3 2 5 DCN# DRAWING TREE # DATE NOTES CONTINUED: REV. (5) SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED. 6 MACHINE ALL SURFACES.  $2 \times \emptyset$  6.6 THRU ALL  $\bigcirc$  11  $\bigcirc$  6  $\emptyset$  4.5 THRU ALL √ Ø 9.4 X 90° POCKET DEPTH 1.5 D 3 q Ø1.5 13 6 15

		NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)		ZIIII CALIEODNIA INSTITUTE OF TEC		PART NAME					
Α	DIMENSIONS ARE IN MILLIMETERS	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN.		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		FIBRE BOW LINEAR STAGE INTERFACE					
	TOLERANCES:	3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC	C, FULLY WATER SOLUBLE	SYSTEM	SUB-SYSTEM	DESIGNER	L.CUNNINGHAM	SIZE	DWG. NO.		REV.
	.XX ± 0.10 .XXX ± 0.010	AND FREE OF SULFUR, SILICONE, AND CHLORINE.	•	ADVANCED LIGO	SUS	DRAFTER	L Cunningham	C	$\sim$ D10022	12	\ <u>/</u> 3
	4 N I O I II A D O O °	MATERIAL	FINISH	NEXT ASSY		CHECKER				1 4	
	ANGULAR± 0.2°	6061-T6 Al	1.6 µm			APPROVAL		SCA	ALE: 2:1 PROJECTION:	SHEET 1	1 OF 1