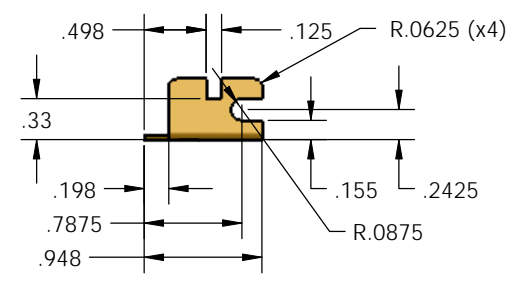
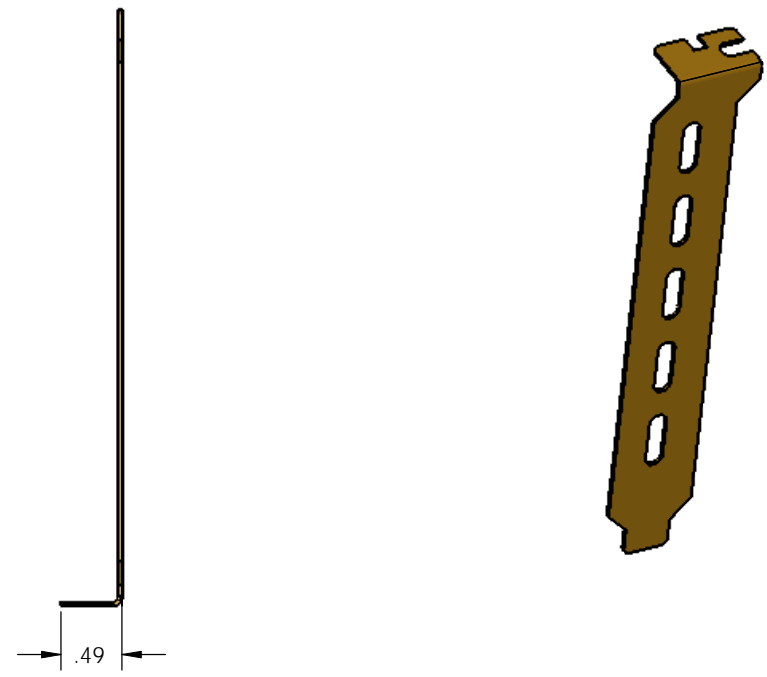
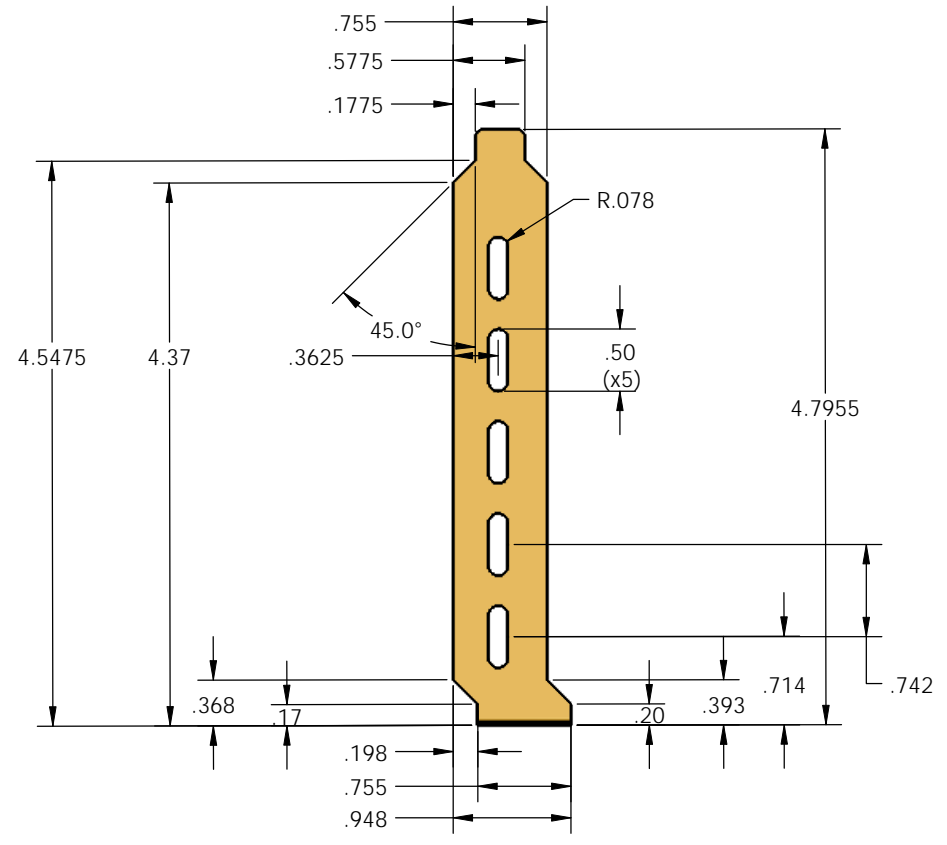


NOTES CONTINUED:

⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

REV.	DATE	DCN #	DRAWING TREE #
-	-	-	-
-	-	-	-
-	-	-	-



MATERIAL: 22GA C.R.S  
(0.030)  
14 PER UNIT

<p>NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)</p> <p>1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.</p>		<p><b>LIGO</b> CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY</p>		<p>PART NAME <b>I/O EXPANSION CHASSIS - I/O BRACKET</b></p>							
<p>DIMENSIONS ARE IN</p> <p>TOLERANCES: .XX ± .XXX ±</p> <p>ANGULAR ± °</p>		<p>MATERIAL <b>Material: 22GA C.R.S. (0.030)</b></p> <p>FINISH <b>μinch</b></p>		<p>SYSTEM</p> <p>SUB-SYSTEM <b>DAQ</b></p>		<p>DESIGNER</p> <p>DRAFTER E.BROWN</p> <p>CHECKER</p> <p>APPROVAL</p>		<p>SIZE <b>c</b></p> <p>DWG. NO. <b>D1001704_v1</b></p> <p>SCALE: 1:1</p>		<p>REV.</p> <p>PROJECTION: </p> <p>SHEET 1 OF 1</p>	