



NOTES: (UNLESS OTHERWISE SPECIFIED)

Fluids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Cincinnati Milacron's Cimtech 410 (stainless steel).

Identification Symbol Number
A serial number shall be etched, or scribed on the part see note drawing note.

Part Number Format
The Serial number shall be of the format: D99xxxx-x .001

Example: D990021-A-001
The drawing number, The revision number, The sequential part number

APS 4K

REF	QTY	PART or DRWG No.	DESCRIPTION	MATERIAL
			PARTS and MATERIAL LIST	
<p>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</p> <p>TOLERANCES: FRACTIONAL ±1/16 ANGULAR ±.25° ANGLE/RADIUS/BEND → ±.01 TWO PLACE DECIMAL ±.01</p> <p>THREE PLACE DECIMAL ±.005 FINISHED SURFACE RMS 63 BREAK CORNERS IN .015 OUT .015 REMOVE ALL BURRS</p>				
A			NEW-RELEASE	LIGD-E000392-00-D
00			PRE-RELEASE	-
REV			DESCRIPTION	DCN NUMBER
		APPR'D	CHECK	DRWN
		DATE	SCALE	SHEET
		1:1	1 OF 1	

DWG. NO.	DESCRIPTION	MATERIAL	HEAT TREAT	FINISH	ISSUE DESCRIPTION	CAD FILE	SIZE	DWG. NO.
	REFERENCE DRAWINGS	6061 ALUMINUM	T-6			D000250-A	D	D000250-A
	USED ON: XXX		NEXT ASS'Y: XXX					