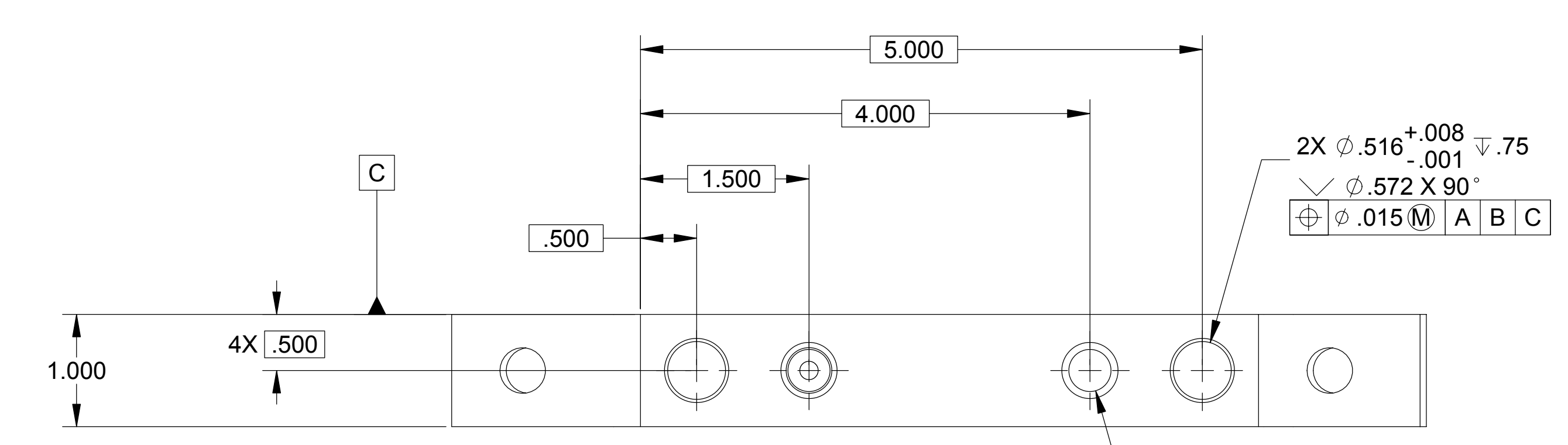
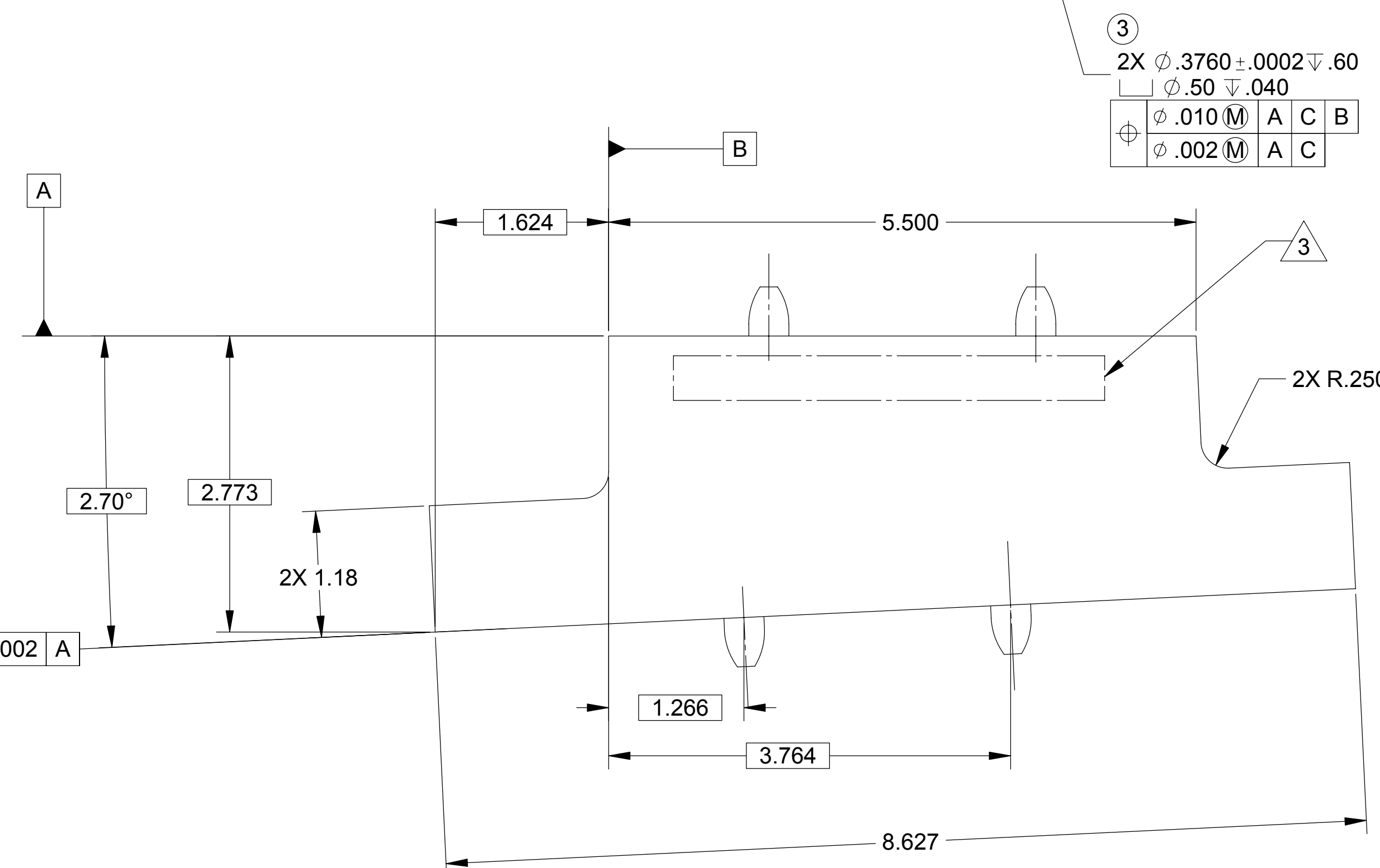


