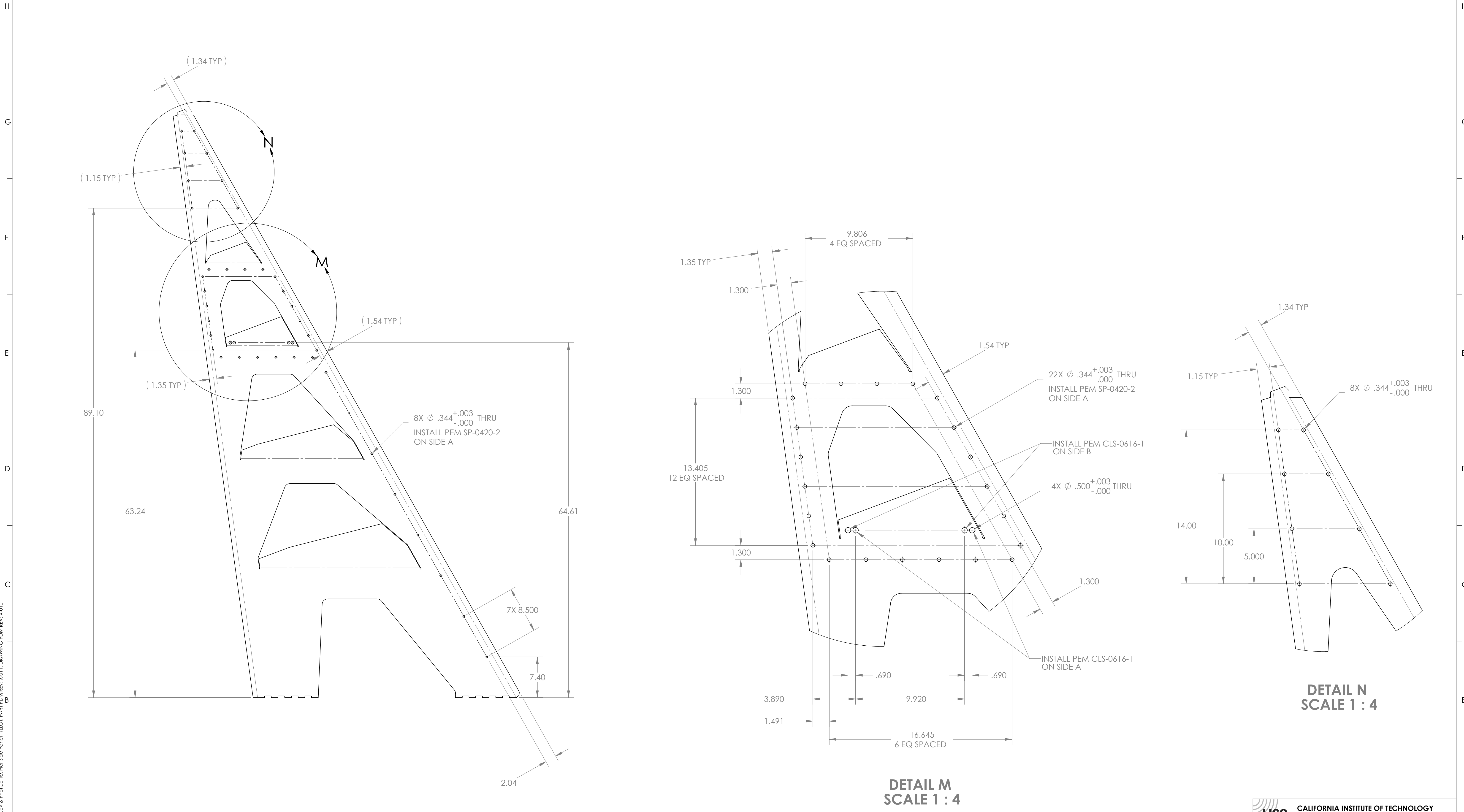


LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SIZE	DWG. NO.	REV.
D	D1000594	v1
SCALE: 1:8	PROJECTION:	SHEET 2 OF 3

D:\000594\ligo\ACS_Octave & PhIC\CAI_RX_Per Side Panel\ [LOI].PART.PDM.REV.X-011.DRAWING.PDM.REV.X-010

8 7 6 5 4 3 2 1



DETAIL M
SCALE 1 : 4

DETAIL N
SCALE 1 : 4

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
SIZE DWG. NO.	REV.
D D1000594	v1
SCALE: 1:8	PROJECTION:
SHEET 3 OF 3	

D:\00594\dl\GCO_ACS_Octave & Photo\Cal PX\Per Side Panel\ [LO]_PART_PDM_REV_X-011_DRAWING_PDM_REV_X-010