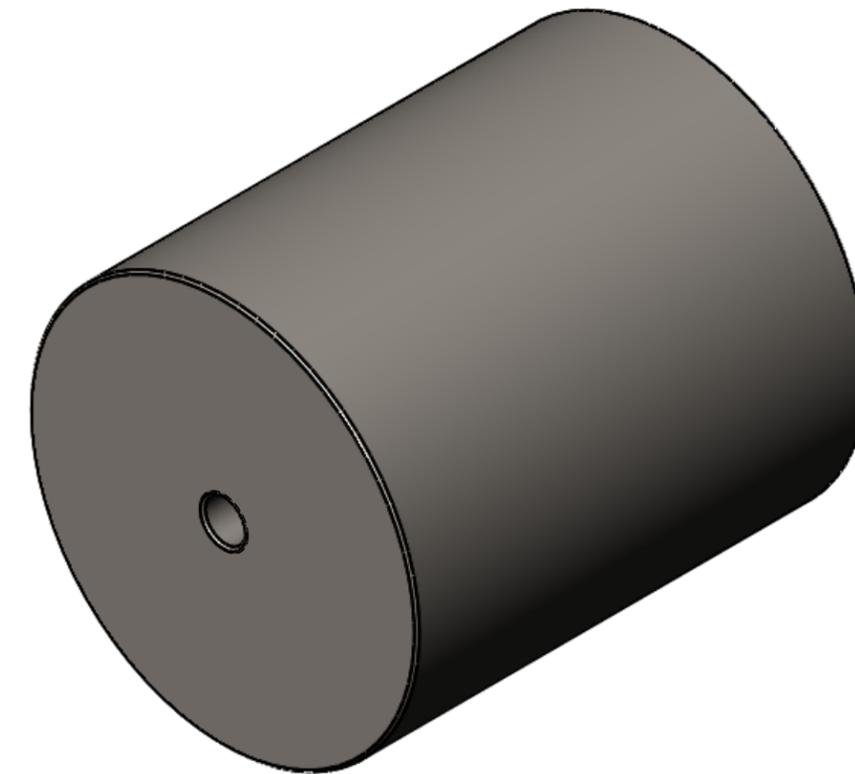
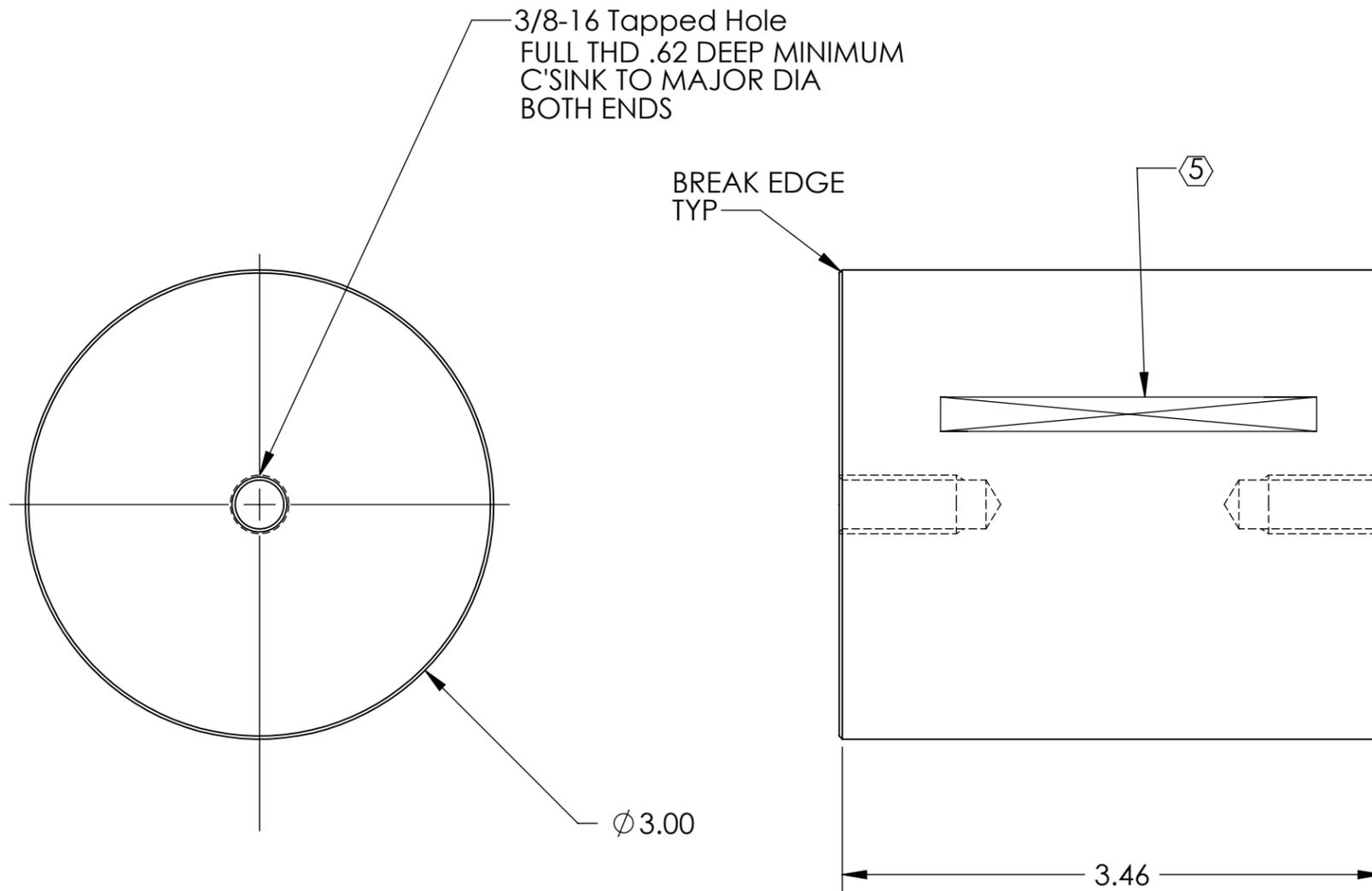


8 7 6 5 4 3 2 1

**NOTES CONTINUED:**  
 ⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED.  
 EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

REV.	DATE	DCN #	DRAWING TREE #
v1	9-19-12	E1000317	-
-	-	-	-
-	-	-	-

6. NICKEL PLATE FINISH



D1002101\_alIGO\_TMS\_TEST\_MASS\_DISK\_3.17KG, PART PDM REV: X-007, DRAWING PDM REV: X-000

D  
C  
B  
A

D  
C  
B  
A

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
DIMENSIONS ARE IN INCHES				ADVANCED LIGO		SUB-SYSTEM		alIGO_TMS_TEST_MASS_DISK 3.17KG	
TOLERANCES: .XX ± .03 .XXX ± .005				NEXT ASSY		AOS		DESIGNER	KMAILAND
ANGULAR ± 1.0°				MATERIAL		STEEL HOT ROLLED BAR		DRFTER	KMAILAND
FINISH				CLEAN FINISH		NICKEL PLATE		CHECKER	
1. INTERPRET DRAWING PER ASME Y14.5-1994.				D1002097		APPROVAL		SIZE	DWG. NO.
2. REMOVE ALL SHARP EDGES, R.02 MIN.								B	D1002101
3. DO NOT SCALE FROM DRAWING.								SCALE: 1:2	PROJECTION:
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.								SHEET 1 OF 1	REV.
									v1

8 7 6 5 4 3 2 1