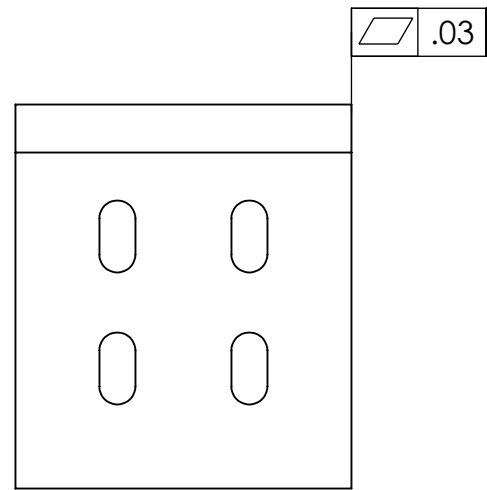
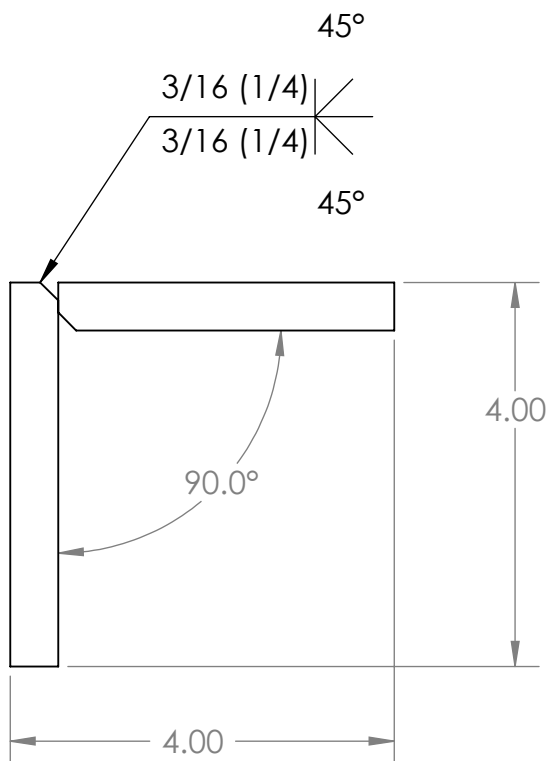


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| REVISIONS | | | | |
|-----------|------|------------------------|-----------|----------|
| ZONE | REV. | DESCRIPTION | DATE | APPROVED |
| | A | RELEASED TO PRODUCTION | 8/23/2010 | MKM2 |



| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. |
|----------|-------------|--------------------------|------|
| 1 | 114445-00S | PLT, TOP, BRACKET, A-18 | 1 |
| 2 | 114446-00S | PLT, SIDE, BRACKET, A-18 | 1 |

MATERIAL: AISI 304/AISI 304L DUAL CERT PER SA-240

UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN INCHES
 TOLERANCES: FINISH
 ANGULAR: ±0°30'
 .XX ± .03
 .XXX ± .005
 UNSPECIFIED FILLETS: R.015
 BREAK EDGES .010 x 45°
 REMOVE ALL BURRS

WEIGHT: 3.61 #

| APPROVALS | | |
|-----------|------|---------|
| | NAME | DATE |
| DRAFTER | MKM2 | 7/30/10 |
| CHECKER | ER | 8/16/10 |
| ENGINEER | MKM2 | 7/30/10 |

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 916-395-3003 FAX: 916-395-3363
 WWW.GNBVALVES.COM

THIRD ANGLE PROJECTION

TITLE: WELDMENT, BRACKET, A-18
 DWG. NO. **A** 114447-00WS
 SCALE: 1:2 SHEET 1 OF 1

- NOTES:
1. ALL WELD PREPS TO BE DONE BY TUNGSTEN CARBIDE CUTTING TOOLS ONLY
 2. WELD PER QP1750-W2, LIGO WELDING AND REPAIR PROCEDURE, LATEST REVISION
 3. CLEAN WELD WIRE AND SURFACES TO BE WELDED WITH CO2 SCRUBBING
 4. ALL WELDS TO BE GTAW UNLESS OTHERWISE NOTED
 5. NO POST WELD HEAT TREATMENT IS REQUIRED