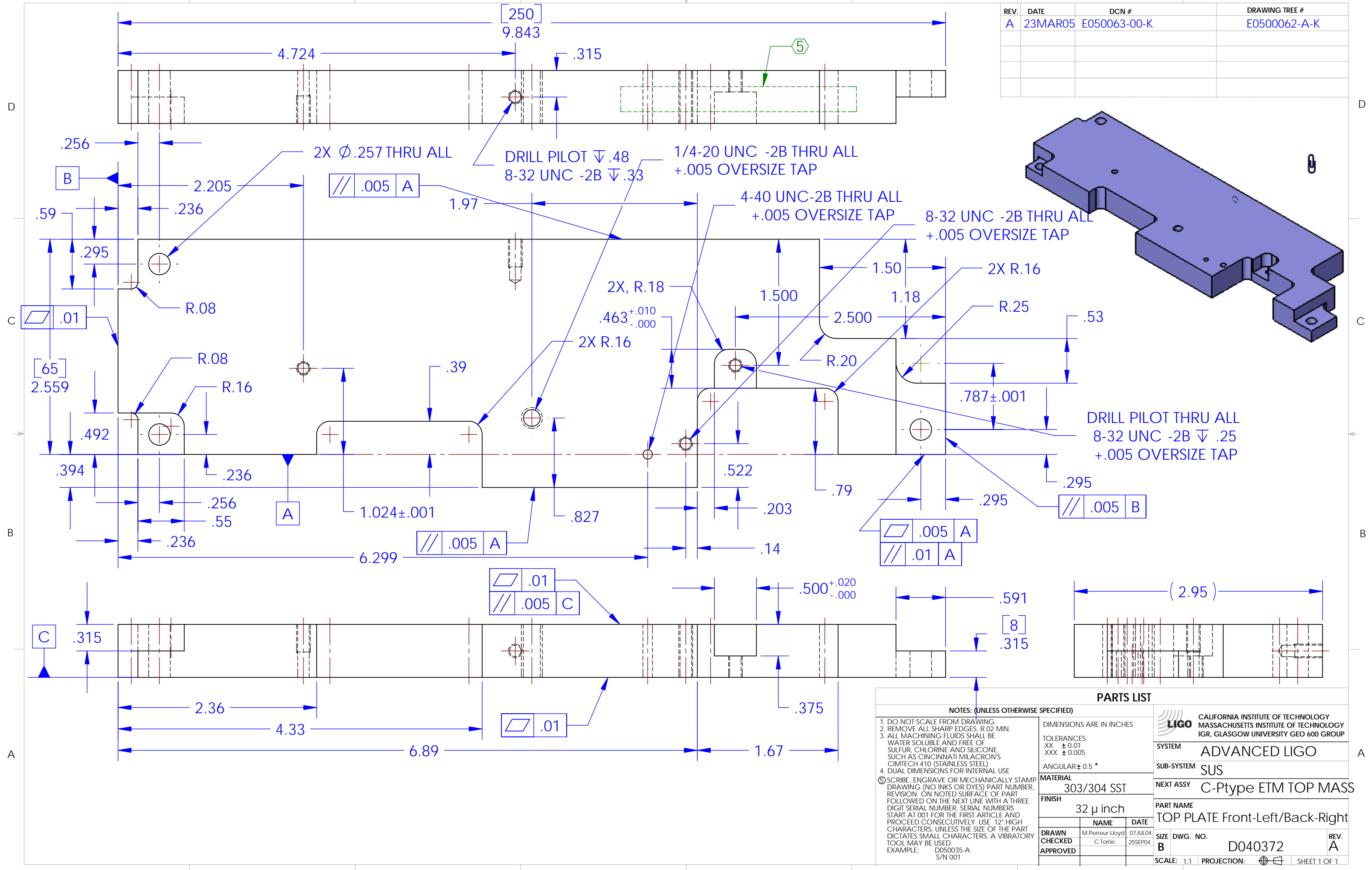


REV.	DATE	DCN #	DRAWING TREE #
A	23MAR05	E050063-00-K	E0500062-A-K



DRILL PILOT THRU ALL
8-32 UNC -2B ∇ .25
+.005 OVERSIZE TAP

NOTES: (UNLESS OTHERWISE SPECIFIED)		
1. DO NOT SCALE FROM DRAWING.		
2. REMOVE ALL SHARP EDGES. R.02 MIN.		
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)		
4. DUAL DIMENSIONS FOR INTERNAL USE		
5. SCRIBE, ENGRAVE OR MECHANICALLY STAMP DRAWING (NO INKS OR DYES) PART NUMBER, REVISION ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALL CHARACTERS. A VIBRATORY TOOL MAY BE USED.		
EXAMPLE: D050035-A S/N 001		
DIMENSIONS ARE IN INCHES		
TOLERANCES: .XX ± 0.01 .XXX ± 0.005		
ANGULAR ± 0.5°		
MATERIAL 303/304 SST		
FINISH 32 μ inch		
DRAWN	M.Perreux-Lloyd	07JUL04
CHECKED	C.Torrie	25SEP04
APPROVED		
PARTS LIST		
CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY IGR, GLASGOW UNIVERSITY GEO 600 GROUP		
SYSTEM ADVANCED LIGO		
SUB-SYSTEM SUS		
NEXT ASSY C-Ptype ETM TOP MASS		
PART NAME TOP PLATE Front-Left/Back-Right		
SIZE	DWG. NO. D040372	REV. A
SCALE: 1:1	PROJECTION:	SHEET 1 OF 1