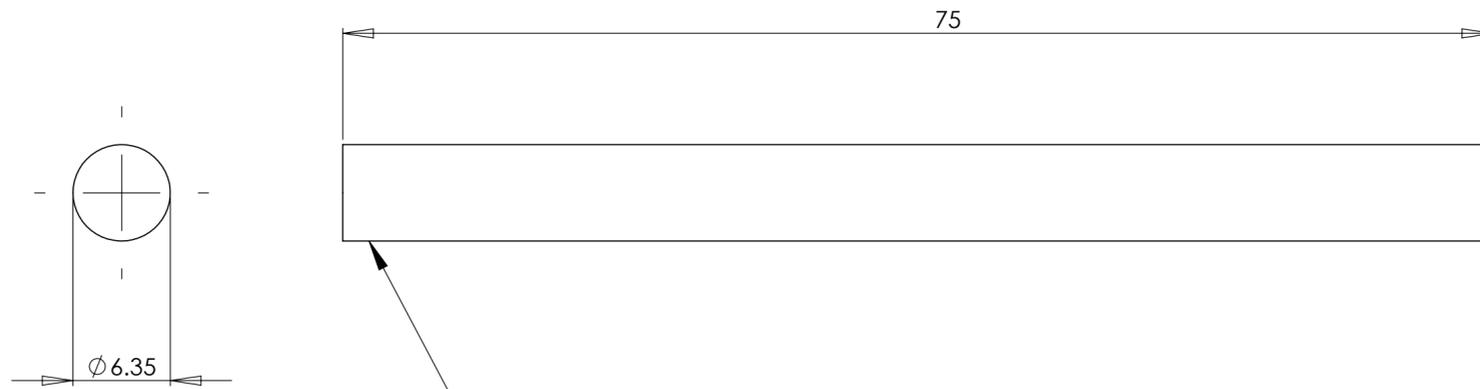


NOTES CONTINUED:

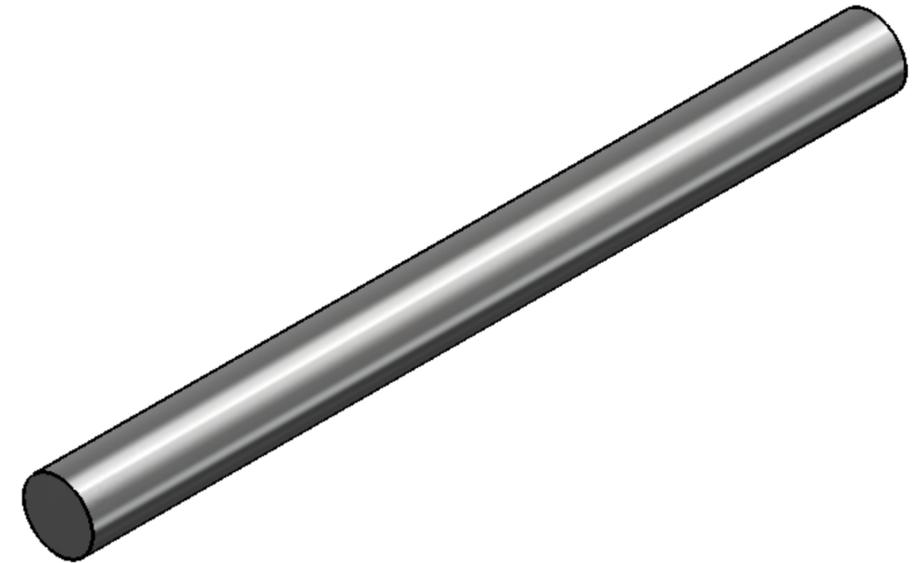
⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

⑥ MACHINE ALL SURFACES.

REV.	DATE	DCN #	DRAWING TREE #



NOTE: THREAD ROD 1/4-20 5MM



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN MM

TOLERANCES:
 .XX ± 0.10
 .XXX ± 0.010

ANGULAR $\pm 0.2^\circ$

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL
 AISI 316 Stainless Steel (SS)

FINISH
 .16 μm



SYSTEM
 ADVANCED LIGO

SUB-SYSTEM
 SUS

NEXT ASSY

PART NAME

FIBRE REMOVAL CROSSBAR ROD

DESIGNER L CUNNINGHAM 08/07/10
DRAFTER L CUNNINGHAM 09/07/10

CHECKER
APPROVAL

SIZE c
DWG. NO. D1001693

SCALE: 3:1

PROJECTION:



SHEET 1 OF 1