

D1001025 SHIPPING SLEEVE, TCP, COC CONTAINER, ADVANCED LIGO, PART PDM REV: X-000, DRAWING PDM REV: X-000

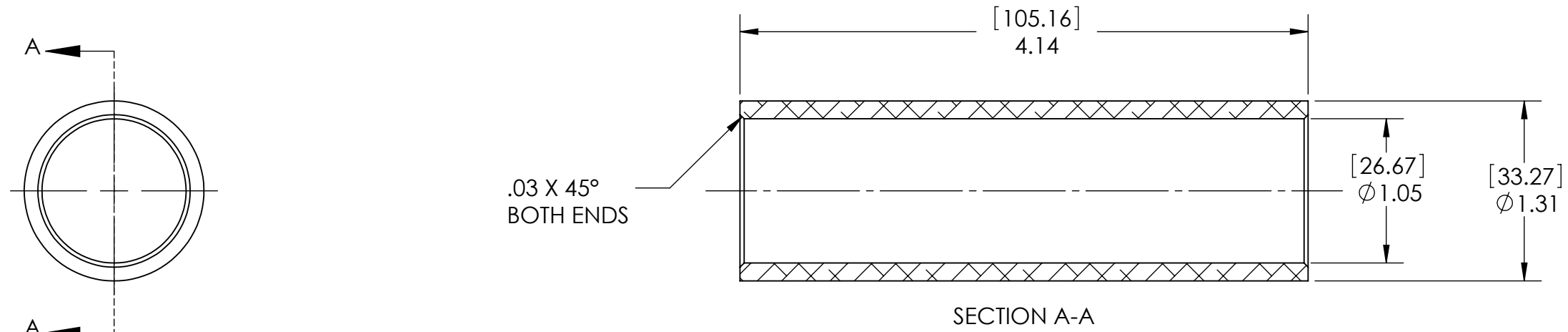
8 7 6 5 4 3 2 1

NOTES CONTINUED:

⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. VIBRATORY TOOL MAY BE USED. EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

⑥ CAN BE MADE FROM McMASTER #4481T113 TUBING

REV.	DATE	DCN #	DRAWING TREE #
v1	27 APR 2010	E1000139	



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED) DIMENSIONS ARE IN INCHES [MM] TOLERANCES: .XX ± .01 .XXX ± .005 ANGULAR ± 0.5°		1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME SHIPPING SLEEVE, TCP, COC CONTAINER	
MATERIAL 6061-T6 Al ⑥		FINISH 63 μinch		SYSTEM ADVANCED LIGO		SUB-SYSTEM COC	
NEXT ASSY D0902001		DESIGNER K. BUCKLAND 27 APR 2010		SIZE DWG. NO. B D1001025		REV. v1	
		DRAFTER K. BUCKLAND 27 APR 2010		SCALE: 1:1		PROJECTION: SHEET 1 OF 1	

8 7 6 5 4 3 2 1