

Table 2. HAM Large Triple Suspension (HLTS) Machined Parts Quantities

Item #	Part #	Rev.	Description	LLQ Qty	LHQ Qty	Total Qty	Inspection Criteria
1	D020601	v2	Blade Clamp (0.0 Degree), Upper Blade, Outside	8	12	20	Level 3
2	D020602	v2	Blade Clamp (0.0 Degree), Lower Blade, Inside	16	24	40	Level 3
3	D020605	v3	Main Section, Upper Mass	4	6	10	Level 1
4	D020607	v3	T-Piece, Upper Mass	4	6	10	Level 2
5	D020610	v2	Lower Clamp, Upper Wire, Inside	12	20	32	Level 3
6	D020611	v3	Upper Clamp, Upper Wire, Inside	12	20	32	Level 3
7	D020622	v2	Blade Clamp (0.0 Degree), Upper Blade, Inside	8	12	20	Level 3
8	D020623	v2	Blade Clamp (0.0 Degree), Lower Blade, Outside	16	24	40	Level 3
9	D020624	v2	Lower Clamp, Upper Wire, Outside	12	20	32	Level 3
10	D020652	v2	C-Clamp, Upper Mass	12	20	32	Level 4
11	D020653	v2	Screwdrive System	16	24	40	Level 4
12	D030021	v2	SHCS, 1/4-20 X 2.5 Long, Fully Threaded, Rounded End	130	216	346	Level 4
13	D030023	v3	SHCS, 1/4-20 X 1 Long, Fully Threaded, Rounded End	44	72	116	Level 4
14	D030139	v2	Roll Offset, T-Piece, Upper Mass	4	6	10	Level 2
15	D030148	v2	Lower Wire Breakoff, Intermediate Mass	12	20	32	Level 4
16	D030149	v2	Intermediate Wire Breakoff, Intermediate Mass	24	40	64	Level 4
17	D030155	v2	Center Offset, Intermediate Mass	4	6	10	Level 2
18	D030156	v2	Side Offset, Intermediate Mass	8	12	20	Level 4
19	D070309	v2	Top Blade Guard Riser	16	24	40	Level 4
20	D070310	v2	Top Blade Guard Bar	8	12	20	Level 4
21	D070321	v2	Earthquake Stop Bridge Crossbar	16	24	40	Level 4
22	D070322	v2	Earthquake Stop Bracket, Long	30	48	78	Level 4
23	D070327	v2	Base Plate, Rotational Adjuster	8	12	20	Level 4
24	D070328	v2	Rotating Plate, Rotational Adjuster	8	12	20	Level 4
25	D070329	v2	Pull Plate	8	12	20	Level 4
26	D070330	v2	Push Plate	8	12	20	Level 4
27	D070331	v2	Shim, 1mm, Upper Blade	8	12	20	Level 3
28	D070333	v2	Additional Mass Disk, 100g	90	148	238	Level 4
29	D070336	v3	Main Section, Intermediate Mass	4	6	10	Level 1
30	D070338	v4	Metal Bottom Mass	4	6	10	Level 2
31	D070341	v2	Upper Clamp, Upper Wire, Outside	12	20	32	Level 3
32	D070394	v2	Upper Clamp, Intermediate Wire, Outside	24	40	64	Level 3
33	D070405	v2	Lower Clamp, Intermediate Wire, Inside	24	40	64	Level 3
34	D070406	v2	Lower Clamp, Intermediate Wire, Outside	24	40	64	Level 3
35	D070438	v3	Clamp, Lower Loop Wire	24	40	64	Level 3
36	D070449	v2	Coil Holder (Tablecloth)	4	6	10	Level 1
37	D070460	v2	Earthquake Stop Mount, Long	36	60	96	Level 4
38	D070585	v3	Upper Clamp, Intermediate Wire, Inside	24	40	64	Level 3
