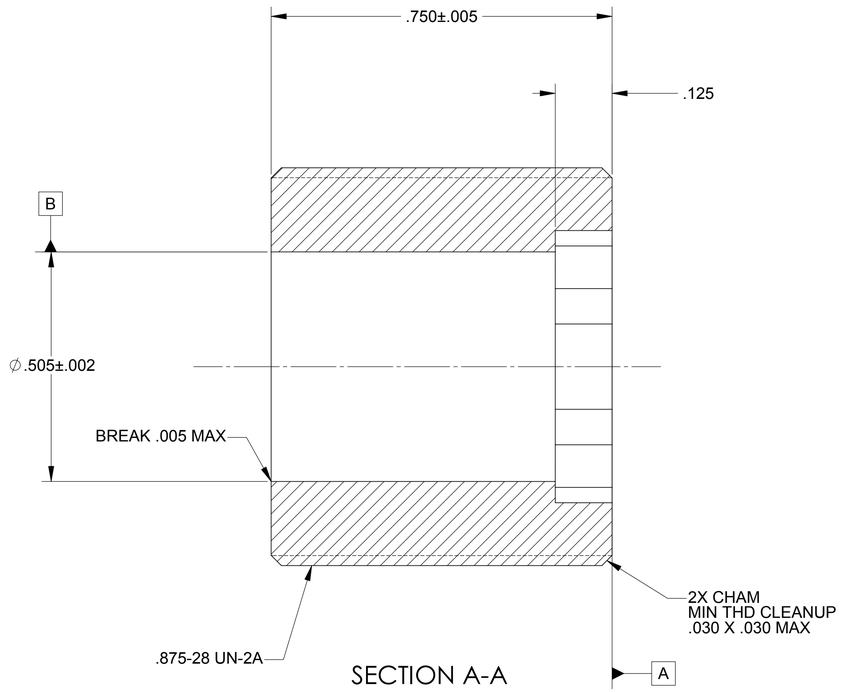
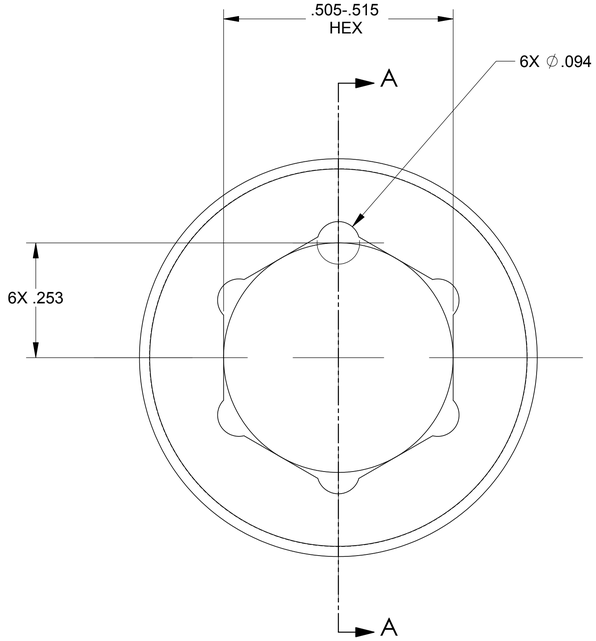
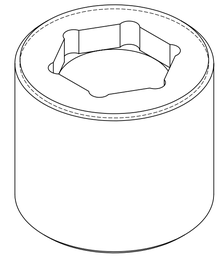
REVISIONS												
LTR	ZONE	DESCRIPTION	DWN	CHK	P-ENG	CONFIG	ME	STRS	MATL	PROJ	QA	RELEASE DATE
A		INITIAL RELEASE										







NOTES: UNLESS OTHERWISE SPECIFIED.

1. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH ASI SPECIFICATION 20008225 (LIGO E048225).
2. REMOVE ALL BURRS AND SHARP EDGES .005-.015.
3. MACHINE FILLET RADII .003-.015.
4. MARK PART IN ACCORDANCE WITH ASI SPECIFICATION 20006686, TYPE II.
5. RECORD WEIGHT TO NEAREST 0.1 LB ON INSPECTION REPORT AFTER FINAL MACHINING. ESTIMATED WEIGHT IS .1 LBS.

20007937-1

QTY REQD	ITEM NO	REF DES	CAGE NO	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	SPECIFICATION	MATERIAL OR NOTE	ZONE

PARTS LIST

CONTRACT NO

20007941 (NEXT ASSEMBLY) | 1388 (PROJECT CODE)

APPLICATION

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES
DECIMALS .XX ±.03 .XXX ±.010
ANGLES ± 1/2"
MACHINE FINISH 63
DO NOT SCALE DRAWING
INTERPRET DWG PER ASME Y14.5M-1994

MATERIAL
NITRONIC 60 BAR
ANNEALED
PER ASTM A276

RELEASED
11/25/2005
THIS DRAWING IS PRELIMINARY AND NOT UNDER CONFIGURATION CONTROL UNLESS A RED RELEASED STAMP IS SHOWN

DWN R.D.BILLING 07/16/04
PROJ ENGR
CHK
CONFIG
ME
STRS
MATL
PROJ
QA

ALLIANCE SPACESYSTEMS, INC.
1250 Lincoln Ave., Suite 100
Pasadena, CA 91103

FOOT, ADJUSTABLE
KINEMATIC LOCK
LIGO-D047939-A

SIZE	CAGE CODE		REV
D	1KNU9	20007937	A

SCALE 6:1 | UNCLASSIFIED | SHEET 1 OF 1

REV 7/04

FILE ATTACHMENTS
20007937.x_t

THIS DOCUMENT MAY CONTAIN ITAR CONTROLLED INFORMATION AND/OR COMMERCE CONTROLLED INFORMATION EXPORT RESTRICTIONS MAY APPLY