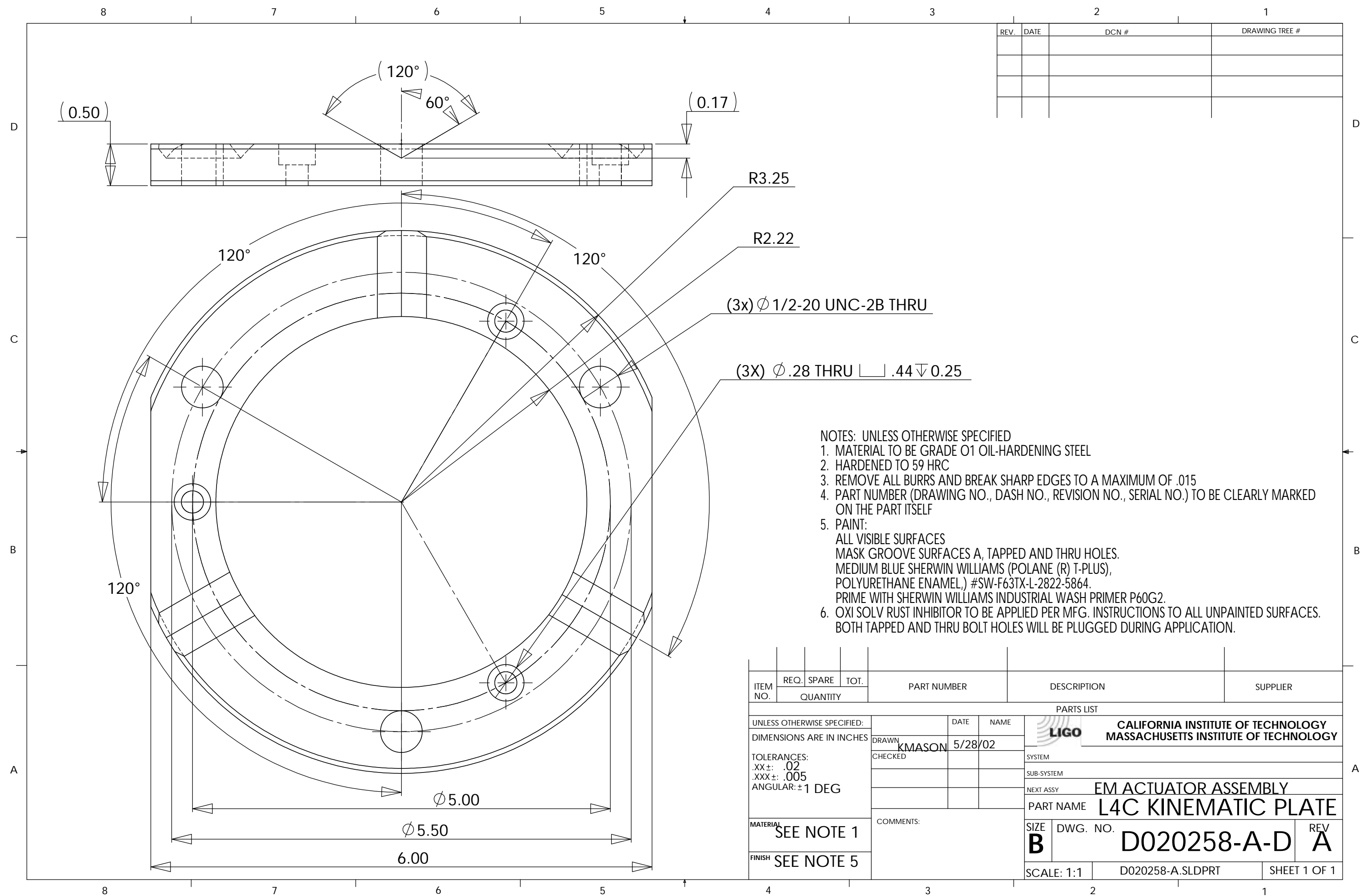


REV.	DATE	DCN #	DRAWING TREE #



- R3.25
- R2.22
- (3x) ϕ 1/2-20 UNC-2B THRU
- (3X) ϕ .28 THRU \square .44 ∇ 0.25

NOTES: UNLESS OTHERWISE SPECIFIED

1. MATERIAL TO BE GRADE O1 OIL-HARDENING STEEL
2. HARDENED TO 59 HRC
3. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
4. PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PART ITSELF
5. PAINT:
ALL VISIBLE SURFACES
MASK GROOVE SURFACES A, TAPPED AND THRU HOLES.
MEDIUM BLUE SHERWIN WILLIAMS (POLANE (R) T-PLUS),
POLYURETHANE ENAMEL,) #SW-F63TX-L-2822-5864.
PRIME WITH SHERWIN WILLIAMS INDUSTRIAL WASH PRIMER P60G2.
6. OXI SOLV RUST INHIBITOR TO BE APPLIED PER MFG. INSTRUCTIONS TO ALL UNPAINTED SURFACES.
BOTH TAPPED AND THRU BOLT HOLES WILL BE PLUGGED DURING APPLICATION.

ITEM NO.	REQ. QUANTITY	SPARE	TOT.	PART NUMBER	DESCRIPTION	SUPPLIER
PARTS LIST						
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: .XX ±: .02 .XXX ±: .005 ANGULAR: ±1 DEG				DATE	NAME	CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY
DRAWN		KMASON		5/28/02		
CHECKED						SYSTEM
MATERIAL		SEE NOTE 1		NEXT ASSY: EM ACTUATOR ASSEMBLY		
FINISH		SEE NOTE 5		PART NAME: L4C KINEMATIC PLATE		
				SIZE	DWG. NO.	REV
				B	D020258-A-D	A
				SCALE: 1:1	D020258-A.SLDPRT	SHEET 1 OF 1