

LTR		ZONE		DESCRIPTION	REVISIONS									
A				INITIAL RELEASE	DWN	CHK	ENGR	STRESS	MATL	THRM	ME	PROJ	QA	RELEASE DATE

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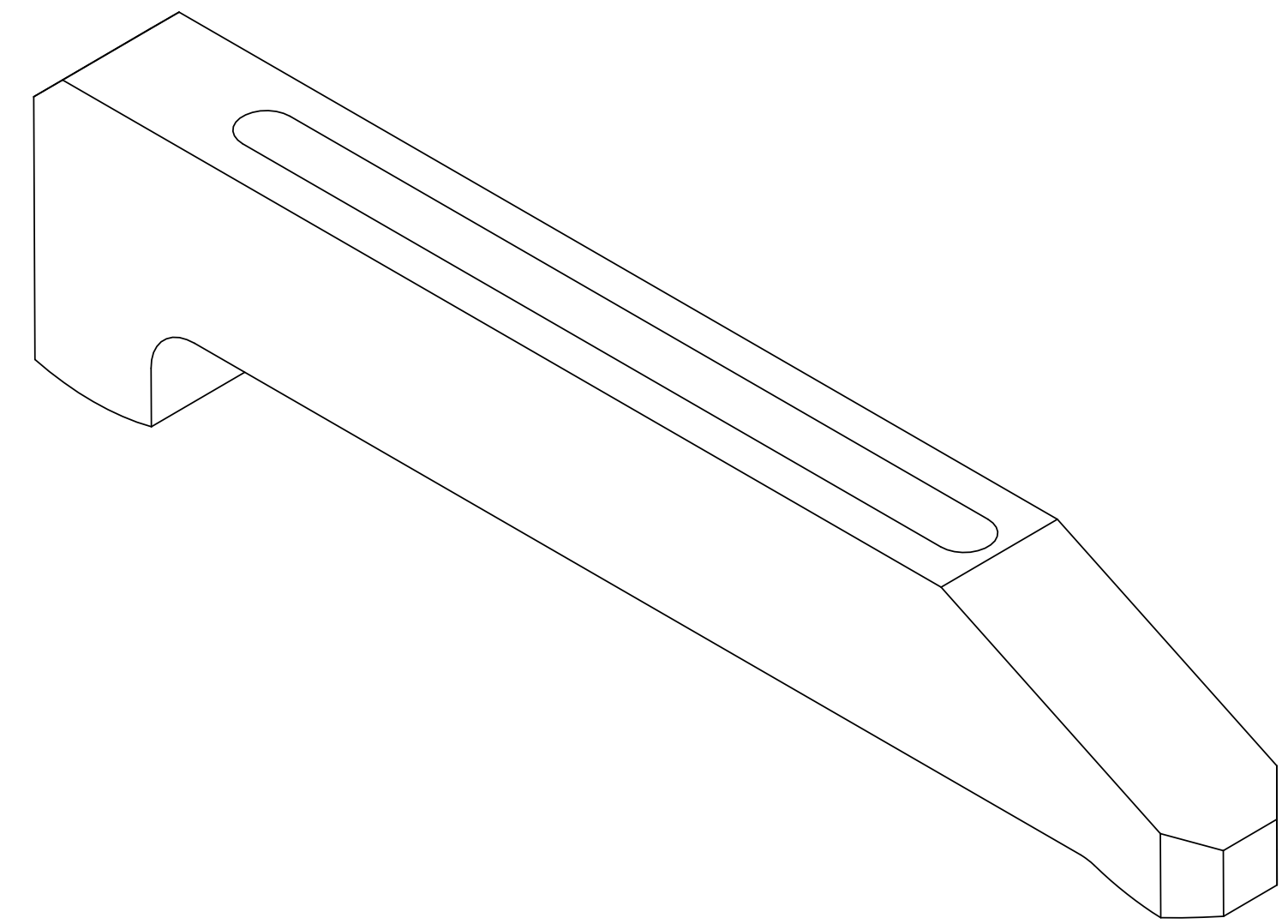
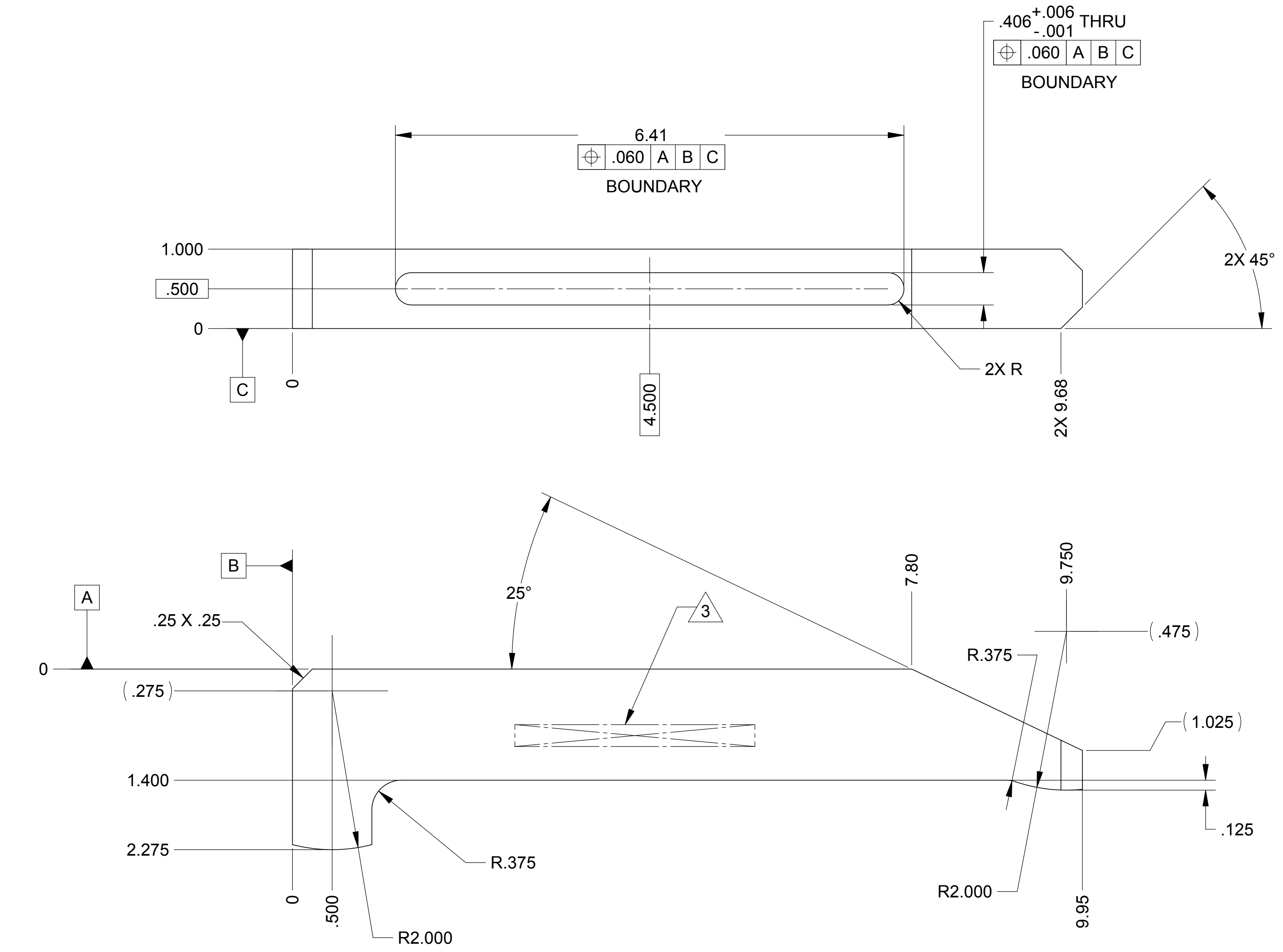
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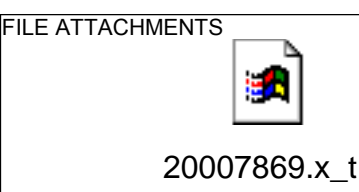
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NOTES: UNLESS OTHERWISE SPECIFIED.

1. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH ASI SPECIFICATION 20008225 (LIGO E048225).
2. REMOVE ALL BURRS AND SHARP EDGES .005-.015.
3. MARK PART AND SERIAL NUMBER IN LOCATION APPROXIMATELY AS SHOWN USING 0.13-INCH HIGH CHARACTERS IN ACCORDANCE WITH 20006686, TYPE I, CLASSES 4, 5, OR 6. SERIAL NUMBERS START AT 001 FOR FIRST PART AND PROCEED CONSECUTIVELY. PARTS TOO SMALL TO MARK SHALL BE IDENTIFIED IN ACCORDANCE WITH 20006686, TYPE II.
4. RECORD WEIGHT TO NEAREST 0.1 LB ON INSPECTION REPORT AFTER FINAL MACHINING. ESTIMATED WEIGHT IS 1.0 LBS.

THIS DOCUMENT MAY CONTAIN ITAR CONTROLLED INFORMATION AND/OR COMMERCE CONTROLLED INFORMATION EXPORT RESTRICTIONS MAY APPLY



20007869.x\_t

20007869-1

QTY REQD	ITEM NO	REF DES	CAGE NO	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	SPECIFICATION	MATERIAL OR NOTE	ZONE		
PARTS LIST										
CONTRACT NO				UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES DECIMALS .XX ±.03 .XXX ±.010 ANGLES ±1/2° MACHINE FINISH 125 ✓ DO NOT SCALE DRAWING INTERPRET DWG PER ASME Y14.5M MATERIAL 7075-7651 AL ALLY PER AMS-QQ-A-250/12					<p style="color: red; font-weight: bold; font-size: 2em;">RELEASED 2/25/2005</p>	ALLIANCE SPACESYSTEMS, INC. 1250 Lincoln Ave., Suite 100 Pasadena, CA 91103
20007970 1388				PROJ ENGR KEVIN J SPINK 07/26/04		STRS		<p style="text-align: center; font-weight: bold;">CLAMP, KEEL WEIGHT STAGE 2 LIGO D047869-A</p>		
NEXT ASSEMBLY PROJECT CODE				CHK		MATL		<p style="text-align: center; font-weight: bold;">20007869</p>		
APPLICATION				CONFIG PROJ		ME QA		<p style="text-align: center; font-weight: bold;">A</p>		
				SIZE D		CAGE CODE 1KNU9		<p style="text-align: center; font-weight: bold;">SCALE 1:1 UNCLASSIFIED SHEET 1 OF 1</p>		