



REF	QTY	PART or DRWG No.	DESCRIPTION	MATERIAL
PARTS and MATERIAL LIST				
CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY				
MTG COLLAR BEAM TUBE A 40 M				
XXX	XXX			
DWG. NO.	DESCRIPTION	USED ON: XXX	NEXT ASS'Y: XXX	ISSUE DESCRIPTION
	REFERENCE DRAWINGS			

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

TOLERANCES:
 FRACTIONAL ± 1/32
 ANGULAR ± 1 DEG
 ANGULAR MACH ± BEND ±
 TWO PLACE DECIMAL ± 0.01

THREE PLACE DECIMAL ± 0.005
 FINISHED SURFACE RMS: 63
 BREAK CORNERS AND EDGES
 REMOVE ALL BURRS

MATERIAL: ALUM 6061 T6 HEAT TREAT: FINISH: BLACK ANODIZE

REV	DESCRIPTION	DCN NUMBER	APPR'D	CHECK	DRWN	DATE
00	PRE-RELEASE	-	-	-	JONES	3/29/02

SCALE	NTS	SHEET	1 OF 1
SIZE	B	DWG NO.	D020171-00