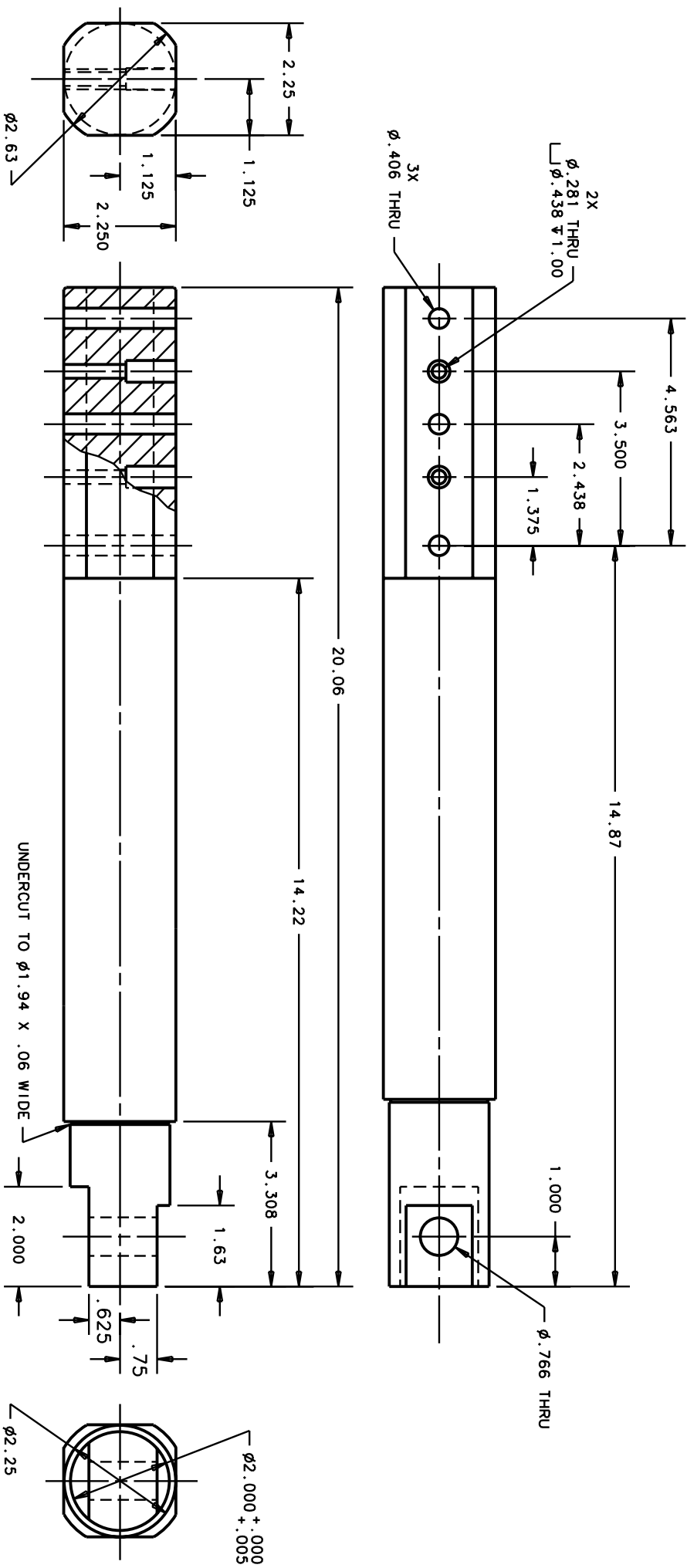


- NOTES: (UNLESS OTHERWISE SPECIFIED)
1. FILLETS: R .015 MAX
 2. BREAK ALL SHARP EDGES .01/.02 X 45°



UNDERCUT TO $\phi 1.94 \times .06$ WIDE

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: .XX \pm .01 .XXX \pm .005 ANGLES \pm .25°		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
MATERIAL 304 OR 304L SST.		LIGO PROJECT	
FINISH 64 MACHINE ALL OVER		SUPPORT BEAM	
DRWIN		STACK SUPPORT, 18" CHAM	
CHK L JONES 11/00		SCALE: 1/2	
		DRAWING NUMBER D000359	
		SHEET REV 1 OF 1 A	

REV	DATE	DRWN	APPD	DCN/DESCRIPTION