



NOTES: (UNLESS OTHERWISE SPECIFIED)
 Lubricants
 Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Cincinnati Milacron's Cuttech 410 (stainless steel).

Identification, Serial Number
 A serial number shall be etched, or scribed on the part see note drawing note.

Serial Number Format
 The Serial number shall be of the format D99xxxx-x-xx

Examples D990021-A-001
 The drawing number, The revision number, The sequential part number

REF. MAKE 1 PER ASSEMBLY

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		TOLERANCES: FRACTIONAL ± 1/16 ANGULAR ± .25° ANGULAR ± .005 TWO PLACE DECIMAL ± .01				PARTS and MATERIAL LIST	
		THREE PLACE DECIMAL ± .005 FINISHED SURFACE RMS 63 BREAK CORNERS IN .015 OUT .015 REMOVE ALL BURRS				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
		MATERIAL: ALUMINUM HEAT TREAT: FINISH:		A		TOP PLATE HAM2/3/9 TABLE BEAM DUMP	
XXX		USED ON: XXX		00		D990021-A	
XXX		NEXT ASSY: XXX		REV		D000157-A	
REFERENCE DRAWINGS				DESCRIPTION		SCALE 1:1	
				ISSUE DESCRIPTION		SHEET 1 OF 1	