39	D080124	v3	Prism Breakoff, Lower Wire	8	12	20	Level 4
40	D080182	v2	Collar, Upper, 100g, Intermediate Mass	2	4	6	Level 2
41	D080183	v2	Collar, Lower, 100g, Intermediate Mass	2	4	6	Level 2
42	D080221	v2	Guard, Lower Blade	8	12	20	Level 4
43	D080223	v2	Collar, Upper, 300g, Intermediate Mass	4	6	10	Level 2
44	D080225	v2	Collar, Upper, 500g, Intermediate Mass	4	6	10	Level 2
45	D080227	v2	Collar, Upper, 700g, Intermediate Mass	2	4	6	Level 2
46	D080229	v2	Collar, Upper, 900g, Intermediate Mass	2	4	6	Level 2
47	D080232	v2	Collar, Lower, 300g, Intermediate Mass	4	6	10	Level 2
48	D080234	v2	Collar, Lower, 500g, Intermediate Mass	4	6	10	Level 2
49	D080236	v2	Collar, Lower, 700g, Intermediate Mass	2	4	6	Level 2
50	D080238	v2	Collar, Lower, 900g, Intermediate Mass	2	4	6	Level 2
51	D080724	v3	Mounting Cap, Earthquake Stop	104	176	280	Level 4
52	D0900340	v2	Lower AOSEM Mounting Bracket, Bottom Mass	8	12	20	Level 4
53	D0900666	v2	Base Plate, Library of Clamps, Upper Blade	2	4	6	Level 2
54	D0900667	v2	Blade Clamp (0.5 Degree), Upper Blade, Inside	4	8	12	Level 3
55	D0900668	v2	Blade Clamp (1.0 Degree), Upper Blade, Inside	4	8	12	Level 3
56	D0900669	v2	Blade Clamp (1.5 Degree), Upper Blade, Inside	4	8	12	Level 3
57	D0900670	v2	Blade Clamp (2.0 Degree), Upper Blade, Inside	4	8	12	Level 3
58	D0900671	v2	Blade Clamp (2.5 Degree), Upper Blade, Inside	4	8	12	Level 3
59	D0900672	v2	Blade Clamp (3.0 Degree), Upper Blade, Inside	4	8	12	Level 3

60	D0900673	v2	Blade Clamp (3.5 Degree), Upper Blade, Inside	4	8	12	Level 3
61	D0900674	v2	Blade Clamp (0.5 Degree), Upper Blade, Outside	4	8	12	Level 3
62	D0900675	v2	Blade Clamp (1.0 Degree), Upper Blade, Outside	4	8	12	Level 3
63	D0900676	v2	Blade Clamp (1.5 Degree), Upper Blade, Outside	4	8	12	Level 3
64	D0900677	v2	Blade Clamp (2.0 Degree), Upper Blade, Outside	4	8	12	Level 3
65	D0900678	v2	Blade Clamp (2.5 Degree), Upper Blade, Outside	4	8	12	Level 3
66	D0900679	v2	Blade Clamp (3.0 Degree), Upper Blade, Outside	4	8	12	Level 3
67	D0900680	v2	Blade Clamp (3.5 Degree), Upper Blade, Outside	4	8	12	Level 3
68	D0900682	v2	Blade Clamp (0.5 Degree), Lower Blade, Inside	8	16	24	Level 3
69	D0900683	v2	Blade Clamp (1.0 Degree), Lower Blade, Inside	8	16	24	Level 3
70	D0900684	v2	Blade Clamp (1.5 Degree), Lower Blade, Inside	8	16	24	Level 3
71	D0900685	v2	Blade Clamp (2.0 Degree), Lower Blade, Inside	8	16	24	Level 3
72	D0900686	v2	Blade Clamp (2.5 Degree), Lower Blade, Inside	8	16	24	Level 3
73	D0900687	v2	Blade Clamp (3.0 Degree), Lower Blade, Inside	8	16	24	Level 3
