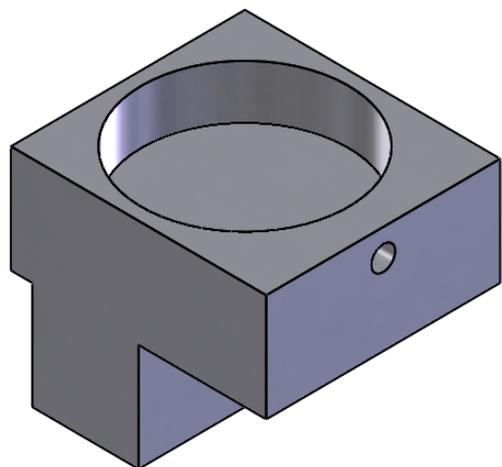
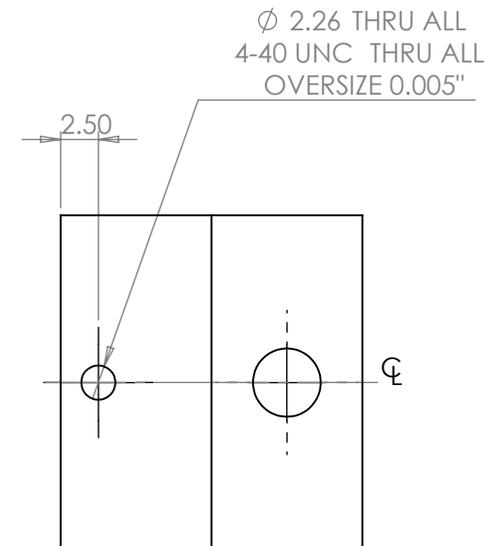
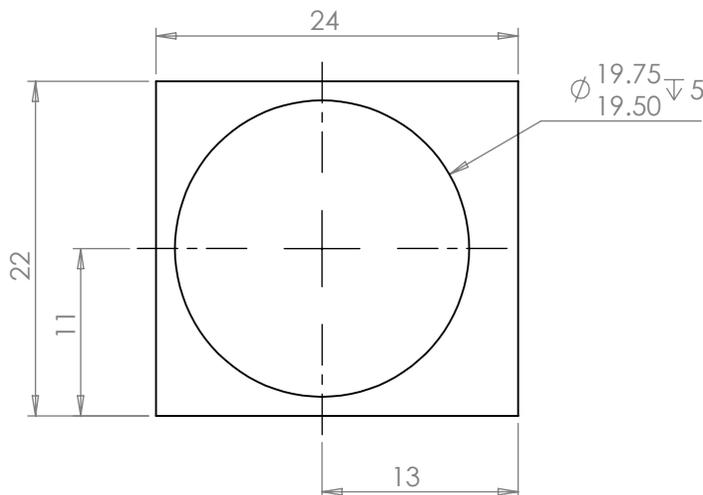
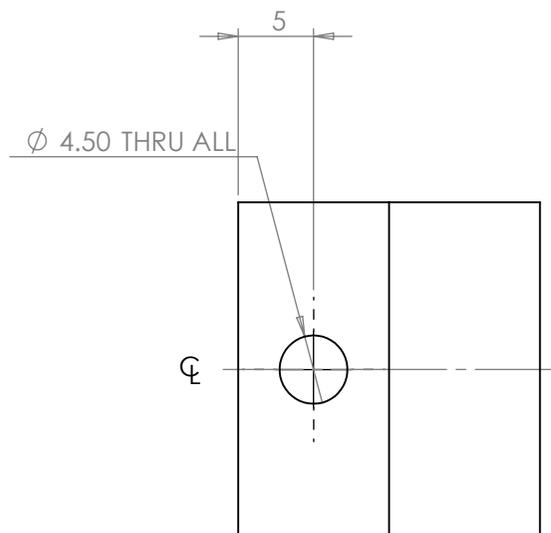
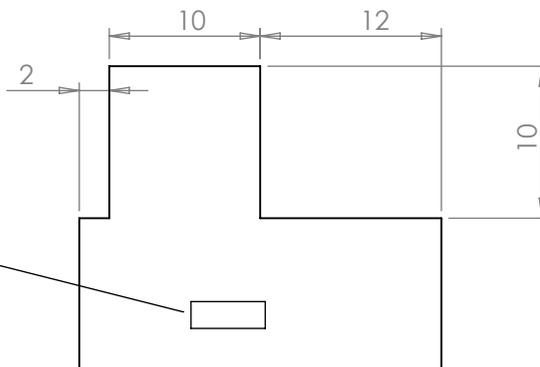


SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.



NOTES (UNLESS OTHERWISE SPECIFIED):

DIMENSIONS ARE IN MILLIMETERS

GENERAL TOLERANCES:
 0<X<50mm: ±0.1mm
 50<X<150mm: ±0.2mm
 100<X<1000mm: ±0.3mm
 ANGULAR: ±0.2°

GEOMETRIC TOLERANCES:
 ISO-2768-K

1. DEBUR AND BREAK SHARP EDGES

QUANTITY: --

MATERIAL: 6061-T6 Al

SURFACE TEXTURE (µm): 1.6

FINISH:

	NAME	DATE
DRAWN	L Cunningham	20/10/09
CHK'D	R.JONES	14/09/10
APPV'D		
Q.A		

DO NOT SCALE DRAWING

A4



**Institute for Gravitational Research
 University of Glasgow**

SYSTEM: Advanced LIGO
 SUB-SYSTEM: Suspension
 ASSEMBLY: Weld scaffolding
 PART NAME: Bearing holder

DWG NO. D080389

REV: V4

SCALE:2:1

SHEET 1 OF 1