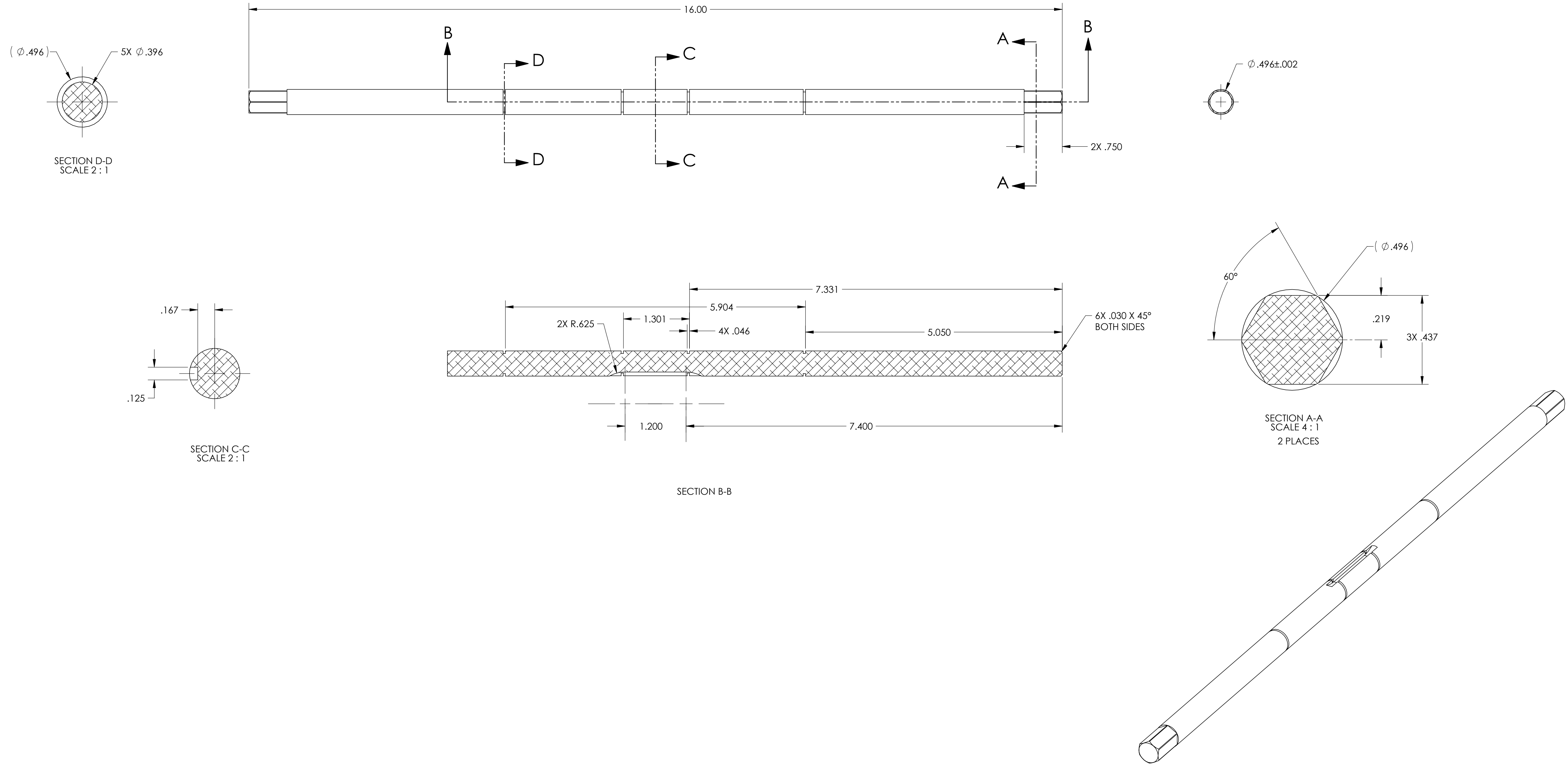


NOTES CONTINUED:  
 5. BAG ALL ITEMS AND MARK OR TAG EACH BAG WITH DRAWING NUMBER, REVISION, AND QUANTITY. EXAMPLE: DXXXXXX-VV, QTY: TBD.  
 6. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.

REV.	DATE	DCN #	DRAWING TREE #
V1	22 JUL 2010	E1000270	-
V2	1 DEC 2010	E1000875	-
-	-	-	-



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME									
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .01 .XXX ± .005 ANGULAR ± 0.5°				1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		<b>ADVANCED LIGO</b>		<b>WORM SHAFT, HAM STRUCTURE LIFT</b>		DESIGNER K. BUCKLAN	DATE 16 JUNE 2010	SIZE <b>D</b>	DWG. NO. <b>D1001776</b>	REV. <b>v2</b>	
MATERIAL <b>304 SSSL</b>		FINISH <b>32 μinch</b>		NEXT ASSY <b>D1001664</b>		SUB-SYSTEM <b>SUS</b>		CHECKER K. BUCKLAND		DATE 22 JUL 2010		SCALE: 1:1		PROJECTION:	SHEET 1 OF 1

D1001776 WORM SHAFT, HAM STRUCTURE LIFT.dwg, SUS, PART PDM REV: X-005, DRAWING PDM REV: X-004