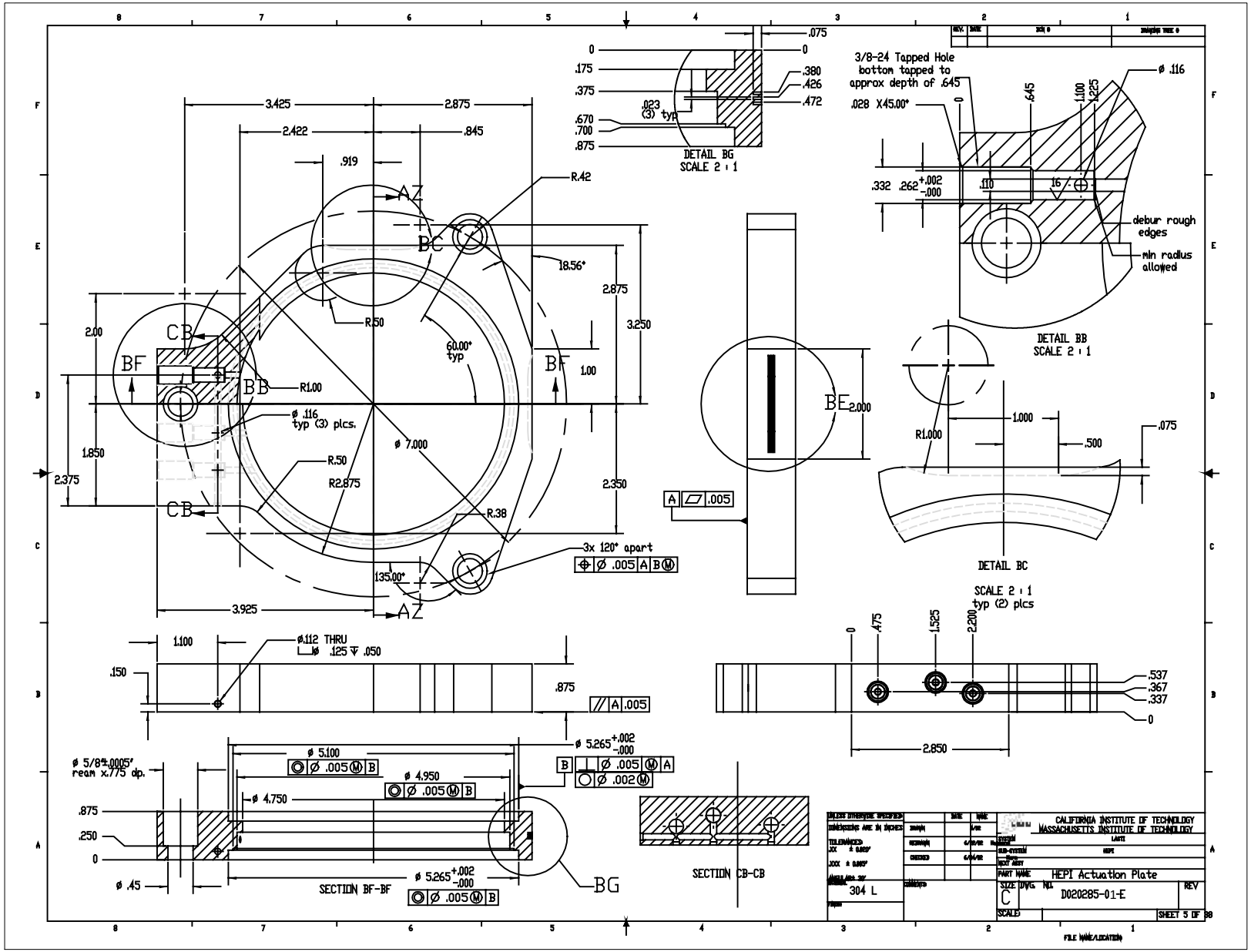
DETAIL BG
SCALE 2 : 1
3/8-24 Tapped Hole
bottom tapped to
approx depth of .645
.028 X45.00°
debur rough
edges
min radius
allowed
DETAIL BB
SCALE 2 : 1
DETAIL BC
SCALE 2 : 1
typ (2) plcs
typ (3) plcs.
