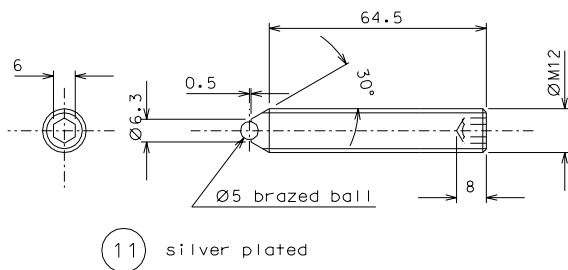


Note for 19: Forced with ligh press fit into detail 17 after cleaning and before coiling



ref.	note	date	signature
	changed n° pieces of detail 20	21-10-05	
modifications			
20	64	AISI 304	1/1
19	4	AISI 304	1/1
12	4	AISI 304	1/1
11	4	AISI 316	1/1
ref.	pieces	mat. and treatments	scale

General machining tolerances UNI 5307-63						
Dimensions	< 6	=6-30	>30-120	>120-315	>315-1000	>1000-2000
linear Toli.	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2
angular Toli.	± 1'	± 30'	± 20'	± 10'		
referred to the shortest side						
designed for				R.De Salvo		
draw. by				G. Gennaro-PROMECC		
date				2-01-05		
title				scale 1/1		
HAM-OPTICAL BENCH				LIGO-D051124-00-D		
DETAILS FILTER				detail from 106 A 2		