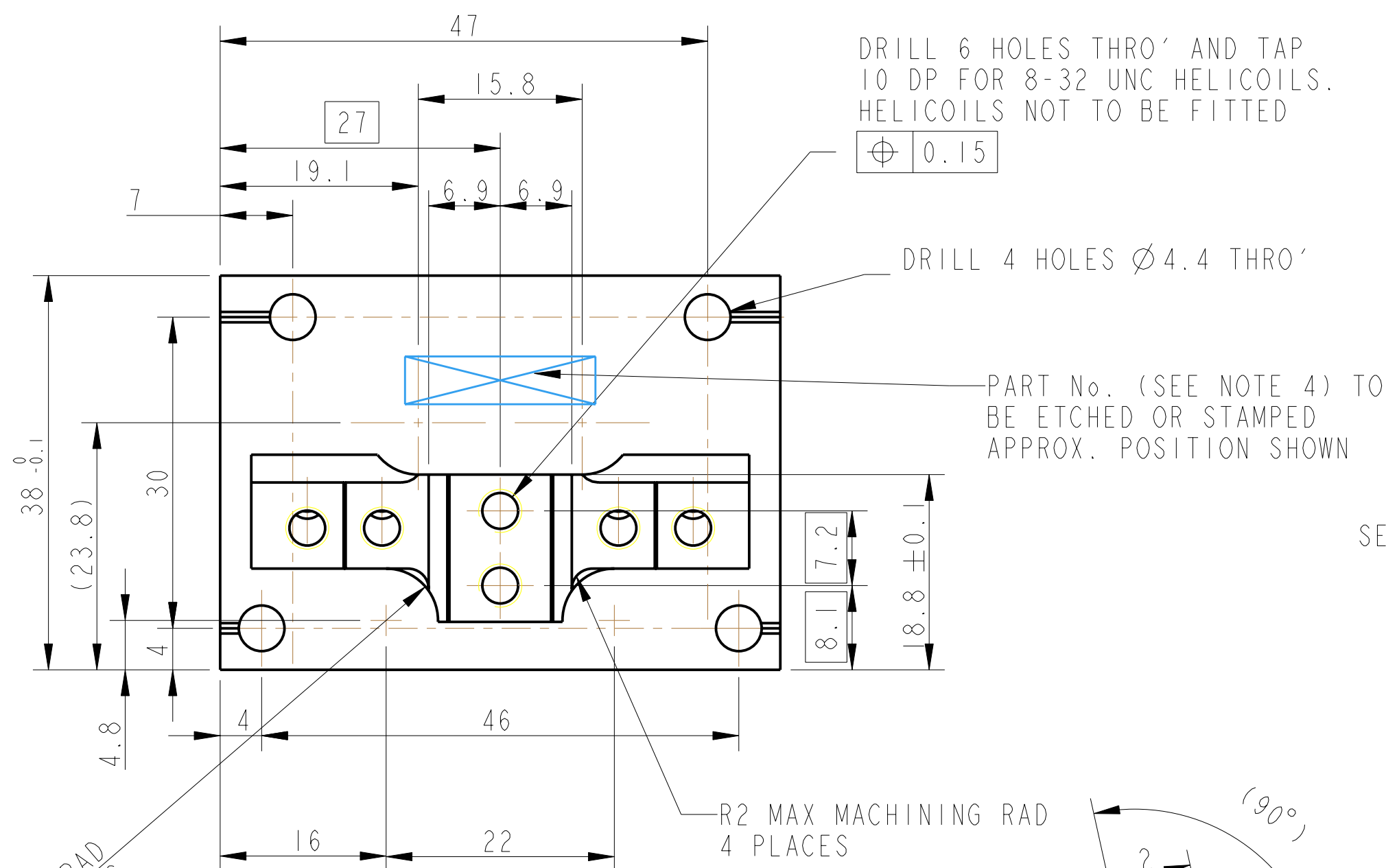
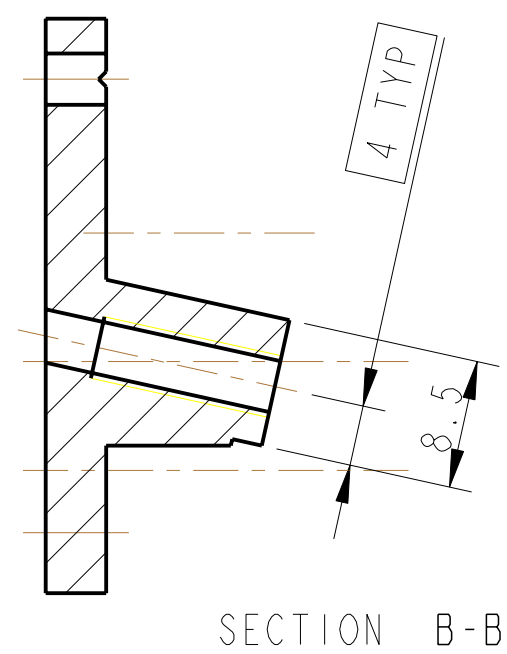
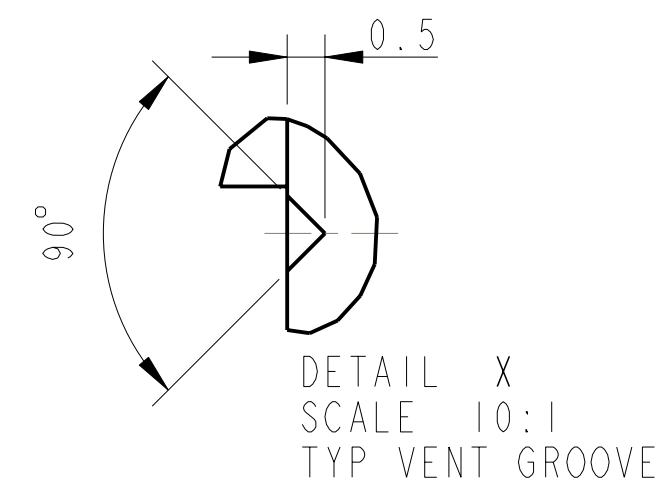
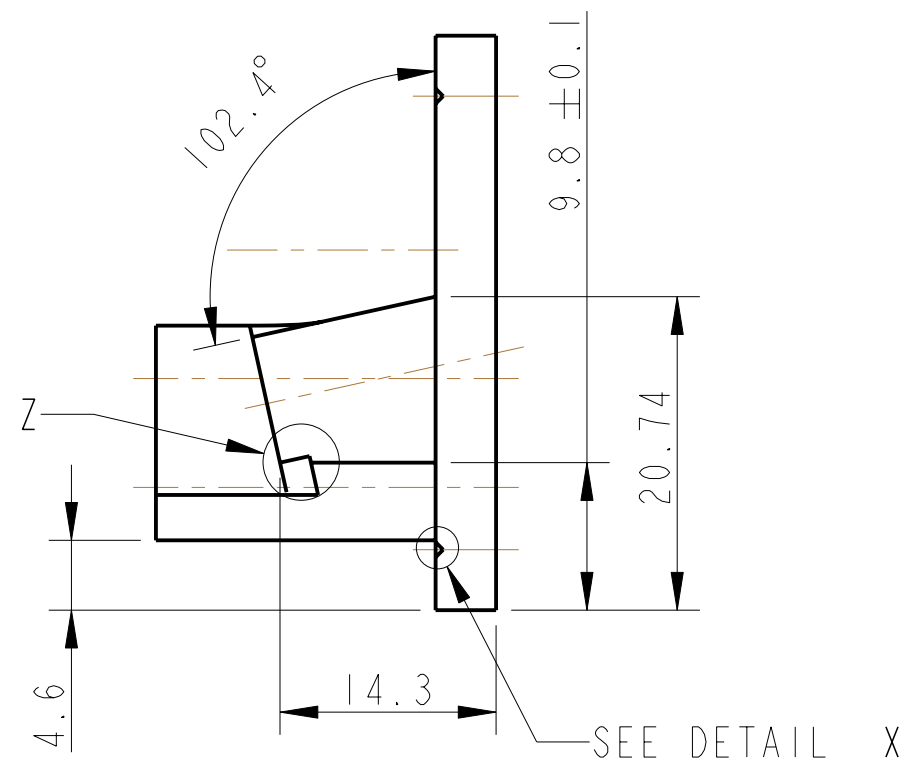