3x 120° apart
SECTION BF-BF
SECTION CB-CB
ø .45
304 L
HEPI Actuation Plate
D020285-01-E
SIZE C
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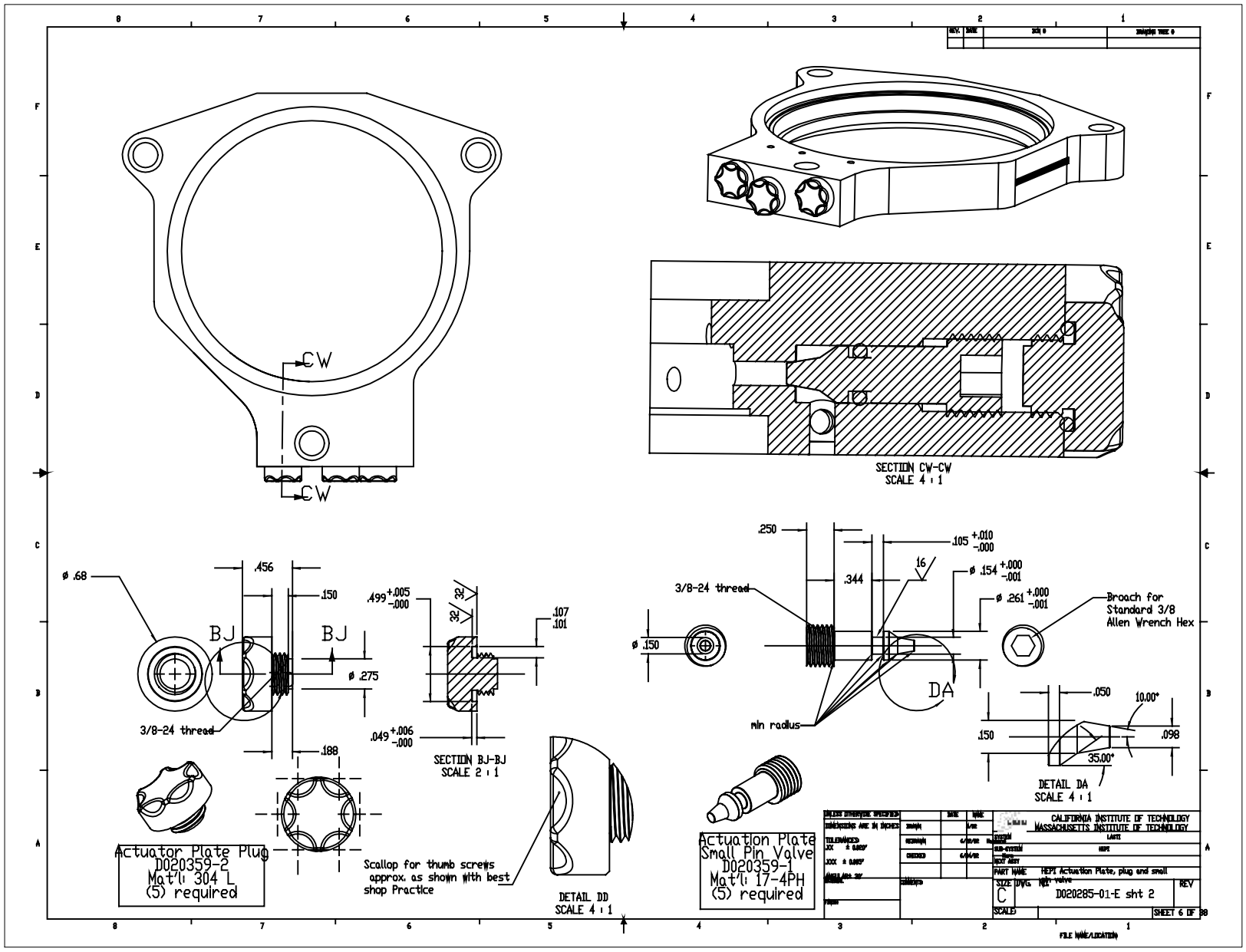
CW
CW
SECTION CW-CW
SCALE 4 : 1
ø .68
.456
.150
BJ
BJ
ø .275
3/8-24 thread
.188
.499 +.005 -.000
32
32
.107
.101
.049 +.006 -.000
SECTION BJ-BJ
SCALE 2 : 1
Actuator Plate Plug
D020359-2
Mat'l: 304 L
(5) required
Scallop for thumb screws
approx. as shown with best
shop Practice
DETAIL DD
SCALE 4 : 1
.250
.105 +.010 -.000
16
.344
ø .154 +.000 -.001
ø .261 +.000 -.001
Broach for
Standard 3/8
Allen Wrench Hex
3/8-24 thread
ø .150
DA
min radius
.050
10.00°
.150
.098
35.00°
DETAIL DA
SCALE 4 : 1
Actuation Plate
Small Pin Valve
D020359-1
Mat'l: 17-4PH
(5) required
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HEPI Actuation Plate, plug and small
C
D020285-01-E sht 2
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