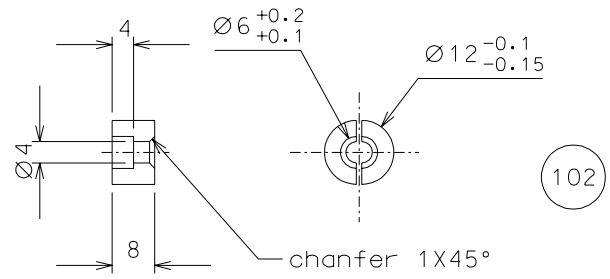
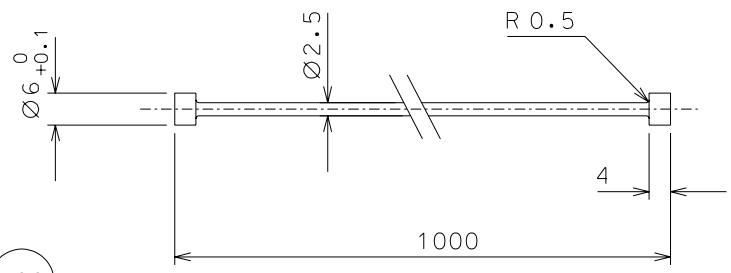


(101) nickel plated



(102)



(100)

suppressed parts 100-101		29-06-06	
ref.	note	date	signature
modifications			
102	18	C 40 hardened	1/1
101	4	Fe 360	1/1
100	4	maraging	1/1
ref.	pieces	mat. and treatments	scale

General machining tolerances UNI 5307-63								
Dimensions	< 6	>6-30	>30-120	> 120-315	> 315-1000	>1000-2000	>2000-4000	> 4000
linear Toll.	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3
angular Toll.	± 1	± 30'	± 20'	± 10' referred to the shortest side				
	LIGO PROJECT			designed for <b>R.De Salvo</b>				
				draw. by <b>G. Gennaro-PROMEC</b>				
title <b>HAM-OPTICAL BENCH</b> HORIZONTAL CALIBRATOR		date 21-07-05		scale 1/1				
		LIGO-D051153-01-D						
		detail from		149-157		A 3		