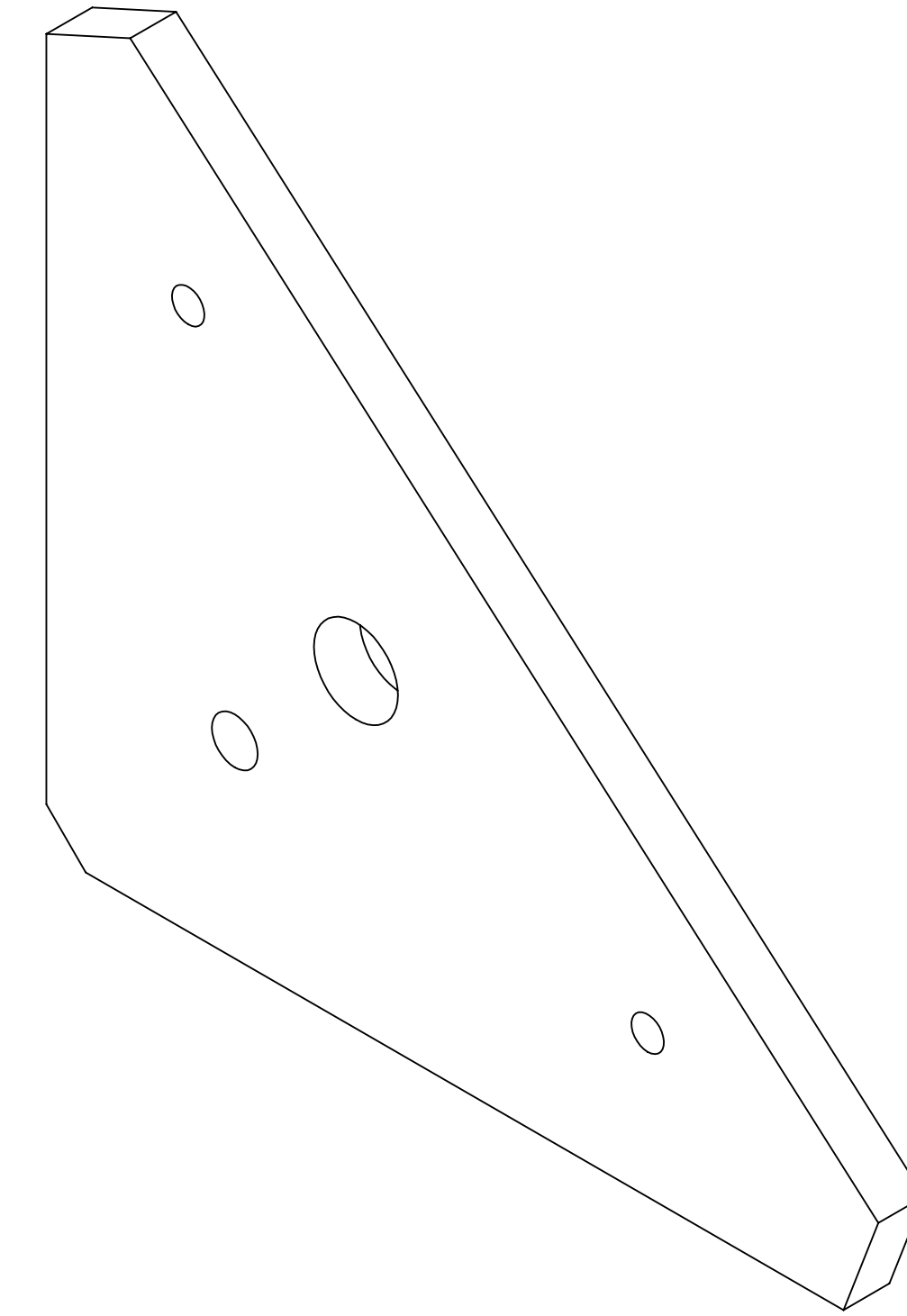
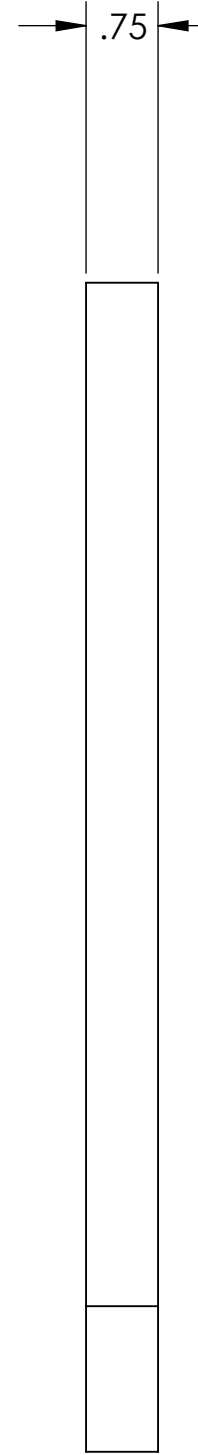
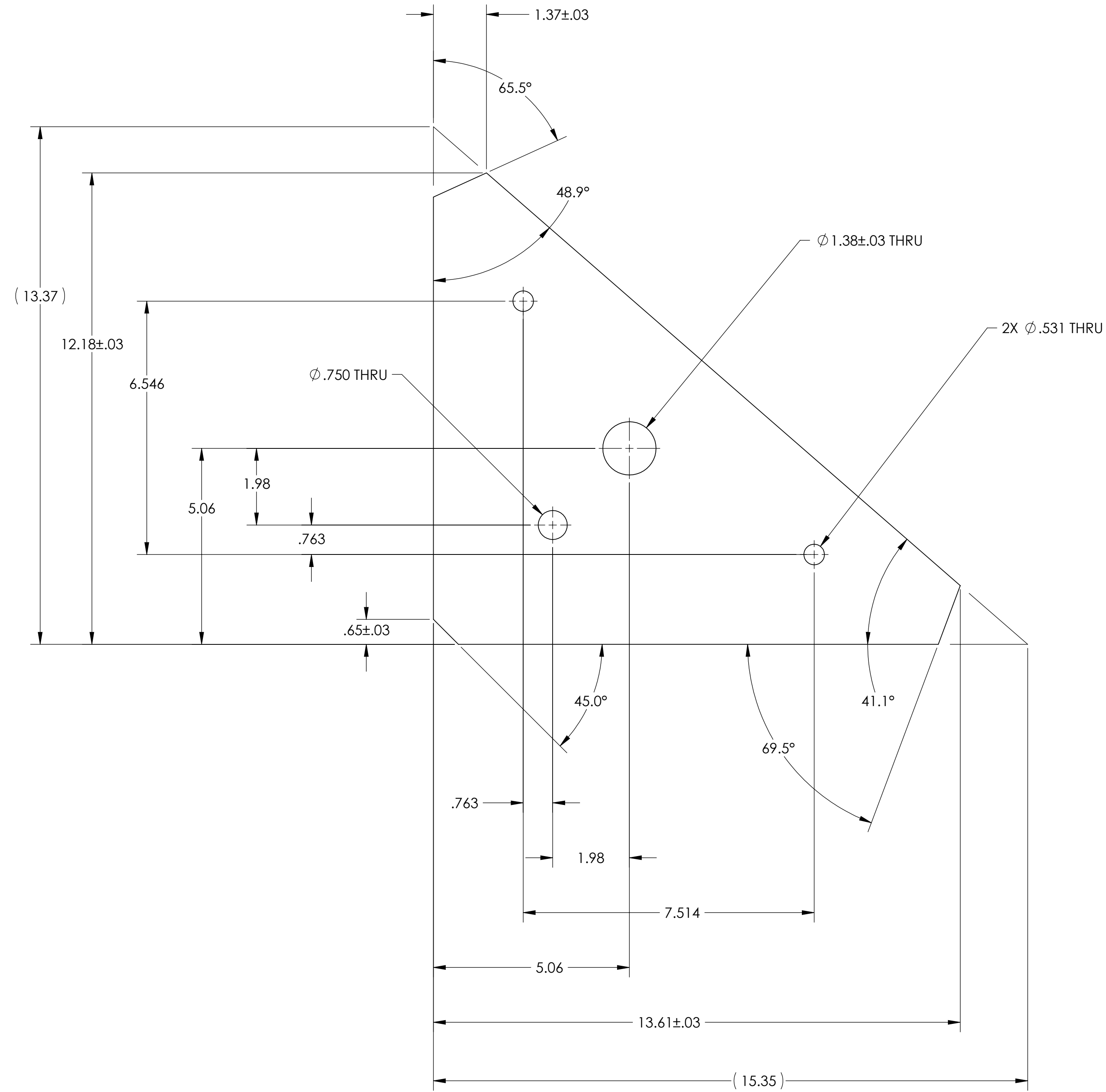


NOTES CONTINUED:
 5. -1 (1.75 THICKNESS) FOR LHO, -2 (.75 THICKNESS) FOR LLO.
 6. RAPID CUTTING METHOD ACCEPTABLE FOR OUTER PROFILE AND ϕ 1.38 HOLE.

REV.	DATE	DCN #	DRAWING TREE #
v1	04 JUNE 2010	D1000182-v1	-
-	-	-	-
-	-	-	-



ISO VIEW

DIMENSIONS ARE IN INCHES		NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
TOLERANCES: .XX ± .01 .XXX ± .005		1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		ADVANCED LIGO		ALIGO AOS PIER BASE 4	
ANGULAR ± 1.0°		MATERIAL		SUB-SYSTEM		DESIGNER	
		304 SSSL		AOS		C. CONLEY	
		FINISH		NEXT ASSY		DRAFTER	
		63 μinch		D1000522, D1000597, D1001292, D1001297		N. KILPATRICK	
						CHECKER	
						APPROVAL	
						SCALE: 1:2	
						PROJECTION:	
						SHEET 1 OF 1	

D1000835 ALIGO AOS Pier Base 4, PART PDM REV: X-032, DRAWING PDM REV: X-011