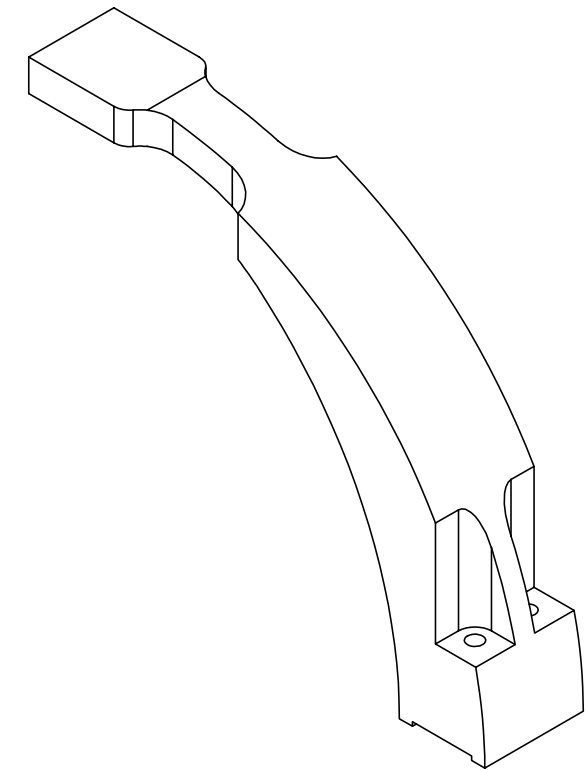
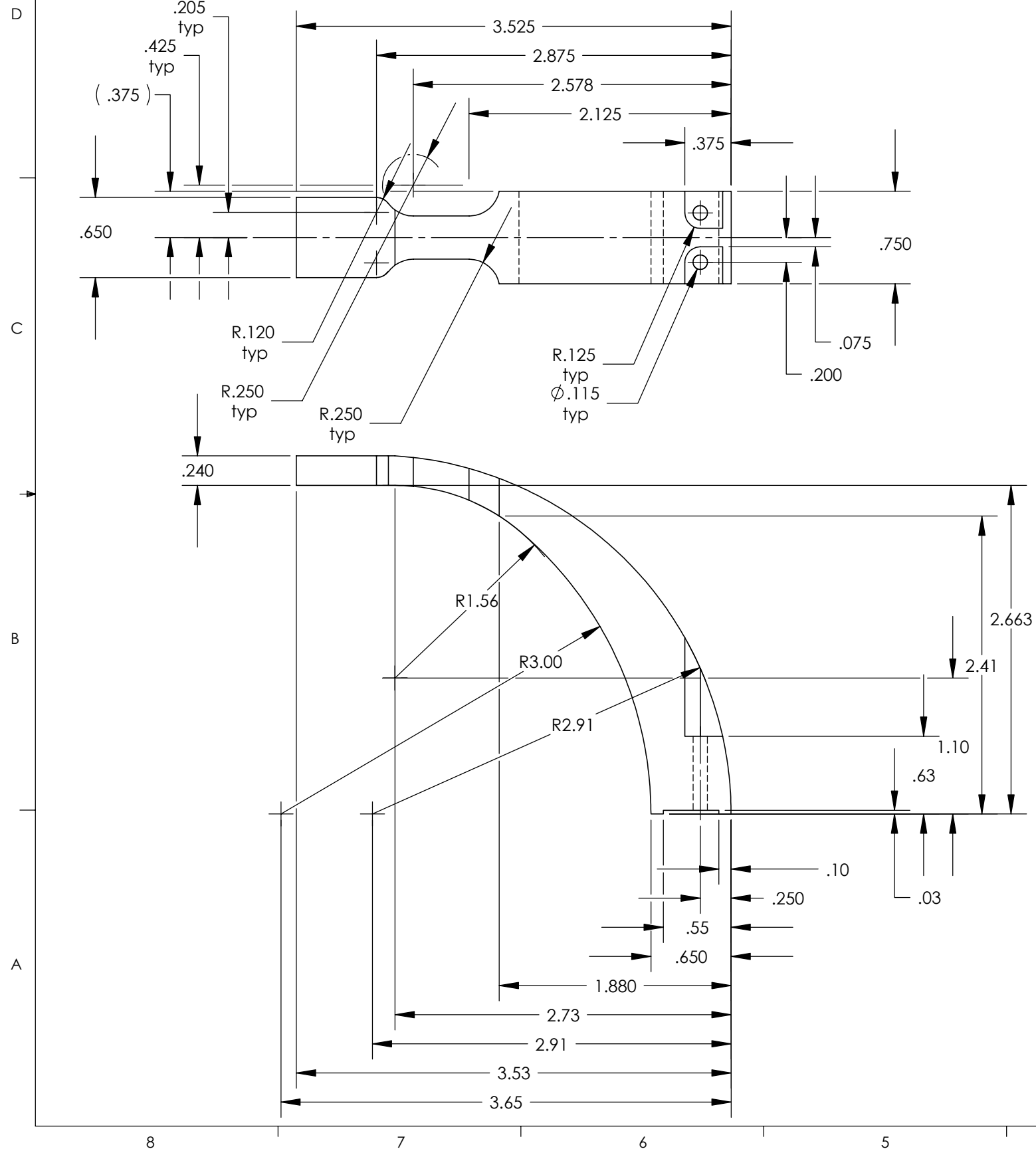




FILE NAME/LOCATION:

- NOTES:
 1. REMOVE ALL BURRS AND BREAK SHARP EDGES
 2. PART NUMBER (DRG NO., DASH NO., REVISION NO.) TO BE CLEARLY MARKED ON THE PART.
 3. HARD ANODIZE W/ NO DYE

REV.	DATE	DCN #	DRAWING TREE #
A	10/24/03	E030521-00-E	



RELEASE FOR PRODUCTION, DCN No. E030521, 10.30.03

PARTS LIST				
NOTES: (UNLESS OTHERWISE SPECIFIED)				
1. REMOVE ALL SHARP EDGES, R.02 MIN. 2. DO NOT SCALE FROM DRAWING. 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL) ④ SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.	DIMENSIONS ARE IN INCHES		 CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
	TOLERANCES: .XX ± 0.01 .XXX ± 0.005			SYSTEM LIGO Integrated Model
	ANGULAR ± 0.5 °			SUB-SYSTEM HEPI
	MATERIAL 6061-T6			NEXT ASSY D020368-B-E
FINISH 128 rms		PART NAME Quarter Round Displacement Sensor Flag		
DRAWN M. Hammond	10/23/2003	SIZE DWG. NO. D030705-A	REV. A	
CHECKED		SCALE: 1:2	PROJECTION: 	
APPROVED		SHEET 1 OF 1		