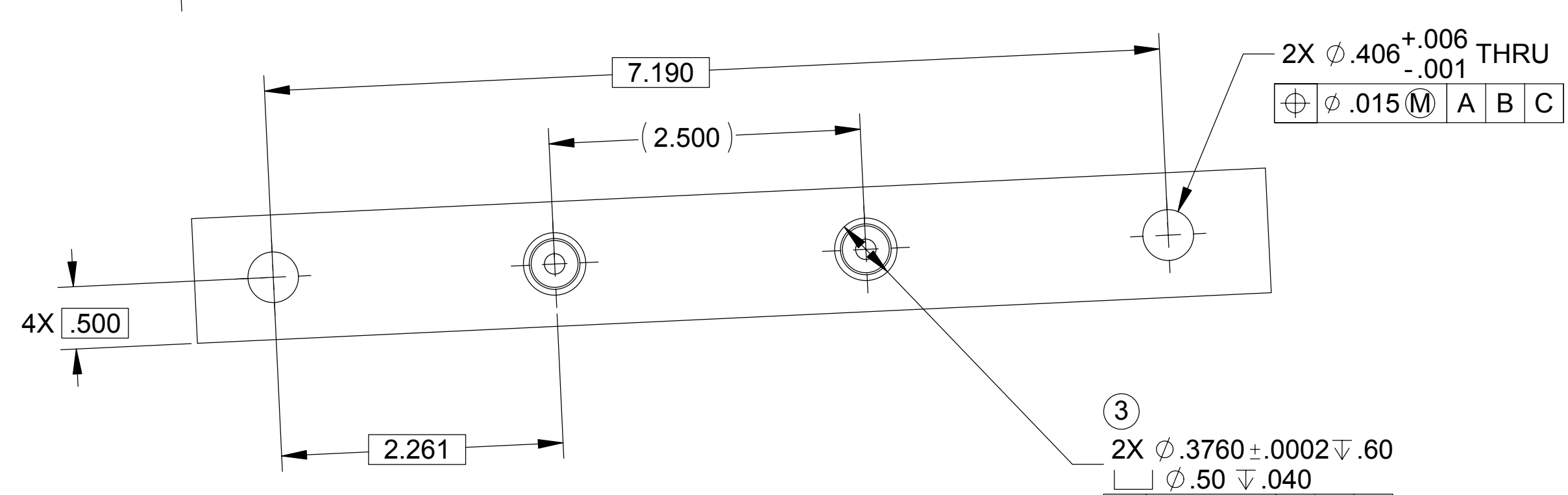
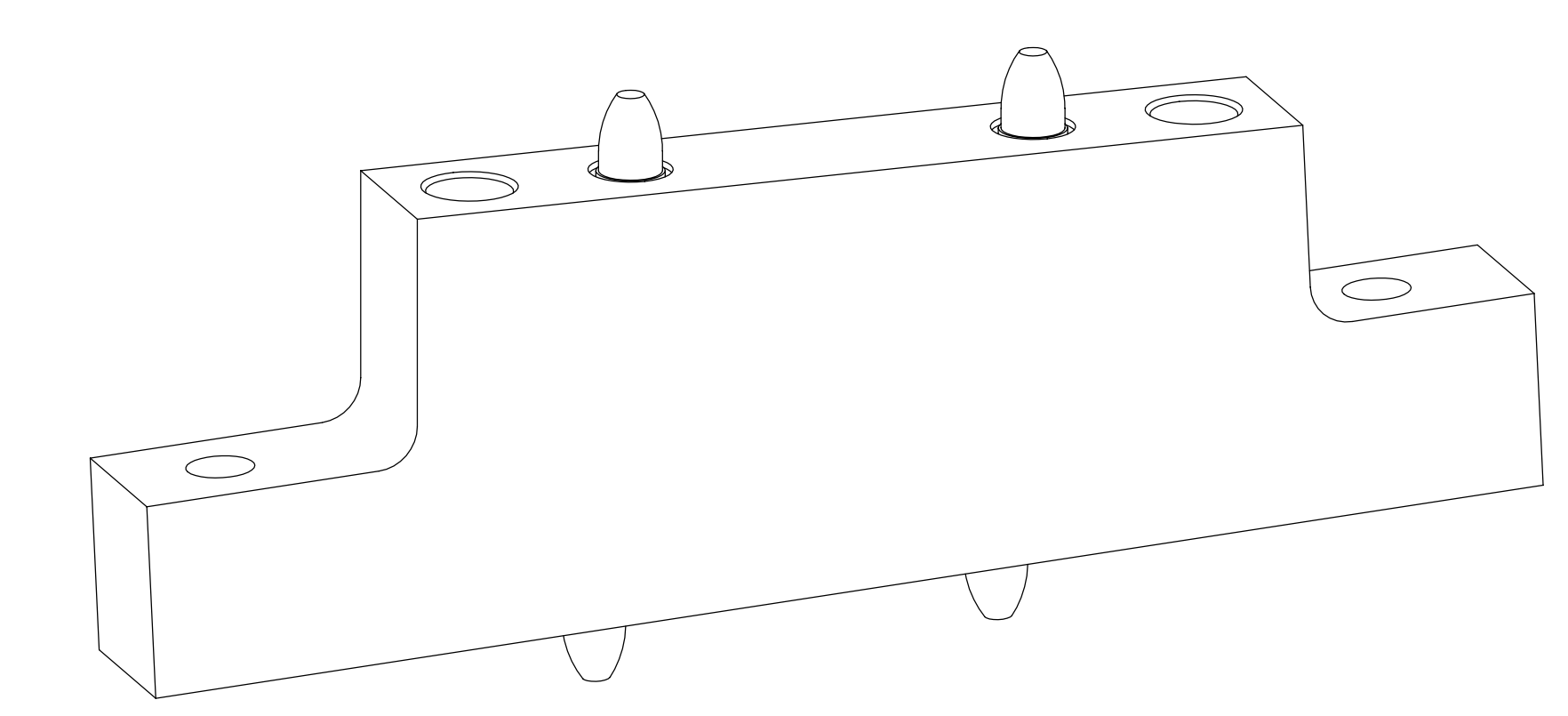
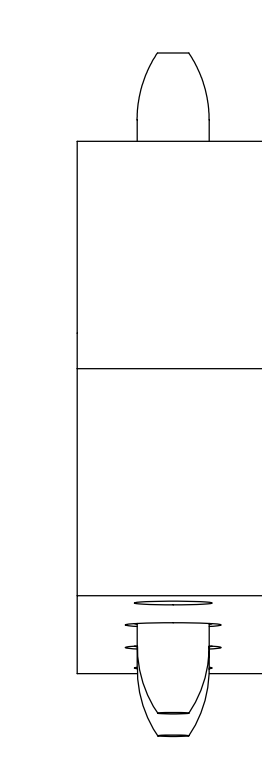
LTR		ZONE	DESCRIPTION	REVISIONS																	
A			INITIAL RELEASE																		



