



NOTE: All holes are through

ref.	date	signature
modified ribs part 1	04-05-06	
added reference number	28-04-06	
added holes for insertion tools	02-02-06	
added holes for cables	26-10-05	

modifications			
ref.	date	signature	
1.4	see draw.016		
1.3	see draw.015		
1.2	see draw.015		
1.1	1	EN 5083 H111	1/8 1.6
1	1	EN 5083 H111	1/8 1.5

General machining tolerances UNI 5507-43								
Dimension	< 6	6-30	30-120	120-315	315-1000	>1000-2000	>2000-4000	>4000
Form tol.	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3
Angular tol.	±1°	±1°	±1°	±1°	±1°	±1°	±1°	±1°

designed by **R.De Salvo**  
 G. Genaro-PROMEC  
 23-12-04 scale 1/8

HAM-OPTICAL BENCH		
part	quantity	scale
BASE	100	A 1