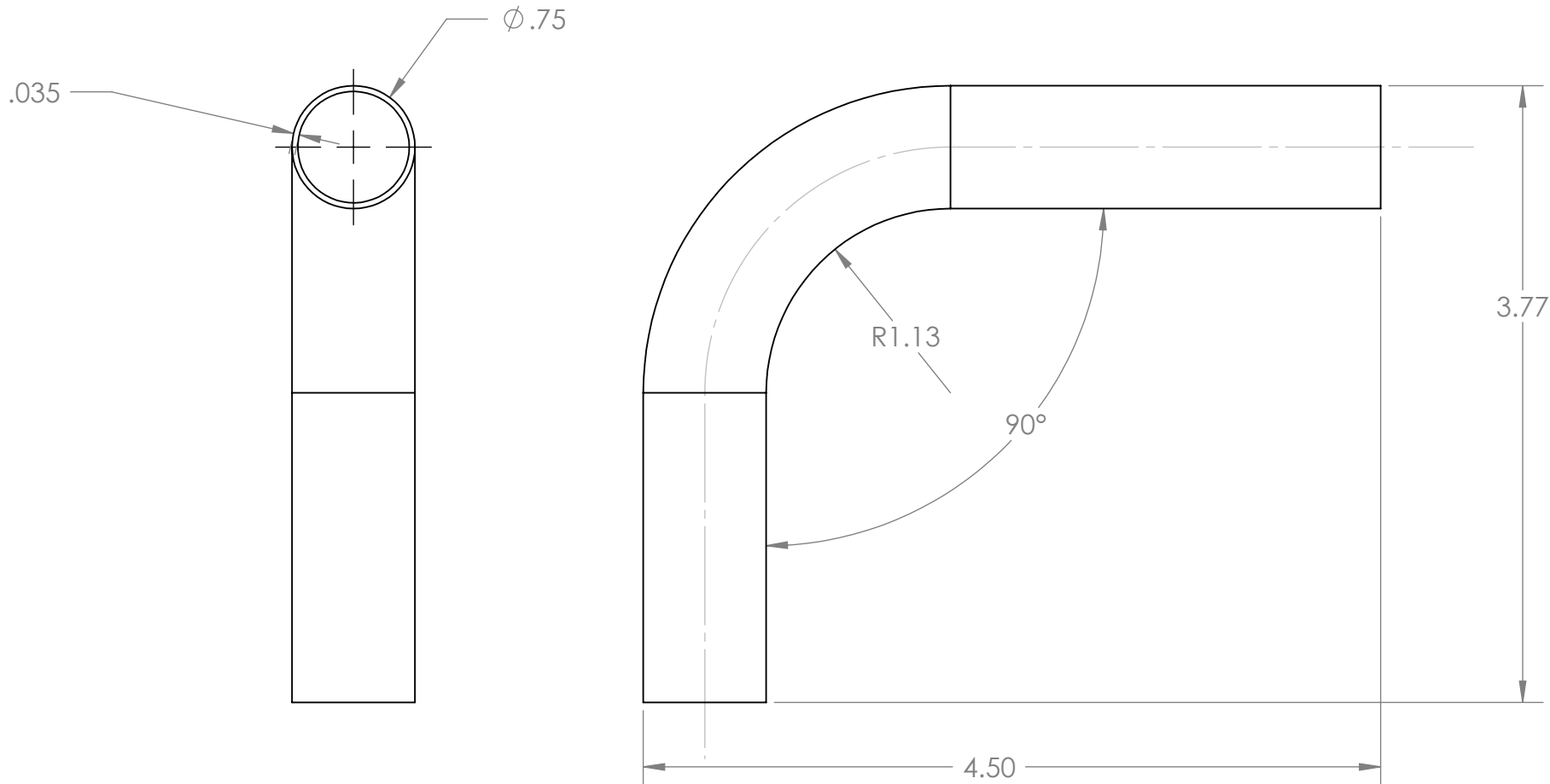


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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	RELEASED TO PRODUCTION	8/24/2010	MKM2



NOTES:

1. THE FOLLOWING ARE NOT ALLOWED: GRINDING, HONING, LAPPING, POLISHING, BUFFING, SANDING, BLASTING.
2. NO HYDROCARBONS ALLOWED IN THE COOLANT. COOLANT LIMITS AS FOLLOWS
 - a. WATER LEACHABLE CHLORIDES: 100PPM
 - b. TOTAL HALOGENS (INCLUDING CHLORIDES): 1000PPM
 - c. TOTAL SULFUR: 1000PPM
3. DO NOT ALLOW PART TO BE CONTAMINATED BY CARBON STEEL OR IRON CONTACT.
4. MACHINING TO BE IN LINE WITH LIGO SPECIFICATION E0900406, LATEST REVISION.
5. WHEN BENDING, PLACE HEAVY PAPER OR STAINLESS STEEL SHEET METAL BETWEEN WORK PIECE AND BENDING TOOL.

DESCRIPTION: TUBE, .035 WALL, .75 OD, 7.0 LG		 SCIENTIFIC AND INDUSTRIAL EQUIPMENT 3200 DWIGHT RD, SUITE 100 ELK GROVE, CA 95758 916-395-3003 FAX: 916-395-3363 WWW.GNBVALVES.COM															
MATERIAL: AISI 304/AISI 304L DUAL CERT PER SA240																	
UNLESS OTHERWISE SPECIFIED:	WEIGHT: 0.16 #	<table border="1"> <thead> <tr> <th colspan="3">APPROVALS</th> </tr> <tr> <th></th> <th>NAME</th> <th>DATE</th> </tr> </thead> <tbody> <tr> <td>DRAFTER</td> <td>MKM2</td> <td>6/11/10</td> </tr> <tr> <td>CHECKER</td> <td>RW</td> <td>6/14/10</td> </tr> <tr> <td>ENGINEER</td> <td>MKM2</td> <td>6/10/10</td> </tr> </tbody> </table>	APPROVALS				NAME	DATE	DRAFTER	MKM2	6/11/10	CHECKER	RW	6/14/10	ENGINEER	MKM2	6/10/10
APPROVALS																	
	NAME		DATE														
DRAFTER	MKM2		6/11/10														
CHECKER	RW	6/14/10															
ENGINEER	MKM2	6/10/10															
DIMENSIONS ARE IN INCHES																	
TOLERANCES: FINISH																	
ANGULAR: ± 0°30'	125																
.XX ± .01																	
.XXX ± .005																	
UNSPECIFIED FILLETS: R.015																	
BREAK EDGES .010 x 45°																	
REMOVE ALL BURRS																	
// ◻ ⊥ WITHIN .03																	
THIRD ANGLE PROJECTION																	
DO NOT SCALE DRAWING		DWG. NO. A 114236-00S															
SCALE: 1:1		REV A SHEET 1 OF 1															