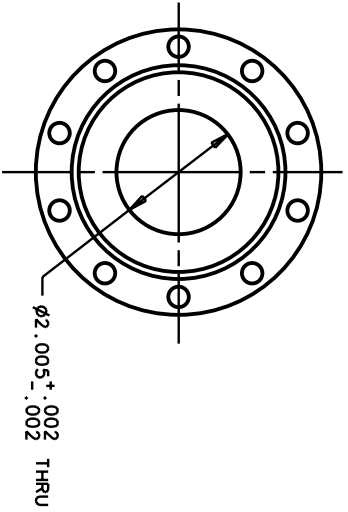
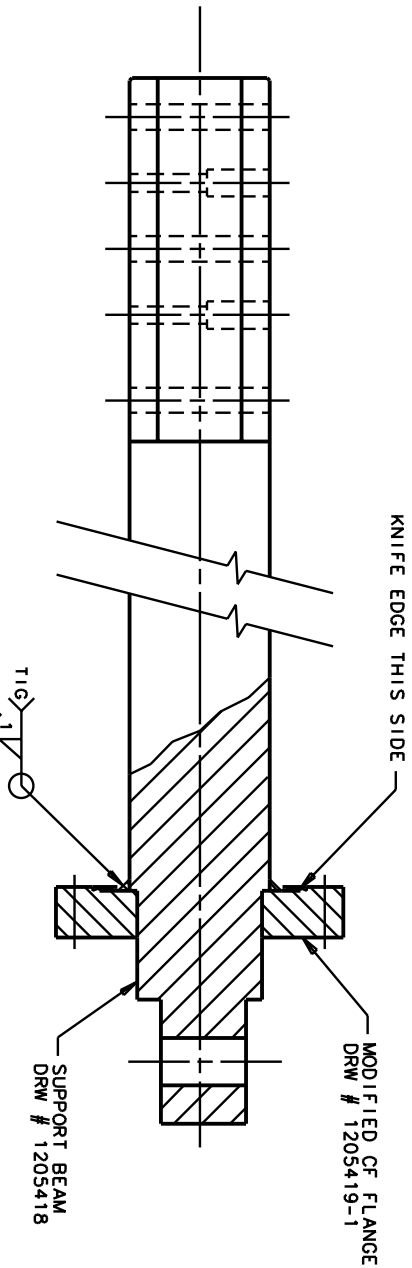
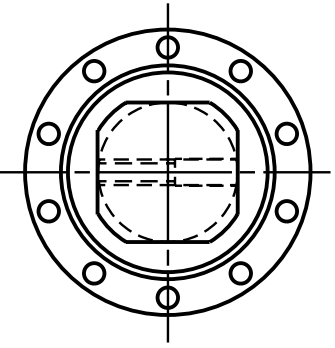


- NOTES: (UNLESS OTHERWISE SPECIFIED)
1. FILETS: R .015 MAX
 2. BREAK ALL SHARP EDGES .01/.02 X 45°

REV	DATE	DRWN	APPD	DCN/DESCRIPTION



-1. MODIFIED CF FLANGE
 MAKE FROM $\phi 4.61$ OD BLANK CF FLANGE
 NOR-CAL P/N 462-000N



PROTECT KNIFE EDGE WITH METAL RING WHEN WELDING

-2. SUPPORT BEAM WELDMENT

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: .XX \pm .01 .XXX \pm .005 ANGLES \pm .25°		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		LIGO PROJECT	
MATERIAL	304 OR 304L SST	DRWN	CHK L JONES	11/00	
FINISH	64 MACHINE ALL OVER				
		SCALE:	DRAWING NUMBER	SHEET	REV.
		1/2	D0000360	1 of 1	A