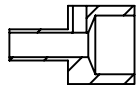


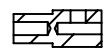






**Parts list**

P.N. 111022

-  — 1 Body
-  — 2 PEEK Insulator
-  — 3 SS wire sleeve
-  — 4 Contact Socket
-  — 5 Short CKT shield
-  — 6 2-56 Set Screw
-  — 7 3-48 Set Screw

P.N. 100720

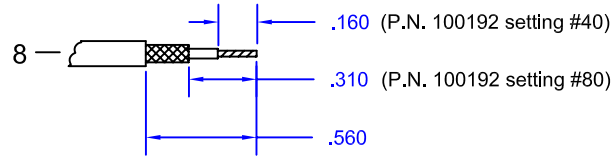
-  — 8 Coaxial cable

**Tool list**


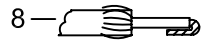
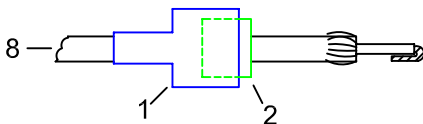
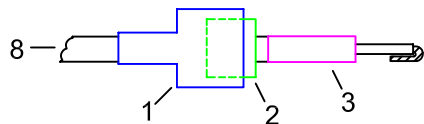
Available at [www.accuglassproducts.com](http://www.accuglassproducts.com)

- P.N. 100908 Hex Crimp tool
- P.N. 100192 Wire stripper

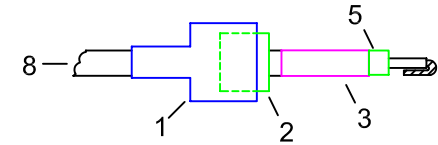
**Cable Prep.**



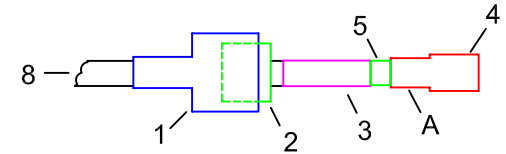
**Connector Installation**

1. Prepare Cable to the above spec's.
2. Fold back shield over outer kapton.  

3. Fold back center conductor over inner kapton. Space out loosely around kapton.  

4. Slide on body (#1) and PEEK Insulator (#2) as shown.  

5. Slide SS wire sleeve (#3) over outer shield.  


6. Slide short CKT shield (#5) onto wire, back to the SS wire sleeve (#3).

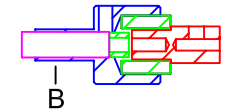


7. Slide Contact Socket (#4) onto the wire as shown. Use hex crimp tool P.N. 100908 size B to crimp in location A.

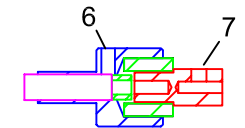


\* Caution : Do not move SS wire sleeve (#3). If this comes off of the shield, it is very difficult to get this back into place.

8. Slide PEEK Insulator (#2) and body (#1) up to and over items (#3), (#4) and (#5). Check Socket location and use hex crimp tool P.N. 100908 size B to crimp in location B.



9. Insert and tighten set screw (#6) into Body (#1) and set screw (#7) into Contact Socket (#4).



10. Clean with ultrasonic bath of Isopropyl Alcohol for 5 minutes min.

**Notes**



Accu-Glass Products Inc.  
 700 Arroyo Ave.  
 San Fernando, CA. 91340  
 TEL. 818-365-4215  
 FAX. 818-365-7074



Material		Title		
Tolerances unless otherwise specified		UE400		
Decimal	Angular	Drawn By	M.Wilson	DWG NO.
.xx= +/- .005	+/- 1°	Approved		A111022
.xxx= +/- .002				DATE
				2-21-07
				SHEET