

7 6 5 4 3 2 1

NOTES: (UNLESS OTHERWISE SPECIFIED)

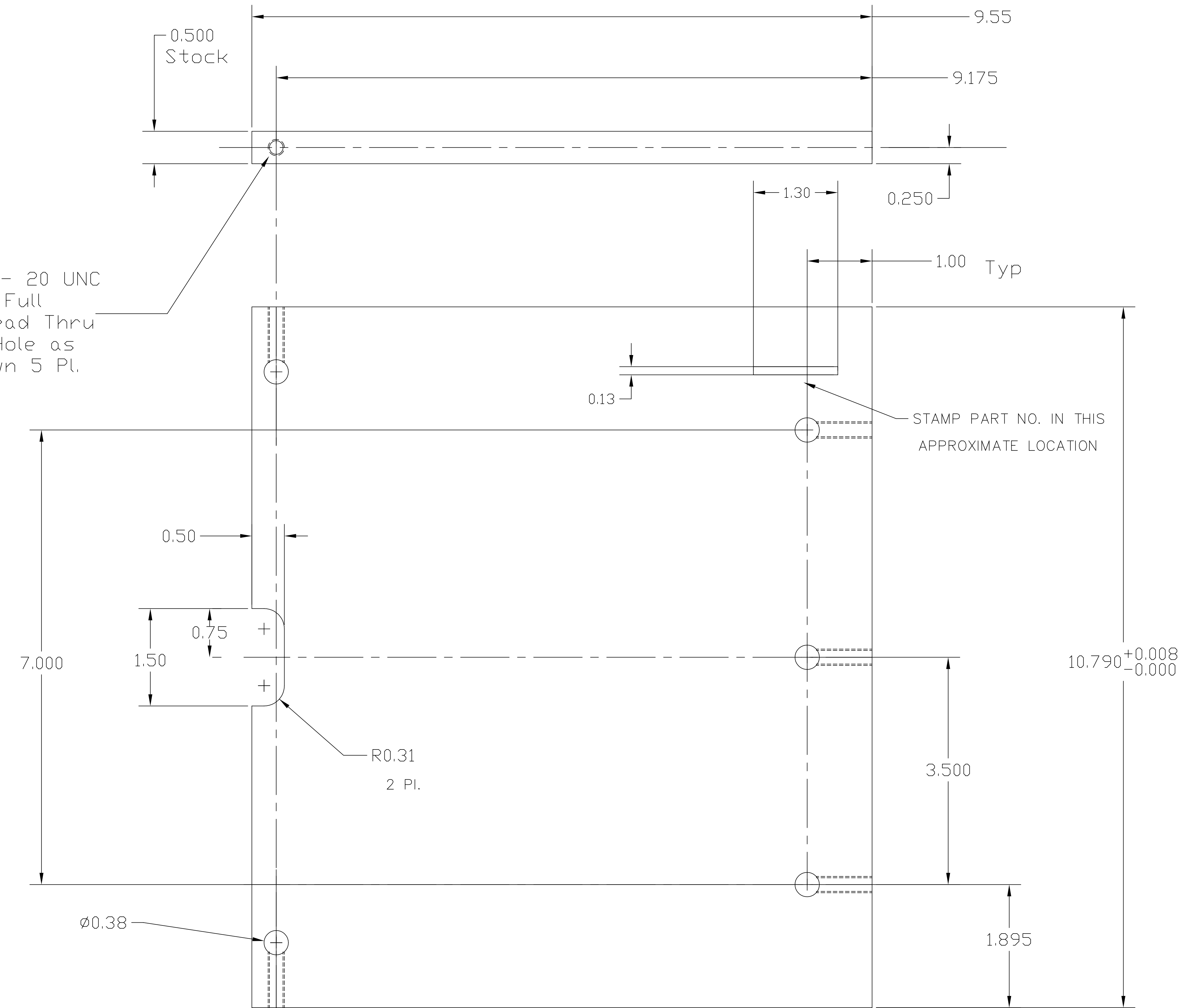
~~Liquid contaminants/Machining Lubricants~~
 Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicates, such as Cincinnati Milacron's Cintech 410 (stainless steel).

Identification Serial Number
 A serial number shall be etched, or scribed on the part see note drawing note.

Serial Number Format
 The Serial number shall be of the format:
 D99xxx-x-001

Example: D990021-A-001
 The drawing number, The revision number, The sequential part number

1/4 - 20 UNC
 2B Full
 Thread Thru
 To Hole as
 shown 5 Pl.



THIS DRAWING AND PART WAS
 D990135-B

Qty: Make 1 Total Per Assembly

5	-	-	-	-	-
4	-	-	-	-	-
3	-	-	-	-	-
2	-	-	-	-	-
1	-	-	-	-	-
REF	QTY	PART or DRWG No.	DESCRIPTION	MATERIAL	

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES							LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		
		TOLERANCES: FRACTIONAL ± --- THREE PLACE DECIMAL ± .008 ANGULAR ± FINISHED SURFACE RMS 63 ANGULARMACH ± -- BEND ± -- BREAK CORNERS IN - OUT- TWO PLACE DECIMAL ± .02 REMOVE ALL BURRS							Mount Gusset Plate 4K_BS1-4K_BS2		
XXX	XXX	MATERIAL: 6061 T-6	HEAT TREAT: /	FINISH: None	A	FDR FABRICATION	LIGO-E000539-00-D	kenm	6/28/99	CAD FILE D000390-A	SIZE DWG. NO. D D000390-A
DWG. NO.	DESCRIPTION	USED ON: XXX	NEXT ASS'Y: XXX	REV	DESCRIPTION	DCN NUMBER	APPR'D	CHECK	DRWN	DATE	SCALE FULL SHEET 1 of 1

411mm 389mm

7 6 5 4 3 2 1