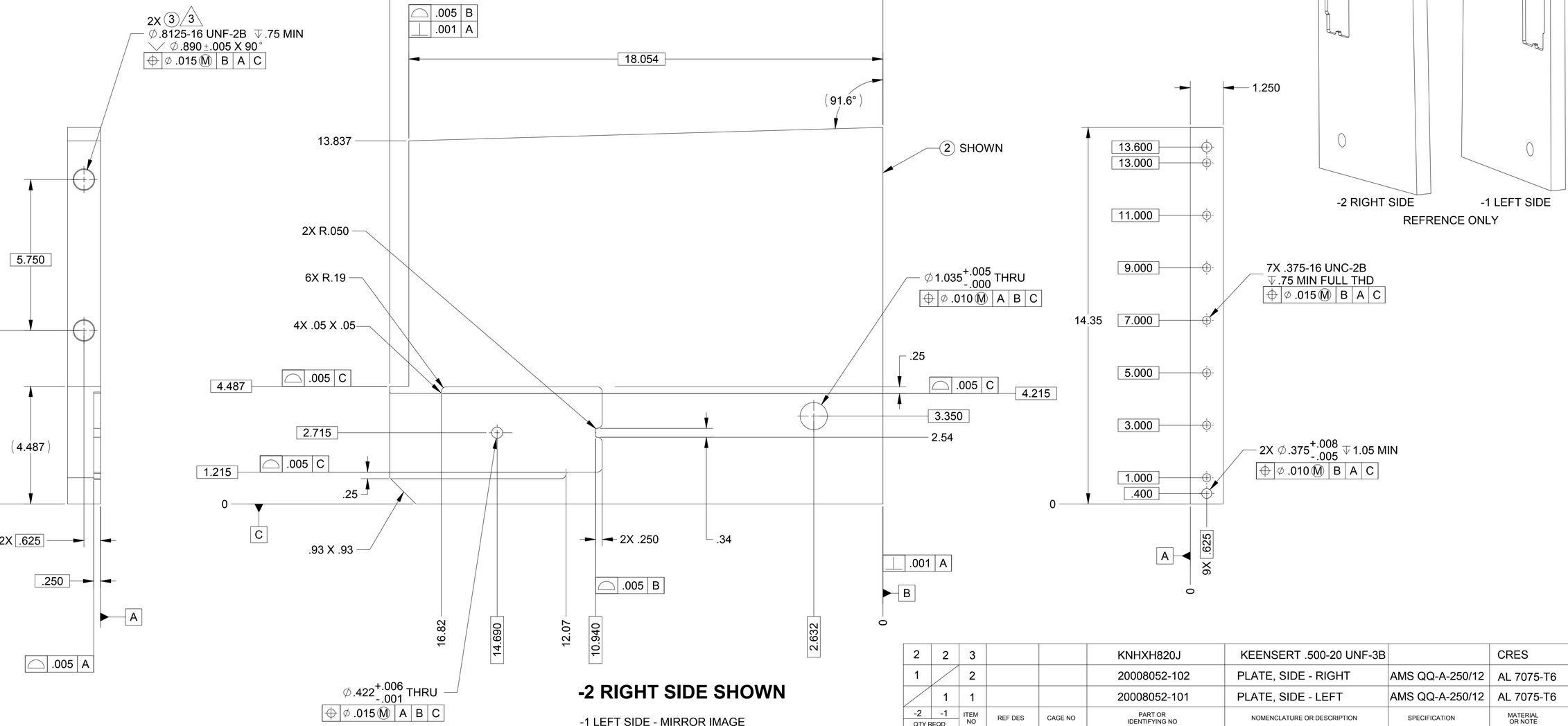
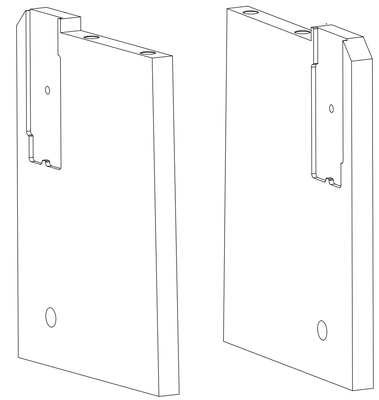
REVISIONS												
LTR	ZONE	DESCRIPTION	DWN	CHK	ENGR	STRESS	MATL	THRM	ME	PROJ	QA	RELEASE DATE
A		INITIAL RELEASE										





-2 RIGHT SIDE SHOWN

-1 LEFT SIDE - MIRROR IMAGE

QTY REQD -2	QTY REQD -1	ITEM NO	REF DES	CAGE NO	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	SPECIFICATION	MATERIAL OR NOTE	ZONE
2	2	3			KNHXH820J	KEENSERT .500-20 UNF-3B		CRES	
1		2			20008052-102	PLATE, SIDE - RIGHT	AMS QQ-A-250/12	AL 7075-T6	
	1	1			20008052-101	PLATE, SIDE - LEFT	AMS QQ-A-250/12	AL 7075-T6	

PARTS LIST

NOTES: UNLESS OTHERWISE SPECIFIED.

1. REMOVE ALL BURRS AND SHARP EDGES .005-.015.
2. MACHINE FILLET RADII .003-.015.
3. INSTALL INSERTS PER ASI PROCESS SPECIFICATION 20006871 OR INSERT MANUFACTURERS INSTRUCTIONS.

THIS DOCUMENT MAY CONTAIN ITAR CONTROLLED INFORMATION
AND/OR COMMERCE CONTROLLED INFORMATION
EXPORT RESTRICTIONS MAY APPLY

FILE ATTACHMENTS

20008052.x_t

CONTRACT NO	
20008050	1388
NEXT ASSEMBLY	PROJECT CODE
APPLICATION	

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES
DECIMALS .XX ±.03 .XXX ±.010
ANGLES ± 1/2"
MACHINE FINISH 125
DO NOT SCALE DRAWING
INTERPRET DWG PER ASME Y14.5M-1994
MATERIAL
SEE PARTS LIST

RELEASED
8/31/2004
THIS DRAWING IS PRELIMINARY AND NOT UNDER CONFIGURATION CONTROL UNLESS A RED RELEASED STAMP IS SHOWN

ALLIANCE SPACESYSTEMS, INC.
1250 Lincoln Ave., Suite 100
Pasadena, CA 91103

DWN	J. LARAMEE	07/15/04
PROJ ENGR		STRS
CHK		MATL
CONFIG		PROJ
ME		QA

PLATE, SIDE
SPRING TEST FIXTURE
LIGO-D048052-A

SIZE	CAGE CODE		REV
D	1KNU9	20008052	A
SCALE 1:2	UNCLASSIFIED	SHEET 1 OF 1	

REV 6/04