SECTION A-A

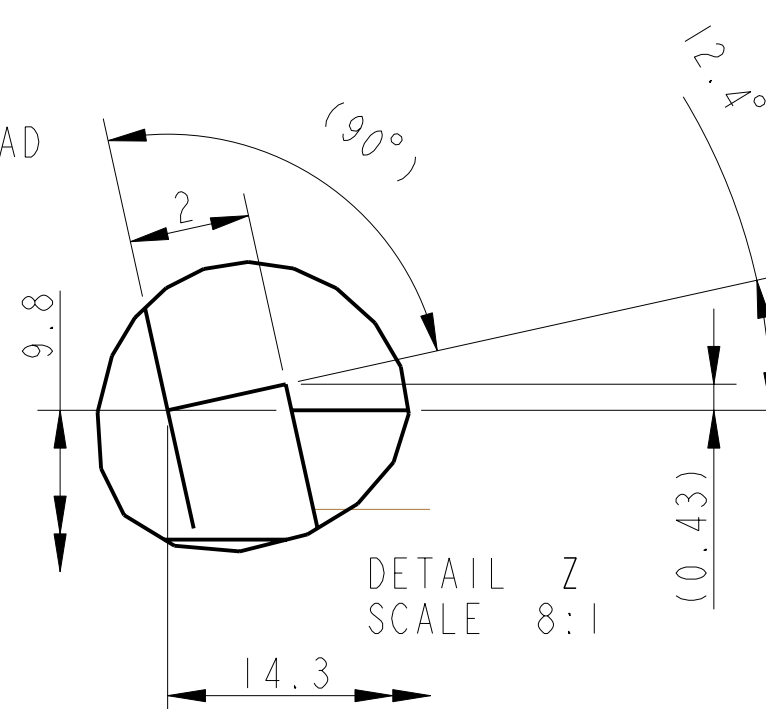


SEE DETAIL Z



R5 MAX MACHINING RAD
4 PLACES

R2 MAX MACHINING RAD
4 PLACES



NOTES: (UNLESS OTHERWISE SPECIFIED)

- REMOVE ALL SHARP EDGES, R.02 MIN.
- DO NOT SCALE FROM DRAWING.
- ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL).
- SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188-001. A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN mm (INCHES)		TOLERANCES:	
X.XX ± 0.2		ANGULAR ± 0.25°	
MATERIAL: 304/316 ST. STEEL		FINISH: CLEAN, GREASE FREE	
Ra = 1.6		Ro = 1.6	
NAME	DATE	SCALE	PROJECTION
DRAWN J O'DELL	MAR 09	2:1	1
CHECKED AJB			
APPROVED JOD			

CALIFORNIA INSTITUTE OF TECHNOLOGY GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES	
SYSTEM	ADVANCED LIGO
SUB-SYSTEM	SUS
NEXT ASSY	BS ROUND MASS
PART NAME	MODIFIED D CLAMP BODY
DRG. NO.	D080560
SHEET	1 OF 1