2X  $\phi .516^{+.008}_{-.001}$   $\nabla .75$   
 $\nabla \phi .572 \times 90^\circ$   
 $\oplus \phi .015 \text{ (M) A B C}$



③ 2X  $\phi .3760 \pm .0002 \nabla .60$   
 $\phi .50 \nabla .040$   
 $\oplus \phi .010 \text{ (M) A C B}$   
 $\phi .002 \text{ (M) A C}$



2X  $\phi .406^{+.006}_{-.001}$  THRU  
 $\oplus \phi .015 \text{ (M) A B C}$

③ 2X  $\phi .3760 \pm .0002 \nabla .60$   
 $\phi .50 \nabla .040$   
 $\oplus \phi .010 \text{ (M) A C B}$   
 $\phi .002 \text{ (M) A C}$

- NOTES: UNLESS OTHERWISE SPECIFIED.
- REMOVE ALL BURRS AND SHARP EDGES .005-.015.
  - MACHINE FILLET RADII .003-.015.
  - MARK PART WITH:  
"USE WITH 14.250 INCH SPRING ONLY.  
THIS END TOWARD SPRING"  
WITH PERMANANT MARKING.
  - INSTALL INSERTS PER ASI SPEC 20006871.

QTY REQD	ITEM NO	REF DES	CAGE NO	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	SPECIFICATION	MATERIAL OR NOTE	ZONE
4	3			31445A113	DOWEL, BULLET $\phi .375$		McMASTER	
2	2			KNHL624J	KEENSERT 3/8-24		④	
1	1			20008075-101	SPACER		AL ALY 6061-T6	

CONTRACT NO		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES DECIMALS .XX ±.03 .XXX ±.010 ANGLES ± 1/2° MACHINE FINISH 63 DO NOT SCALE DRAWING INTERPRET DWG PER ASME Y14.5M-1994		<b>RELEASED</b> <b>8/31/2004</b> DWN KEVIN J SPINK 08/13/04 PROJ ENGR STRS		ALLIANCE SPACESYSTEMS, INC. 1250 Lincoln Ave., Suite 100 Pasadena, CA 91103	
MATERIAL SEE PARTS LIST		MATERIAL		SPACER, SIDE - CRADLE SPRING TEST FIXTURE LIGO-D048075-A		SIZE D CAGE CODE 1KNU9 SCALE 1:1	
APPLICATION		20007 1388 NEXT ASSEMBLY PROJECT CODE		UNCLASSIFIED		REV A SHEET 1 OF 1	

THIS DOCUMENT MAY CONTAIN ITAR CONTROLLED INFORMATION AND/OR COMMERCE CONTROLLED INFORMATION EXPORT RESTRICTIONS MAY APPLY

FILE ATTACHMENTS  
  
 20008075 Assy.x\_t