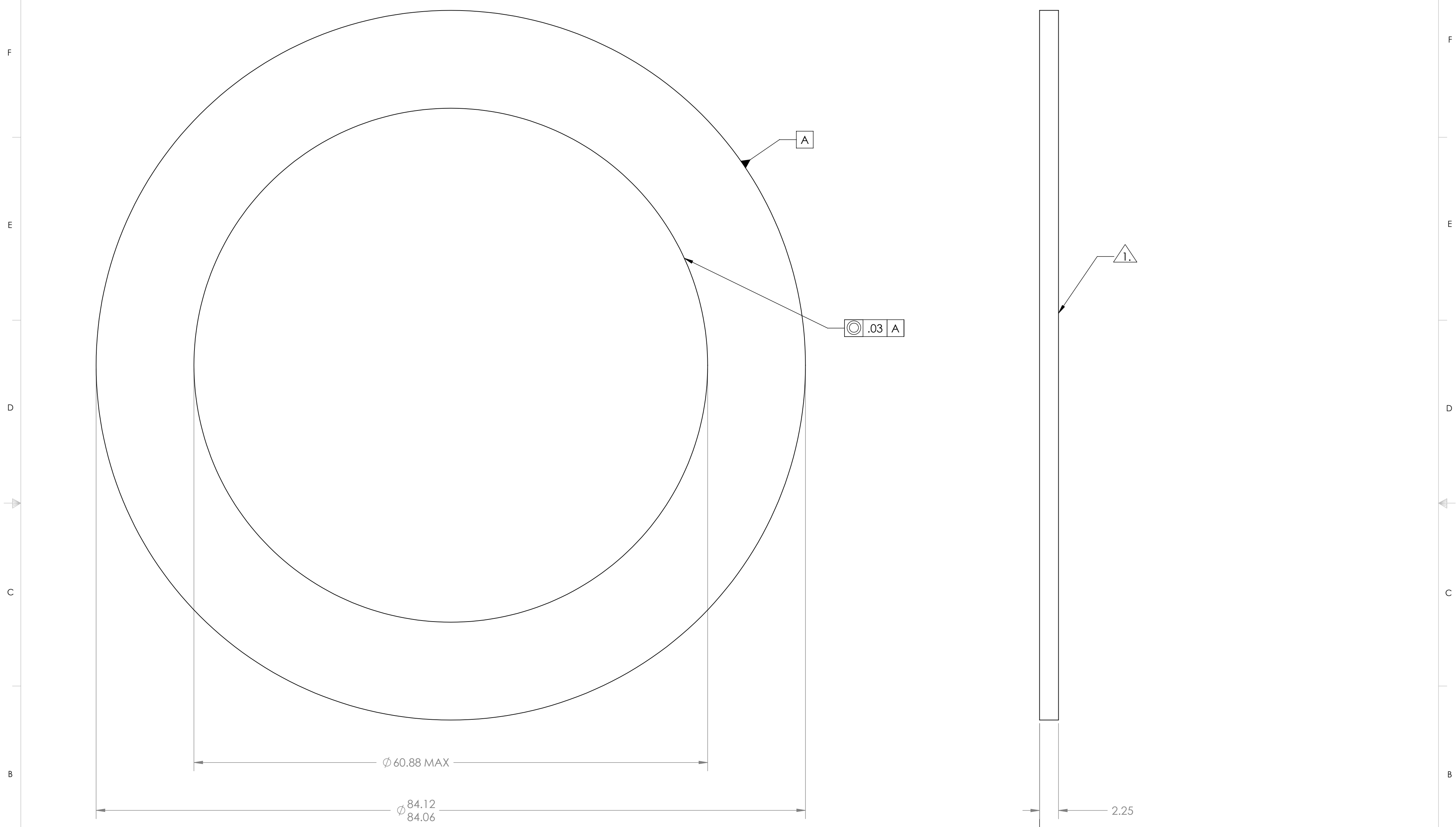


PROPRIETARY AND CONFIDENTIAL  
 THIS DRAWING IS THE SOLE PROPERTY OF  
 GNB CORPORATION. ANY  
 REPRODUCTION IN PART OR AS A WHOLE  
 WITHOUT THE WRITTEN PERMISSION OF  
 GNB CORPORATION IS PROHIBITED.

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	RELEASED TO PRODUCTION	8/20/2010	MKM2



- NOTES:
1. ENGRAVE THE FOLLOWING USING A VIBRATORY TOOL WITH A TIP WITH A MINIMUM RADIUS OF .005":
    - a. HEAT NUMBER
    - b. LOT NUMBER
    - c. PART NUMBER
  2. PROVIDE A COUPON, SIZED 2" X 2", FROM THE SAME HEAT NUMBER, LOT, AND THICKNESS OF THE MATERIAL.
  3. NO WELD SPLICES OR REPAIR WELDING ALLOWED
  4. MATERIAL IDENTIFICATION TO BE MAINTAINED AT ALL TIMES. IF IDENTIFICATION IS LOST, TESTING REQUIRED FOR THE MATERIAL MUST BE REPEATED.
  5. NO GRINDING ALLOWED
  6. FORGING MUST BE PROTECTED FROM CONTAMINATION FROM CARBON STEEL OR HYDROCARBONS. KEEP FORGINGS PROTECTED AT ALL TIMES.
  7. PACKAGE FORGINGS PER ASTM A-700.

DESCRIPTION: PLT, 2.25 THK, 60.88 ID, 84.06 OD

MATERIAL: AISI 304L PER ASME SPEC SA-182 GRADE F; MAX SULFUR CONTENT .006%

WEIGHT: 1716.24#

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES	APPROVALS	DATE
TOLERANCES: XX ±.03 .XXX ±.005	DRAFTER MKM2	7/1/10
ANGULAR: ± 0°30'	CHECKER RW	6/14/10
FINISH 250	ENGINEER MKM2	7/1/10

3200 DWIGHT RD. SUITE 100  
 ELK GROVE, CA 95758  
 916-395-3003 FAX: 916-395-3363  
 www.gnbvalves.com

**GNB CORPORATION**  
 SCIENTIFIC AND INDUSTRIAL EQUIPMENT

TITLE: **PLATE, REDUCER, BASE FORGING**

THIRD ANGLE PROJECTION

DO NOT SCALE DRAWING	C	DWG. NO. 114223-00SL	REV A
SCALE: 1:8		SHEET 1 OF 1	