

REV.	DATE	DCN #	DRAWING TREE #

3/8-24 Tapped Hole
bottom tapped to
approx depth of .645

DETAIL BG
SCALE 2 : 1
4.950-28 UNF-2A
thread x .275 dp.

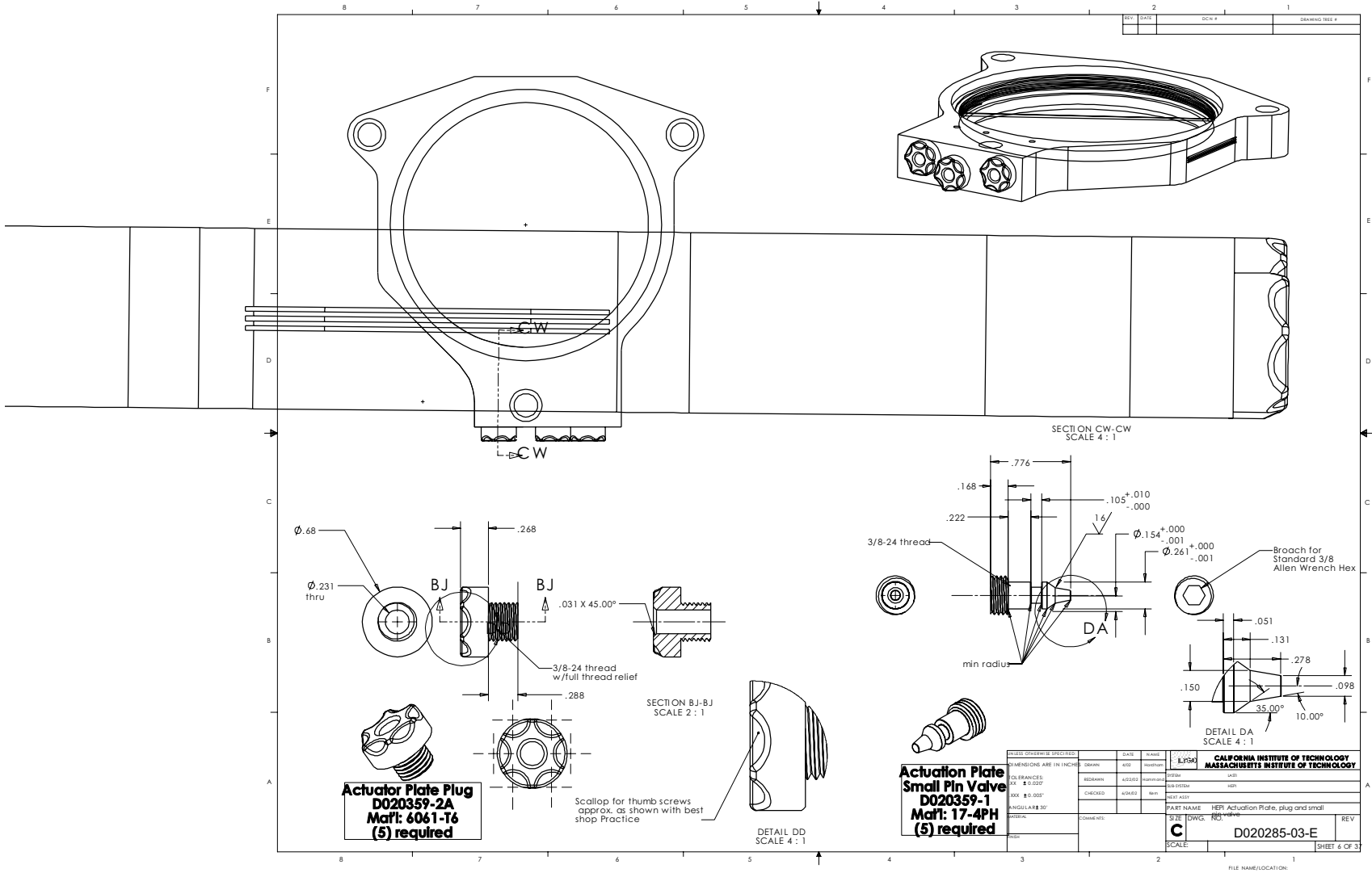
DETAIL BB
SCALE 2 : 1

DETAIL BC
SCALE 2 : 1
typ (2) plcs

SECTION BF-BF

SECTION CB-CB

UNLESS OTHERWISE SPECIFIED:		DATE	NAME	CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY
DIMENSIONS ARE IN INCHES		4/02	Hardham	
TOLERANCES:	.XX ± 0.020"	REDRAWN	6/22/02	Hammond
.XXX ± 0.005"		CHECKED	6/24/02	Kern
ANGULAR ± 30'		PART NAME		HEPI Actuation Plate
MATERIAL	304 L	SIZE DWG. NO.		C
FINISH		SCALE:		D020285-03-E



REV	DATE	BY	CHK	DRWING DES

SECTION CW-CW
SCALE 4 : 1

SECTION BJ-BJ
SCALE 2 : 1

DETAIL DA
SCALE 4 : 1

DETAIL DD
SCALE 4 : 1

**Actuator Plate Plug
D020359-2A
Matl: 6061-T6
(5) required**

Scallop for thumb screws
approx. as shown with best
shop practice

**Actuation Plate
Small Pin Valve
D020359-1
Matl: 17-4PH
(5) required**

DESIGN	DATE	NAME	UNIVERSITY
DRWING	BY	BY	BY
CHECKED	DATE	BY	BY
APPROVED	DATE	BY	BY
PART NAME: HEP Actuation Plate, plug and small			
SIZE	DRWG	REV	REV
C	D020285-03-E		
SCALE:			SHEET 4 OF 3

FILE NAME/LOCATION: