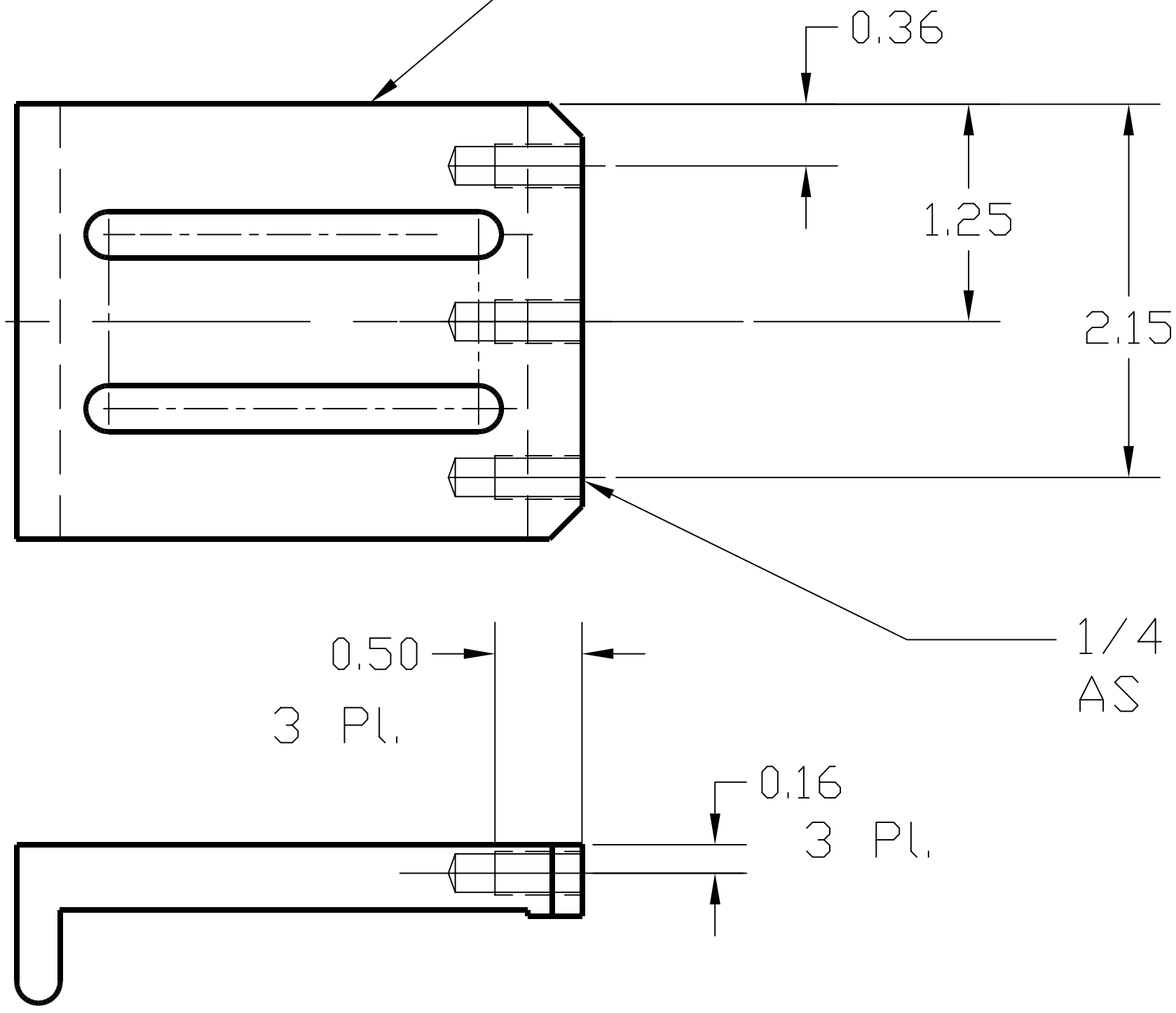


EXISTING PART D990443



NOTES: (UNLESS OTHERWISE SPECIFIED)

~~Liquid contaminants/Machining Lubricants~~
 Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Cincinnati Milacron's Cimtech 410 (stainless steel).

~~Identification Serial Number~~
 A serial number shall be etched, or scribed on the part see note drawing note.
 Serial Number Format
 The Serial number shall be of the format:
 D99xxxx-x - 001

Example: D990021-A-001
 The drawing number, The revision number, The sequential part number

MODIFIED TO HOLD DOWN
 TELESCOPE MIRROR BOX

4	1	-	-	-
3	2	-	-	-
2	1	-	-	-
1	1	-	-	-
REF.	QTY.	PART or DRWG No.	NOMENCLATURE or DESCRIPTION	MATERIAL

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES				PARTS and MATERIAL LIST				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY					
TOLERANCES: FRACTIONAL ± 1/32 THREE PLACE DECIMAL ± .005 TWO PLACE DECIMAL ± .01 ANGULAR ± 1 deg.				FINISHED SURFACE RMS 63 BREAK CORNERS and EDGES ANGULAR MACH ± BEND ± -- REMOVE ALL BURRS				TITLE TABLE CLAMP 'TOOL' TELESCOPE HOLD DOWN					
MATERIAL: Alum 6061 T6		HEAT TREAT: none		FINISH: none		NEW RELEASE LIGO-E000257-00-D		kenm 5-24-00		CAD FILE D000190-A		SIZE DWG. NO. B D000190-A	
DWG. NO.		DESCRIPTION		REV		DESCRIPTION		DCN NUMBER		APPR'D		CHECK DRWN DATE	
REFERENCE DRAWINGS		USED ON: XXX		NEXT ASS'Y: XXX		ISSUE DESCRIPTION		SCALE FULL		SHEET			