74	D0900688	v2	Blade Clamp (3.5 Degree), Lower Blade, Inside	8	16	24	Level 3
75	D0900689	v2	Base Plate, Library of Clamps, Lower Blade	2	4	6	Level 2
76	D0900690	v2	Blade Clamp (0.5 Degree), Lower Blade, Outside	8	16	24	Level 3
77	D0900691	v2	Blade Clamp (1.0 Degree), Lower Blade, Outside	8	16	24	Level 3
78	D0900692	v2	Blade Clamp (1.5 Degree), Lower Blade, Outside	8	16	24	Level 3
79	D0900693	v2	Blade Clamp (2.0 Degree), Lower Blade, Outside	8	16	24	Level 3
80	D0900694	v2	Blade Clamp (2.5 Degree), Lower Blade, Outside	8	16	24	Level 3
81	D0900695	v2	Blade Clamp (3.0 Degree), Lower Blade, Outside	8	16	24	Level 3
82	D0900696	v2	Blade Clamp (3.5 Degree), Lower Blade, Outside	8	16	24	Level 3
83	D0900990	v2	SHCS, #8-32 X 1.5 Long, Fully Threaded, Rounded End	24	36	60	Level 4
84	D0900999	v3	SHCS, 1/4-20 X 2 Long, Fully Threaded, Rounded End	16	24	40	Level 4
85	D0901241	v2	Earthquake Stop Mount, Bridge	32	48	80	Level 4
86	D0901286	v2	Secondary Metal Prism Breakoff	30	50	80	Level 3
87	D0901405	v2	Additional Mass Disk, 50g	22	36	58	Level 4
88	D0901492	v2	AOSEM Alignment Bracket, Intermediate Mass	16	24	40	Level 4
89	D0901493	v2	Lower AOSEM Mounting Bracket, Intermediate Mass	8	12	20	Level 4
90	D0901549	v2	AOSEM Alignment Bracket, Bottom Mass	16	24	40	Level 4
91	D0901550	v2	Upper AOSEM Mounting Bracket, Bottom Mass	8	12	20	Level 4
92	D0902025	v2	Upper AOSEM Mounting Bracket, Intermediate Mass	8	12	20	Level 4
93	D0902431	v1	Magnet Standoff	24	40	64	Level 4
94	D1000659	v1	AOSEM Adjuster Shaft	64	96	160	Level 4
95	D1001229	v1	Additional Mass Disk, 20g	64	104	168	Level 4
96	D1001230	v1	Additional Mass Disk, 10g	22	36	58	Level 4
97	D1001534	v1	Magnetic Plug	84	126	210	Level 3
98	D1001669	v1	Pitch Offset, T-Piece, Upper Mass	4	6	10	Level 2
99	D1001697	v1	Magnet Retainer, BOSEM	42	63	105	Level 3
100	D1001698	v1	Magnet Flag, BOSEM	54	90	144	Level 3
101	D1001699	v1	Magnet Holder, BOSEM, HLTS	36	54	90	Level 4
102	D1001914	v1	Shim, 2mm, Upper Blade	8	12	20	Level 3
103	D1002134	v1	Mounting Bracket Lateral Section	16	24	40	Level 4
104	D1002135	v1	Mounting Bracket Longitudinal Section	16	24	40	Level 4
105	D1002823	v1	Earthquake Stop Bracket Back, Bottom Mass, Lower	8	12	20	Level 4
106	D1002824	v1	Earthquake Stop Bracket Side, Bottom Mass, Lower	8	12	20	Level 4
107	D1002858	v1	AOSEM Adjustment Collar (Reverse Side)	32	48	80	Level 4
108	D1002865	v1	Adjustment Nut, Thick, AOSEM Alignment Assembly	77	115	192	Level 4
109	D1002973	v1	Shim, 0.5mm, Upper Blade	8	12	20	Level 3
110	D970075	v2	Dumbbell Standoff	24	40	64	Level 4