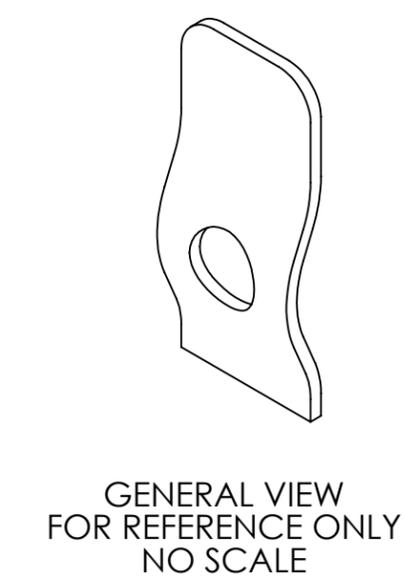
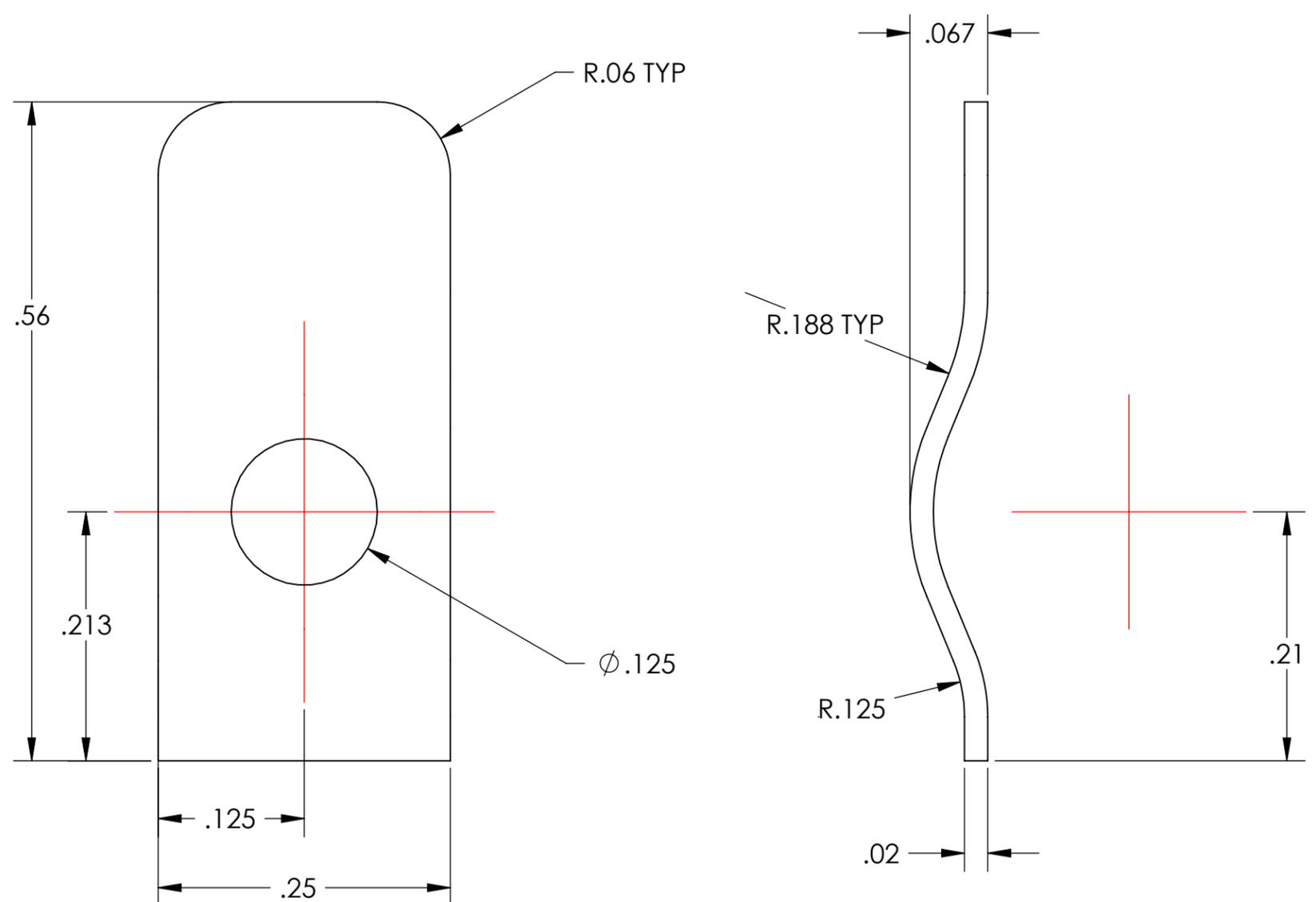


D1001919\_d1lgo\_aos\_dog\_clamp\_wedge\_window\_input\_baffle\_part\_pdm\_rev\_x-009\_drawing\_pdm\_rev\_x-003

**NOTES CONTINUED:**  
 5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO DYES OR INKS) A UNIQUE THREE DIGIT SERIAL NUMBER & REVISION NUMBER ON EACH PART. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. BAG AND TAG PARTS WITH THEIR DRAWING PART NUMBER, REVISION, VARIANT OR "TYPE" (IF APPLICABLE), AND QUANTITY. IF PARTS ARE TOO SMALL TO SCRIBE, BAGGING AND TAGGING ALONE IS SUFFICIENT.  
 EXAMPLE (PART): 001-v1  
 EXAMPLE (TAG): DXXXXXX-VY, TYPE-XX, QTY: TBD

6. APPROXIMATE WEIGHT = 0.001 LB.  
 7. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH. USE OF ABRASIVE REMOVAL TECHNIQUES IS NOT ALLOWED.  
 8. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.

REV.	DATE	DCN #	DRAWING TREE #
v1	7 OCT 2010	E1000563	E1000527
-	-	-	-
-	-	-	-



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
DIMENSIONS ARE IN INCHES				ADVANCED LIGO		BEAM DUMP MOUNTING CLAMP	
TOLERANCES: .XX ± .01 .XXX ± .005				SUB-SYSTEM AOS		DESIGNER	TQ. NGUYEN 2 AUG 2010
ANGULAR ± 0.5°				NEXT ASSY D1001918		DRAFTER	TQ. NGUYEN 24 AUG 2010
MATERIAL 304 SSSL				FINISH 63 μinch		CHECKER	M. SMITH
						APPROVAL	D. COYNE
						SIZE	DWG. NO. B D1001919
						SCALE	8:1
						PROJECTION	1st Angle
						SHEET	1 OF 1
						REV.	v1