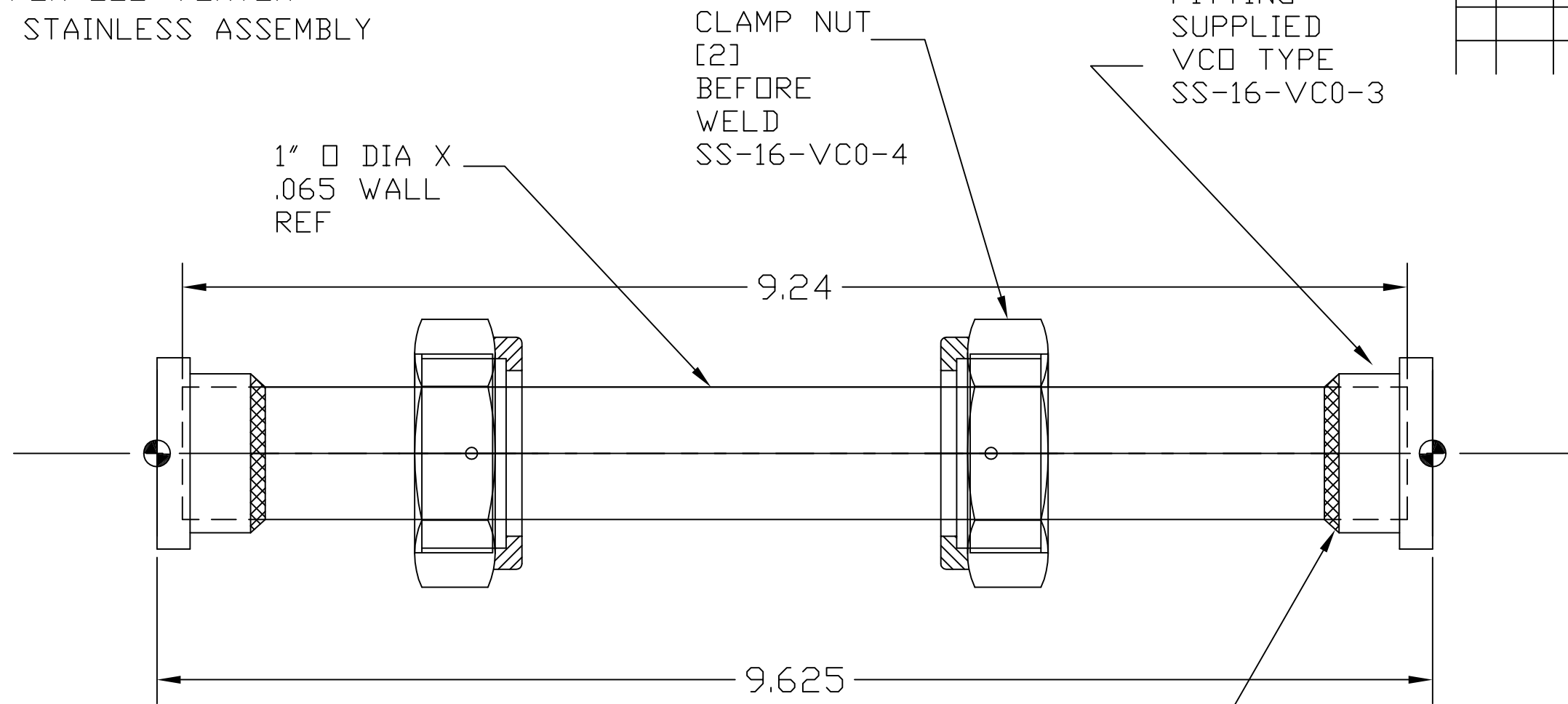


NOTES: (UNLESS OTHERWISE SPECIFIED)
 MAKE 4 FOR LLO VERTEX
 303/304 STAINLESS ASSEMBLY

REV.	DATE	DCN #	DRAWING TREE #
A	4/21/04	E040214-00-D	



CLAMP NUT
 [2]
 BEFORE
 WELD
 SS-16-VC0-4

FITTING
 SUPPLIED
 VC0 TYPE
 SS-16-VC0-3

1" □ DIA X
 .065 WALL
 REF

9.24

9.625

SMALL FILLET WELD TYP.

SEE D040213-A FOR
 LOCATION

ITEM NO.	REQ.	SPARE	TOT. QUANTITY	PART NUMBER	DESCRIPTION	SUPPLIER
PARTS LIST						
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES				DRAWN	DATE	NAME
TOLERANCES: .XX±: .XXX±: ANGULAR±:				CHECKED	4/21/04	KENM
MATERIAL SEE NOTE				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		
FINISH NA				SYSTEM EPI		
				SUB-SYSTEM HEPI		
				NEXT ASSY TBD		
				PART NAME LLO VERTEX PRESSURE MANIFOLD EXTENSION		
				SIZE	DWG. NO.	REV
				B	D040230-A	A
				SCALE:	SHEET 1 OF 1	