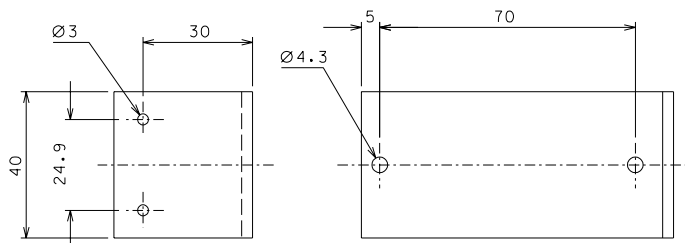
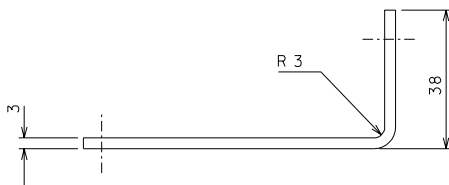


11 silver plated

Note for 19: Forced with light press fit into detail 17 after cleaning and before coiling

230



modified part 230	26-05-06		
modified and added detail	11-05-06		
changed material part 20-12	06-03-06		
changed n° parts of detail 20	21-10-05		
ref.	note	date	signature
modifications			
230	4	AISI 304	1/1
20	64	EN 6082	1/1
19	4	AISI 304	1/1
12	4	EN 6082	1/1
11	4	AISI 316	1/1
ref.	pieces	mat. and treatments	scale
ref.	pieces	mat. and treatments	scale

General machining tolerances UNI 5307-63								
Dimensions	< 6	= 6-30	> 30-120	> 120-315	> 315-1000	> 1000-2000	> 2000-4000	> 4000
Linear Toli.	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3
angular Toli.	± 1	± 30'	± 20'	± 10' referred to the shortest side				
designed for							R.De Salvo	
draw. by							G. Gennaro-PROMEC	
date							2-01-05	
title							scale 1/1	
HAM-OPTICAL BENCH							LIGO-D051124-03-D	
DETAILS FILTER							detail from 106 A 2	